



**5 Year Duration**

**List of Acceptable Plastics for  
Optical Lenses and Reflex Reflectors  
Used on Motor Vehicles**

January 23, 2026



TM

***AMECA***

**5 Year Duration**

**List of Acceptable Plastics for  
Optical Lenses and Reflex Reflectors  
Used on Motor Vehicles**

---

**January 23, 2026 Edition**

**Automotive Manufacturers Equipment Compliance Agency, Inc.  
1025 Connecticut Avenue, NW Suite #1000  
Washington DC 20036**

**[www.ameca.org](http://www.ameca.org)**

## **1. STATUS**

The following materials have been accepted by the Automotive Manufacturers Equipment Compliance Agency as meeting the 5-year version of the weathering test of FMVSS 108 for plastics used in optical lenses and reflectors used on motor vehicles. No evaluation has been made as to the suitability of individual materials for particular automotive uses, or to the manufacturing methods.

***You must contact the resin or coating manufacturer to determine the best material for your application.***

***Every plastics resin manufacturer has specialized products for different applications, processing conditions, manufacturing equipment, light sources and final use.***

***Please contact the manufacturer directly for more information.***

The device manufacturers must ensure that the lenses molded from acceptable materials meet the color and plastic stability test requirements for each individual device.

## **2. LISTING**

The material is listed by the manufacturer's name, trade name and flow formulation, type of resin, color number and color.

## **3. MATERIAL COATINGS and HAZE**

When these materials are used for state/provincial regulated lighting device lenses, the applicable state/provincial regulations shall be met.

The Code "&" denotes material which must be coated to pass the 5 year weathering.

## **4. DISTRIBUTION**

This list is updated and distributed free on a weekly basis. Any revised or pre-release editions may be obtained by contacting AMECA.

## **5. DEFINITIONS**

Coating -- Material applied to surface of the lens to improve some aspect of performance.

Coated materials-- a material which has a coating applied to the surface of the finished sample to impart some protective properties. Coating identification means a mark of the manufacturer's name, formulation designation number, and recommendations for application.

Color bleeding -- the migration of color out of a plastic part onto the surrounding surface.

Cracking -- a separation of adjacent sections of a plastic material with penetration into the specimen.

Crazing -- a network of apparent fine cracks on or beneath the surface of materials.

Delamination -- a separation of the layers of a material including coatings.

Hard Coat -- 1) Coating which is cured by UV radiation.

2) Coating which provides additional resistance to abrasion or scratching which may be cured by thermally or by UV radiation. May contribute to long term durability of material.

**Note:** Both definitions are being used--please verify the intended performance when discussing hard coats.

Haze -- the cloudy or turbid appearance of an otherwise transparent specimen caused by light scattered from within the specimen or from its surface.

UV-protective Coat -- Coating designed to provide additional protection from the sun's electromagnetic radiation, particularly those wavelengths in the UV bandwidth. Often used on polycarbonate substrates to improve weathering performance. Polycarbonates must be coated for use in or in front of reflex reflectors.

Reflex reflectors-- devices used on vehicles to give an indication to approaching drivers using reflected light from the lamps of the approaching vehicle.

Substrate -- Base material to which all other performance enhancing materials are added.

UV radiation -- Short wavelength, high energy radiation emitted by the sun or other object (HID lamp). Wave lengths between 10 and 380 nm.

HID Lamp -- High Intensity Discharge Lamp. Lamps produce light by the use of a stabilized arc. Lamps can produce significant UV radiation which may require special materials. See SAE J1647

## 6. NOTE ON COLOR

The colors listed have been determined to be in compliance with SAE J-578 using the ASTM E 308-66 method required by FMVSS 108 or in thicknesses specified by the resin manufacturer

**NOT EVERY COLOR LISTED WILL MEET SAE J-578 COORDINATES  
FOR YOUR INTENDED THICKNESS**

**NOT EVERY MATERIAL IN EVERY COLOR WILL MEET J578 WITH  
LED OR ILLUMINANT C LIGHTSOURCES**

**CHECK WITH THE RESIN MANUFACTURER'S COLOR SPECIALIST**

The ASTM E 308-66 method uses an illuminant A light source energized to 2856k. *If you use anything other than an incandescent light source at 2856k you MUST verify that the resulting color meets the specifications of SAE J-578 for your intended thickness.* Halogen light sources at 3200k, illuminant C (strobe) and LED light sources can dramatically alter the color output. In addition, some light sources do not emit color or luminous flux uniformly. Measurements should be made to verify that the emitted light using your intended lightsource meets the specifications of J-578 throughout its photometric range.

## 7. NOTE ON INNER LENS COLOR

***Combinations of inner and outer lenses with various colors may not perform predictably. Output can change with different light sources. Check with the resin manufacturer's color specialist when making selections.***

## 8. NOTE ON "EQUIVALENT" FORMULATIONS.

Many companies have distributed manufacturing facilities, cooperative agreements or joint ventures. In order to list a facility or another company the company which has done the FIVE year weathering testing must send documentation stating that the materials, processes and end products are equivalent between itself and the new applicant. Due to industry complaints, the List of Acceptable Plastics has revised the listing to more accurately reflect the test data from various parent companies. ***In addition, if the joint venture is terminated or the manufacturing facility is sold, the subsidiary or joint company must be able to provide weathering test data on its own. A company can no longer rely on the parent company data and processes if they have no relationship to the parent company who conducted the original testing.***

## 9. NOTE ON SUBMITTING FOR ADDITIONAL COLORS

If you plan to add an additional color number to your listing, please list the existing colors which have undergone the FIVE year weathering that are a greater and lesser concentration. The colors listed MUST be in the same color space. FMVSS 108 S14.4.2.2.2

## 10. Note on Inner Lens Testing

Only inner and outer lens materials, tested together, may be registered for an inner lens system. Not every manufacturer's materials will qualify for the outer lens. Other manufacturers lens material may NOT be used as an outer lens even if those materials have successfully been used as an outer lens for a different material. The inner lens/coating and outer lens/coating must be tested together as a system.

Currently the DOT has issued no guidelines for inner lenses. If and when they do, they will be the requirements that everyone must follow. In the meantime, we would recommend for following guidelines for inner lens test setup.

- 1) You must bracket test every color combination (light/dark) you want to use—red, blue, amber, etc. The light/dark colors must be in the same color space.
- 2) You must bracket test molecular weight (heavy/light) for both outer lens and inner lens.
- 3) The test setup—airspace, ventilation, should duplicate as close as possible the conditions in an inner automotive lens including factors such as ventilation, spacing between inner and outer lens and coatings.
- 4) For more information, please see SAE Paper: <http://papers.sae.org/2004-01-0800>

Inner lens materials will be listed with their outer lens material jointly as a system. Both the inner lens and outer lens material/color will be listed with both materials specified. If you only test a limited range of lens colors, thicknesses or materials that is how they will be listed.

## 11. Special Note on the definition of "Protected Inner Lens" and/or "Protected Applications"

**Protected Inner Lenses or Protected Applications for polycarbonate lenses refers to an outer lens which has a UV absorbing capabilities. NOT physical protection but UV protection.**

## Frequently Asked Questions

Q1) If someone else has weathered a polycarbonate/PMMA material, do I have to weather my polycarbonate/PMMA material?

A) Yes, every company's material stands independently from what another company has done. Each coating, pigment and additive must be tested with each company's own material. Each separate material stands alone for weathering performance unless bracketed by materials of higher and lower concentrations or molecular weights.

Q2) If someone else has weathered a pigment with another plastic do I have to weather the pigment with my plastic?

A) Yes, every company's material stands independently from what another company has done. Each coating, pigment and additive must be tested with each company's own material. Each separate material stands alone for weathering performance unless bracketed by materials of higher and lower concentrations or molecular weights.

Q3) If someone else has weathered a coating do I have to weather my material with that coating?

A) Yes, every company's material stands independently from what another company has done. Each coating, pigment and additive must be tested with each company's own material. Each separate material stands alone for weathering performance unless bracketed by materials of higher and lower concentrations or molecular weights.

Q4) Testing laboratories typically use a 1-10 numbering scale according to ASTM D660 to indicate the degree of crazing, cracking or delamination associated with weathering. What numerical value from ASTM D660 is acceptable for listing?

A) FMVSS 108 does not refer to any numerical values from ASTM D660. The numerical values are done by the test laboratory for manufacture convenience. Sections from FMVSS 108 are below.

B)

S14.4.2.2.4.2 After completion of the outdoor exposure test materials used for headlamp lenses must show no deterioration.

S14.4.2.2.4.3 After completion of the outdoor exposure test all materials, when compared with the unexposed control samples, must not show physical changes affecting performance such as color bleeding, delamination, crazing, or cracking. **Additionally materials used for reflex reflectors and lenses used in front of reflex reflectors must not show surface deterioration or dimensional changes.**

Your tested samples must not show any changes affecting performance. The only value which shows no change is a numerical value of 10.

Q5) How many thicknesses to I have to test?

A) FMVSS 108: S14.4.2.1.3 Samples must be furnished in thicknesses of  $1.6 \pm 0.25$  mm,  $2.3 \pm 0.25$  mm,  $3.2 \pm 0.25$  mm, and  $6.4 \pm 0.25$  mm.

Q6) Even if it's for a coating?

A) Yes.

Q7) Do materials have to meet the color requirements before testing?

A) Yes: S14.4.2.1.4 All samples must conform to the applicable color test requirement of this standard prior to testing.

Q8) What about the plastics used in non-FMVSS applications such as emergency vehicle lighting which also require three year weathering?

A) Yes, those can be listed with non-standard colors as long as they are NOT used on FMVSS 108 lighting devices.

Testing outline. Note, we also recommend you send DOUBLE samples to prevent any errors.

► 4 Thicknesses

- For each colour
- For each coating
- For each molecular weight (MW)

► For example:

- 4 thickness samples of dark red, uncoated, Lowest MW
- 4 thickness samples of light red, uncoated, Lowest MW
- 4 thickness samples of dark red, uncoated, Highest MW
- 4 thickness samples of light red, uncoated, Highest MW
  
- 4 thickness samples of dark red, coating 1, Lowest MW
- 4 thickness samples of light red, coating 1, Lowest MW
- 4 thickness samples of dark red, coating 1, Highest MW
- 4 thickness samples of light red, coating 1, Highest MW
  
- Now repeat for clear, yellow, blue, coating 2 & coating 3

**AMECA 5 Year Duration**  
**List of Acceptable Plastics for Optical Lenses and Reflex Reflectors**

**Table of Contents**

<b>COVESTRO DEUTSCHLAND AG (EUROPE).....</b>	<b>9</b>
<b>COVESTRO LLC.....</b>	<b>9</b>
<b>COVESTRO (HONG KONG) LIMITED .....</b>	<b>9</b>
<b>FORMOSA IDEMITSU PETROCHEMICAL CORP.....</b>	<b>13</b>
<b>LG CHEM, LTD .....</b>	<b>14</b>
<b>LOTTE CHEMICAL CORP.....</b>	<b>15</b>
<b>MITSUBISHI ENGINEERING PLASTICS CORP.....</b>	<b>18</b>
<b>MITSUBISHI GAS CHEMICAL (SHANGHAI) PLASTICS CORP., LTD.....</b>	<b>21</b>
<b>ROEHM AMERICA LLC.....</b>	<b>24</b>
<b>RÖHM GMBH.....</b>	<b>24</b>
<b>ROEHM CHEMICAL (SHANGHAI) CO., LTD.....</b>	<b>24</b>
<b>SABIC USA .....</b>	<b>25</b>
<b>SABIC BRAZIL.....</b>	<b>28</b>
<b>SABIC CHONGQING, CHINA .....</b>	<b>31</b>
<b>SABIC EUROPE.....</b>	<b>34</b>
<b>SABIC JAPAN.....</b>	<b>37</b>
<b>SABIC INDIA .....</b>	<b>40</b>
<b>SABIC KOREA.....</b>	<b>43</b>
<b>SABIC NANSHA, CHINA .....</b>	<b>46</b>
<b>SAM YANG CORPORATION.....</b>	<b>48</b>
<b>TEIJIN LIMITED .....</b>	<b>50</b>
<b>TEIJIN POLYCARBONATE CHINA LTD.....</b>	<b>52</b>
<b>TEIJIN POLYCARBONATE SINGAPORE PTE LTD.....</b>	<b>54</b>
<b>THAI POLYCARBONATE CO., LTD. .....</b>	<b>56</b>
<b>WANHUA CHEMICAL GROUP CO., LTD. .....</b>	<b>58</b>
<b>INDEX OF COMPANIES AND MATERIALS .....</b>	<b>59</b>
<b>APPENDIX A: AMECA ACCREDITED LABORATORY INFORMATION .....</b>	<b>62</b>
<b>APPENDIX B: FEDERAL STANDARD FOR PLASTICS .....</b>	<b>63</b>
<b>APPENDIX C: DOT INTERPRETATION FILES AND SUPPLEMENTAL LAB INFORMATION .....</b>	<b>68</b>

***Listing of Coating Suppliers***

**BASF Coatings GmbH, 9, 10, 25, 28, 31, 34, 37, 40, 43, 46**  
**Chugoku Marine Paints, Ltd., 10, 18, 21, 26, 29, 32, 35, 38, 41, 44, 47, 50, 52, 54, 56**  
**Fujikura Kasei Co., Ltd., 11, 18, 20, 21, 23, 26, 29, 32, 35, 38, 41, 44, 47, 50, 52, 54, 56, 57**  
**KCC Corporation, 11, 15, 17, 26, 29, 32, 35, 38, 41, 44, 47, 49, 51, 53, 55**  
**Mitsubishi Chemical Corporation, 10, 13, 15, 19, 22, 29, 32, 35, 38, 41, 44, 47, 51, 55, 57**  
**Momentive Performance Materials Inc., 11, 24, 27, 30, 33, 36, 39, 42, 45, 48, 51, 53, 55**  
**Red Spot Paint & Varnish Co., Inc., 11, 15, 27, 30, 33, 36, 39, 42, 45, 48, 58**  
**Shin-Etsu Chemical Co., Ltd., 27, 30, 33, 36, 39, 42, 45, 48**  
**Stanley Electric Co., Ltd., 12, 14, 19, 20, 22, 51, 53, 55, 57**

<u>MFR.</u>	<u>TRADE NAME and FLOW FORMULATION</u>	<u>TYPE OF RESIN</u>	<u>NUMBER</u>	<u>COLOR</u>
	Covestro Deutschland AG (Europe) Covestro LLC (America) Covestro (Hong Kong) Limited (Asia Pacific) <a href="http://www.covestro.com">www.covestro.com</a>			
	MAKROLON AL2447 POLYCARBONATE	550012	Clear &	
	Makrolon® AL2447 MAS402	550396	Clear &	
	MAKROLON AL2447 RE	550660	Clear &	
	MAKROLON AL2447 RP(XX) CQ	550674	Clear &	
	MAKROLON AL2647	551013	Clear &	
	MAKROLON AL2647 RE	551019	Clear &	
	MAKROLON AL2647 RP(XX) CQ (coated only)	551068 551070 551104 550207	Clear & Clear & Clear & Clear &	

Coated Covestro Deutschland AG (Europe), Covestro LLC (America) and Covestro (Hong Kong) Limited (Asia Pacific) Makrolon AL plastics may only be treated with the following acceptable coatings applied to the molded lens:

Note: Color 550674 are available on AL2647 only  
Color 551013 is available on AL2447 only

#### **Coating in Alphabetical Order and Corresponding Manufacturer**

Acryking PH-710, Acryking PH-720, Acryking PH-800, Acryking PH-800N5A, Acryking PH-930: See Mitsubishi Chemical Corporation

FUJIHARD HH2540U, FUJIHARD HH3401U: See Fujikura Kasei Co., Ltd.

KUV-4000, KUV-5000, KUV-6000: See KCC Corporation

PHOLUCID 115C, PHOLUCID 130C and PHOLUCID 180C: See Chugoku Marine Paints

RayGloss 402: See BASF Coatings GmbH

SHP470FT/AS4700: See Momentive Performance Materials.

SH-61: See Stanley Electric Co., Ltd.

UVHC5000, UVHC5000K, and UVHC5000K1: See Momentive Performance Materials.

UVT820V1, UVT820V2, UVT820V3, UVT820V4, UVT820V5, UVT820V6, UVT820V7 and UVT820V8: See Red Spot

(Coating information continued on the next page)

<u>MFR.</u>	<u>TRADE NAME and FLOW FORMULATION</u>	<u>TYPE OF RESIN</u>	<u>NUMBER</u>	<u>COLOR</u>
-------------	--	----------------------	---------------	--------------

**Coating Manufacturer in Alphabetical Order**



Information on RayGloss 402 coatings may be obtained by writing:

BASF Coatings GmbH  
ECO/DT - C422  
D-48165 Muenster  
Germany  
[www.bASF-coatings.com](http://www.bASF-coatings.com)

Note: All Raygloss data submitted by BASF

Note: BASF RayGloss 402 were tested on 2447 and 2647 clear only



Information on PHOLUCID 115C, PHOLUCID 130C and PHOLUCID 180C coatings may be obtained by writing:

Chugoku Marine Paints, Ltd.  
Tokyo Club Building,  
2-6, Kasumigaseki 3-Chome  
Chiyoda-Ku, Tokyo, 100-0013  
Japan  
Telephone: 81-3-3506-3971  
Facsimile: +81-3-5511-8542  
[www.cmp.co.jp](http://www.cmp.co.jp)

Note: All PHOLUCID test data submitted by Chugoku Marine Paints.

Note: PHOLUCID 115C, PHOLUCID 130C was tested on Makrolon AL2447 and AL 2647 clear only.

Note: PHOLUCID 180C was tested on Makrolon AL 2447 clear only.



Information on Acryking PH-710, Acryking PH-720, Acryking PH-800, Acryking PH-800N5A, and PH-930 coatings may be obtained by writing to the following company:

Mitsubishi Chemical Corporation  
1-1 Marunouchi, 1-Chome  
Chiyoda-Ku, Tokyo 100-8251  
Japan  
[www.m-chemical.co.jp](http://www.m-chemical.co.jp)

Note: All Covestro 5 year weathering data submitted by Mitsubishi Chemical Corporation

Note: Acryking PH-710 was tested on AL-2647 clear color only.

Note: Acryking PH-720 was tested on AL-2447 color 551070 only.

Note: Acryking PH-800, Acryking PH-800N5A and PH-930 was tested on AL-2447 and AL-2647 clear color only.

(Coating information continued on the next page)

<u>MFR.</u>	<u>TRADE NAME and FLOW FORMULATION</u>	<u>TYPE OF RESIN</u>	<u>NUMBER</u>	<u>COLOR</u>
-------------	--	----------------------	---------------	--------------



Information on KUV-4000, KUV-5000, KUV-6000 coatings may be obtained by writing:

KCC Corporation  
83 Mabook-Dong, Giheung-Gu, Yongin-Si  
Gyunggi-Do, South Korea  
[www.kccworld.co.kr](http://www.kccworld.co.kr)

Note: All Covestro 5 year weathering data submitted by KCC Corporation  
Note: KUV-4000, KUV-5000 was tested on AL2447 and AL2647 clear only.  
Note: KUV-6000 was tested on AL2647 clear only



Information on FUJIHARD HH2540U and FUJIHARD HH3401U coatings may be obtained by writing:

Fujikura Kasei Co., Ltd.  
6-15 Shibakeon 2-Chome  
Minato-Ku, Tokyo, 105-0011  
Japan  
[www.fkkasei.co.jp](http://www.fkkasei.co.jp)

Note: All Covestro 5 year weathering data submitted by Fujikura Kasei Co., Ltd.  
Note: FUJIHARD HH2540U and FUJIHARD HH3401U was tested on AL2447 and AL2647 clear only.



Information on SHP470FT/AS4700, UVHC5000, UVHC5000K, and UVHC5000K1 hard coat may be obtained by writing to the following address:

*inventing possibilities*

Momentive Performance Materials GmbH  
Building V7  
51368 Lverkusen  
Germany

Momentive Performance Materials Inc.  
260 Hudson River Road  
Waterford, NY 12118  
[www.momentive.com](http://www.momentive.com)

Note: All Covestro 5 year weathering data submitted by Momentive Performance Materials except for Makrolon® AL2447 MAS402.  
Note: UVHC5000 was tested on AL2447, Makrolon® AL2447 MAS402, and AL2647 clear only.  
Note: SHP470FT/AS4700 was tested on AL2447 clear only.



PAINT & VARNISH COMPANY, INC.

Information on UVT820V1, UVT820V2, UVT820V3, UVT820V4, UVT820V5, UVT820V6, UVT820V7 and UVT820V8 coatings may be obtained by writing to the following address:

Red Spot Paint & Varnish Co., Inc.  
P.O. Box 418  
Evansville, IN 47703-0418  
[www.redspot.com](http://www.redspot.com)

Note: All Covestro 5 year weathering data submitted by Red Spot Paint & Varnish Co., Inc.  
Note: UVT820 series coatings were tested on AL2447 clear only

(Coating information continued on the next page.)

<u>MFR.</u>	<u>TRADE NAME and FLOW FORMULATION</u>	<u>TYPE OF RESIN</u>	<u>NUMBER</u>	<u>COLOR</u>
-------------	--	----------------------	---------------	--------------

Information on Stanley Electric SH-61 may be obtained by writing to the following company:



Stanley Electric Co., Ltd.  
2-9-13, Nakameguro,  
Meguro-Ku, Tokyo 153  
Japan  
[www.stanley.co.jp](http://www.stanley.co.jp)

Note: All 5 year data submitted by Stanley Electric Co., Ltd.

Note: SH-61 was tested on Covestro AL2447

---

---

<u>MFR.</u>	<u>TRADE NAME and FLOW FORMULATION</u>	<u>TYPE OF RESIN</u>	<u>NUMBER</u>	<u>COLOR</u>
Formosa Idemitsu Petrochemical Corp..	TARFLON IV1900R TARFLON IV2200R (coated applications only)	Polycarbonate		Clear &

[www.ipc.idemitsu.co.jp](http://www.ipc.idemitsu.co.jp)

Coated Formosa Idemitsu Petrochemical Corp. plastics may only be used when treated with the following acceptable coating applied to the molded lens:

**Coating in Alphabetical Order and Corresponding Manufacturer**

Acryking PH-800 and Acryking PH-800N5A: See Mitsubishi Chemical Corporation

**Coating Manufacturer in Alphabetical Order**



MITSUBISHI  
CHEMICAL  
GROUP

Information on Acryking PH-800 and Acryking PH-800N5A coatings may be obtained by writing to the following company:

Mitsubishi Chemical Corporation  
1-1 Marunouchi, 1-Chome  
Chiyoda-Ku, Tokyo 100-8251  
Japan  
[www.m-chemical.co.jp](http://www.m-chemical.co.jp)

<u>MFR.</u>	<u>TRADE NAME and FLOW FORMULATION</u>	<u>TYPE OF RESIN</u>	<u>NUMBER</u>	<u>COLOR</u>
LG Chem, Ltd.	PC1303AH-22 W10T (coated applications only)	Polycarbonate		Clear &

[www.lgchem.com](http://www.lgchem.com)

Coated LG Chem Ltd. plastics are listed with only the following coatings applied to the molded lens:

**Coating in Alphabetical Order and Corresponding Manufacturer**

SH-K142, and SH-K151: See Stanley Electric

**Coating Manufacturer in Alphabetical Order**

Information on Stanley Electric SH-K142, and SH-K151, may be obtained by writing to the following company:



Stanley Electric Co., Ltd.  
2-9-13, Nakameguro,  
Meguro-Ku, Tokyo 153  
Japan  
[www.stanley.co.jp](http://www.stanley.co.jp)

<u>MFR.</u>	<u>TRADE NAME and FLOW FORMULATION</u>	<u>TYPE OF RESIN</u>	<u>NUMBER</u>	<u>COLOR</u>
Lotte Chemical Corp. <a href="http://www.lottechem.com">www.lottechem.com</a>	LT-1100 LT-1220 (Coated Only)	Polycarbonate		Clear &

Coated Lotte Chemical Corp. plastics are only acceptable with the coatings listed below when properly applied to the molded lens.

**Coating in Alphabetical Order and Corresponding Manufacturer**

Acryking PH-800 and Acryking PH-800N5A: See Mitsubishi Chemical Corporation

KUV 5000: See KCC Corporation

UVT820V1, UVT820V2, UVT820V3, UVT820V4, UVT820V5, UVT820V6, UVT820V7 and UVT820V8: See Red Spot

**Coating Manufacturer in Alphabetical Order**



Information on KUV-5000 coating may be obtained by writing:

KCC Corporation  
83 Mabook-Dong, Giheung-Gu, Yongin-Si  
Gyunggi-Do, South Korea  
[www.kccworld.co.kr](http://www.kccworld.co.kr)

Note: KUV-5000 was tested on LT-1220 clear only.



MITSUBISHI  
CHEMICAL  
GROUP

Information on Acryking PH-800 and Acryking PH-800N5A coatings may be obtained by writing to the following company:

Mitsubishi Chemical Corporation  
1-1 Marunouchi, 1-Chome  
Chiyoda-Ku, Tokyo 100-8251  
Japan  
[www.m-chemical.co.jp](http://www.m-chemical.co.jp)

Note: Lotte Chemical Corp. plastics are only to be used in a production process approved and monitored by Mitsubishi Chemical Corporation



PAINT & VARNISH COMPANY, INC.

Information on UVT820V1, UVT820V2, UVT820V3, UVT820V4, UVT820V5, UVT820V6, UVT820V7 and UVT820V8 coatings may be obtained by writing to the following address:

Red Spot Paint & Varnish Co., Inc.  
P.O. Box 418  
Evansville, IN 47703-0418  
[www.redspot.com](http://www.redspot.com)

<u>MFR.</u>	<u>TRADE NAME and FLOW FORMULATION</u>	<u>TYPE OF RESIN</u>	<u>NUMBER</u>	<u>COLOR</u>
-------------	--	----------------------	---------------	--------------

Note: UVT820V1, UVT820V2, UVT820V3, UVT820V4, UVT820V5, UVT820V6, UVT820V7 and UVT820V8  
was tested on LT-1100 and LT-1220 Clear

---

<u>MFR.</u>	<u>TRADE NAME and FLOW FORMULATION</u>	<u>TYPE OF RESIN</u>	<u>NUMBER</u>	<u>COLOR</u>
Lotte Chemical Corp.	PC-1000L (Coated Only)	Polycarbonate		Clear &

[www.lottechem.com](http://www.lottechem.com)

Coated Lotte Chemical Corp. plastics are only acceptable with the coatings listed below when properly applied to the molded lens.

**Coating in Alphabetical Order and Corresponding Manufacturer**

KUV-5000: See KCC Corporation

**Coating Manufacturer in Alphabetical Order**



Information on KUV-5000 coating may be obtained by writing:

KCC Corporation  
83 Mabook-Dong, Giheung-Gu, Yongin-Si  
Gyunggi-Do, South Korea  
[www.kccworld.co.kr](http://www.kccworld.co.kr)

Note: KUV-5000 was tested on PC-1000L clear only.

<u>MFR.</u>	<u>TRADE NAME and FLOW FORMULATION</u>	<u>TYPE OF RESIN</u>	<u>NUMBER</u>	<u>COLOR</u>
Mitsubishi Engineering Plastics Corp.	IUPILON ML-300 IUPILON ML-300AH (Coated Only)	POLYCARBONATE	001	Clear &

[www.m-ep.co.jp](http://www.m-ep.co.jp)

Coated Mitsubishi Engineering Plastics Corp. Iupilon plastics may only be treated with the following coatings listed below.

#### **Coating in Alphabetical Order and Corresponding Manufacturer**

Acryking PH-710, Acryking PH-720, Acryking PH-800, Acryking PH-800N5A and Acryking PH-930: See Mitsubishi Chemical Corporation

FUJIHARD HH2540U, FUJIHARD HH3372U, FUJIHARD HH3401U: See Fujikura Kasei Co., Ltd.

PHOLUCID 180C and 185C: See Chugoku Marine Paints, Ltd.

SH-61: See Stanley Electric Co., Ltd.

#### **Coating Manufacturer in Alphabetical Order**



Information on PHOLUCID 180C and 185C coatings may be obtained by writing:

Chugoku Marine Paints, Ltd.  
Tokyo Club Building,  
2-6, Kasumigaseki 3-Chome  
Chiyoda-Ku, Tokyo, 100-0013  
Japan  
Telephone: 81-3-3506-3971  
Facsimile: +81-3-5511-8542  
[www.cmp.co.jp](http://www.cmp.co.jp)

Note: PHOLUCID 180C and 185C was tested on Clear IUPILON ML-300AH only.



Information on FUJIHARD HH2540U, FUJIHARD HH3372U and FUJIHARD HH3401U coatings may be obtained by writing  
Fujikura Kasei Co., Ltd.  
6-15 Shibakeon 2-Chome  
Minato-Ku, Tokyo, 105-0011  
Japan  
[www.fkkasei.co.jp](http://www.fkkasei.co.jp)

Note: FUJIHARD HH3401U was tested on Clear IUPILON ML-300 and IUPILON ML-350 only

(Coating information continued on the next page.)

<u>MFR.</u>	<u>TRADE NAME and FLOW FORMULATION</u>	<u>TYPE OF RESIN</u>	<u>NUMBER</u>	<u>COLOR</u>
-------------	--	----------------------	---------------	--------------



IMITSUBISHI  
CHEMICAL  
GROUP

Information on Acryking PH-720, Acryking PH-800, Acryking PH-800N5A and Acryking PH-930 coatings may be obtained by writing to the following company:

Mitsubishi Chemical Corporation  
1-1 Marunouchi, 1-Chome  
Chiyoda-Ku, Tokyo 100-8251 Japan  
[www.m-chemical.co.jp](http://www.m-chemical.co.jp)

Information on Stanley Electric SH-61 may be obtained by writing to the following company:



Stanley Electric Co., Ltd.  
2-9-13, Nakameguro,  
Meguro-Ku, Tokyo 153  
Japan  
[www.stanley.co.jp](http://www.stanley.co.jp)

Note: SH-61 was tested on ML-300

---

<u>MFR.</u>	<u>TRADE NAME and FLOW FORMULATION</u>	<u>TYPE OF RESIN</u>	<u>NUMBER</u>	<u>COLOR</u>
-------------	--	----------------------	---------------	--------------

Information on Stanley Electric SH-61 may be obtained by writing to the following company:



Stanley Electric Co., Ltd.  
2-9-13, Nakameguro,  
Meguro-Ku, Tokyo 153  
Japan  
[www.stanley.co.jp](http://www.stanley.co.jp)

Note: All 5 year data submitted by Stanley Electric Co., Ltd.

Note: SH-61 was tested on Covestro AL2447

Mitsubishi Engineering Plastics Corp.	IUPILON ML-350 (Coated Only)	POLYCARBONATE	001	Clear &
--	---------------------------------	---------------	-----	---------

[www.m-ep.co.jp](http://www.m-ep.co.jp)

Coated Mitsubishi Engineering Plastics Corp. Iupilon ML-350 plastics may only be treated with the following coatings listed below.

#### **Coating in Alphabetical Order and Corresponding Manufacturer**

FUJIHARD HH3372U, FUJIHARD HH3401U: See Fujikura Kasei Co., Ltd.

#### **Coating Manufacturer in Alphabetical Order**



Information on FUJIHARD HH3372U and FUJIHARD HH3401U coating may be obtained by writing:

Fujikura Kasei Co., Ltd.  
6-15 Shibakeon 2-Chome  
Minato-Ku, Tokyo, 105-0011  
Japan  
[www.fkkasei.co.jp](http://www.fkkasei.co.jp)

Note: FUJIHARD HH3401U was tested on Clear IUPILON ML-300 and IUPILON ML-350 only

<u>MFR.</u>	<u>TRADE NAME and FLOW FORMULATION</u>	<u>TYPE OF RESIN</u>	<u>NUMBER</u>	<u>COLOR</u>
Mitsubishi Gas Chemical Engineering- Plastics (Shanghai) Co. Ltd.	IUPILON ML-300 IUPILON ML-300AH (Coated Only)	POLYCARBONATE	001	Clear &

[www.m-ep.co.jp](http://www.m-ep.co.jp)

Coated Mitsubishi Gas Chemical Engineering Plastics (Shanghai) Co. Ltd. Iupilon ML-300 plastics may only be treated with the following coatings listed below.

**Coating in Alphabetical Order and Corresponding Manufacturer**

Acryking PH-710, Acryking PH-720, Acryking PH-800, Acryking PH-800N5A and Acryking PH-930: See Mitsubishi Chemical Corporation

FUJIHARD HH2540U, FUJIHARD HH3372U, FUJIHARD HH3401U: See Fujikura Kasei Co., Ltd.

PHOLUCID 180C and PHOLUCID 185C: See Chugoku Marine Paints, Ltd.

SH-60: See Stanley Electric Co., Ltd.

**Coating Manufacturer in Alphabetical Order**



Information on PHOLUCID 180C and PHOLUCID 185C coatings may be obtained by writing:

Chugoku Marine Paints, Ltd.  
Tokyo Club Building,  
2-6, Kasumigaseki 3-Chome  
Chiyoda-Ku, Tokyo, 100-0013  
Japan  
Telephone: 81-3-3506-3971  
Facsimile: +81-3-5511-8542  
[www.cmp.co.jp](http://www.cmp.co.jp)

Note: PHOLUCID 180C and PHOLUCID 185C was tested on Clear IUPILON ML-300AH only.

Information on FUJIHARD HH2540U and FUJIHARD HH3372U coatings may be obtained by writing:



Fujikura Kasei Co., Ltd.  
6-15 Shibakeon 2-Chome  
Minato-Ku, Tokyo, 105-0011  
Japan  
[www.fkkasei.co.jp](http://www.fkkasei.co.jp)

Note: FUJIHARD HH3401U was tested on clear IUPILON ML-300 and ML-350 only  
(Coating information continued on the next page.)

<u>MFR.</u>	<u>TRADE NAME and FLOW FORMULATION</u>	<u>TYPE OF RESIN</u>	<u>NUMBER</u>	<u>COLOR</u>
-------------	--	----------------------	---------------	--------------



mitsubishi  
chemical  
group

Information on Acryking PH-710, Acryking PH-720, Acryking PH-800, Acryking PH-800N5A and Acryking PH-930 coatings may be obtained by writing to the following company:

Mitsubishi Chemical Corporation  
1-1 Marunouchi, 1-Chome  
Chiyoda-Ku, Tokyo 100-8251  
Japan  
[www.m-chemical.co.jp](http://www.m-chemical.co.jp)

Information on Stanley Electric SH-61 may be obtained by writing to the following company:



Stanley Electric Co., Ltd.  
2-9-13, Nakameguro,  
Meguro-Ku, Tokyo 153  
Japan  
[www.stanley.co.jp](http://www.stanley.co.jp)

Note: SH-61 was tested on ML-300

---

<u>MFR.</u>	<u>TRADE NAME and FLOW FORMULATION</u>	<u>TYPE OF RESIN</u>	<u>NUMBER</u>	<u>COLOR</u>
Mitsubishi Gas Chemical Engineering- Plastics (Shanghai) Co. Ltd.	IUPILON ML-350 (Coated Only)	POLYCARBONATE	001	Clear &

[www.m-ep.co.jp](http://www.m-ep.co.jp)

Coated Mitsubishi Gas Chemical Engineering Plastics (Shanghai) Co. Ltd. Iupilon ML-350 plastics may only be treated with the following coatings listed below.

**Coating in Alphabetical Order and Corresponding Manufacturer**

FUJIHARD HH3372U, FUJIHARD HH3401U: See Fujikura Kasei Co., Ltd.

**Coating Manufacturer in Alphabetical Order**



Information on FUJIHARD HH3372U and FUJIHARD HH3401U coatings may be obtained by writing:

Fujikura Kasei Co., Ltd.  
6-15 Shibakeon 2-Chome  
Minato-Ku, Tokyo, 105-0011  
Japan  
[www.fkkasei.co.jp](http://www.fkkasei.co.jp)

Note: FUJIHARD HH3401U was tested on Clear IUPILON ML-300 and IUPILON ML-350 only

<u>MFR.</u>	<u>TRADE NAME and FLOW FORMULATION</u>	<u>TYPE OF RESIN</u>	<u>NUMBER</u>	<u>COLOR</u>
-------------	--	----------------------	---------------	--------------



TRADITIONALLY  
INNOVATIVE

Roehm America LLC Röhm GmbH Roehm Chemical. (Shanghai) Co., Ltd	PLEXIGLAS® Resist AG100 PLEXIGLAS® Resist AG100 L02 ACRYLITE® Resist AG100 ACRYLITE® Resist AG100 L02	Polymethyl Methacrylate	9V913	Clear Clear
--	--	----------------------------	-------	----------------

[www.acrylite-polymers.com](http://www.acrylite-polymers.com)

[www.roehm.com](http://www.roehm.com)

[www.Plexiglas.de](http://www.Plexiglas.de)

Note: Röhm 5 year materials *do not* need to be coated unless used as a réflex reflector or in front of a réflex reflector in thickness above 6.4mm

Note: Röhm 5 year materials over 6.4mm and used as a réflex reflector or in front of a réflex reflector are only listed as coated with PHC XH100P

#### Coating in Alphabetical Order and Corresponding Manufacturer

PHC XH100P: See Momentive Performance Materials.

#### Coating Manufacturer in Alphabetical Order

Information on PHC XH100P hard coat may be obtained by writing to the following address:

Momentive Performance Materials GmbH Building V7 51368 Lverkusen Germany	Momentive Performance Materials Inc. 260 Hudson River Road Waterford, NY 12118 <a href="http://www.momentive.com">www.momentive.com</a>
---	--

<u>MFR.</u>	<u>TRADE NAME and FLOW FORMULATION</u>	<u>TYPE OF RESIN</u>	<u>NUMBER</u>	<u>COLOR</u>
	SABIC USA LEXAN® LS1 LEXAN® LS2 (Coated Only)	POLYCARBONATE	111 111S	White & White &

[www.sabic.com](http://www.sabic.com)

Coated SABIC USA plastics may only be treated with the following acceptable coatings applied to the molded lens:

**Coating in Alphabetical Order and Corresponding Manufacturer**

Acryking PH-710, Acryking PH-720, Acryking PH-800 Acryking PH-800N5A and Acryking PH-930 coatings: See Mitsubishi Chemical Corporation

FUJIHARD HH2540U, FUJIHARD HH3372U, FUJIHARD HH3401U: See Fujikura Kasei Co., Ltd.

KUV-5000, KUV-6000, and KUV-9100: See KCC Corporation

RayGloss 402: See BASF Coatings GmbH

UVHC5000, UVHC5000K, and UVHC5000K1: See Momentive Performance Materials.

UVT820V1, UVT820V2, UVT820V3, UVT820V4, UVT820V5, UVT820V6, UVT820V7 and UVT820V8: See Red Spot

PHOLUCID 130C: See Chugoku Marine Paints

X-48-5500-A18: See Shin-Etsu Chemical Co., Ltd.

**Coating Manufacturer in Alphabetical Order**

Information on RayGloss 402 coatings may be obtained by writing:



BASF Coatings GmbH  
ECO/DT - C422  
D-48165 Muenster  
Germany  
[www.bASF-coatings.com](http://www.bASF-coatings.com)

Note: BASF RayGloss 402 were tested on LS1 and LS2 clear only

(Coating information continued the next page)

<u>MFR.</u>	<u>TRADE NAME and FLOW FORMULATION</u>	<u>TYPE OF RESIN</u>	<u>NUMBER</u>	<u>COLOR</u>
-------------	--	----------------------	---------------	--------------



Information on PHOLUCID 130C coatings may be obtained by writing:

Chugoku Marine Paints, Ltd.  
Tokyo Club Building,  
2-6, Kasumigaseki 3-Chome  
Chiyoda-Ku, Tokyo, 100-0013  
Japan  
Telephone: 81-3-3506-3971  
Facsimile: +81-3-5511-8542  
[www.cmp.co.jp](http://www.cmp.co.jp)

Note: PHOLUCID 130C was tested on Sabic LS1 clear only.



Information on FUJIHARD HH2540U, FUJIHARD HH3372U and FUJIHARD HH3401U coatings may be obtained by writing:

Fujikura Kasei Co., Ltd.  
6-15 Shibakeon 2-Chome  
Minato-Ku, Tokyo, 105-0011  
Japan  
[www.fkkasei.co.jp](http://www.fkkasei.co.jp)

Note: FUJIHARD HH2540U was tested on LS2 111S Clear Only.

Note: FUJIHARD HH3372U and FUJIHARD HH3401U were tested on LS1-111 and LS2-111 Clear Only.



Information on KUV-5000, KUV-6000 and KUV-9100 coatings may be obtained by writing:

KCC Corporation  
83 Mabook-Dong, Giheung-Gu, Yongin-Si  
Gyunggi-Do, South Korea  
[www.kccworld.co.kr](http://www.kccworld.co.kr)

Note: KUV-5000 and KUV-9100 was tested on SABIC LS1-111 and SABIC LS2-111 clear only.



IMITSUBISHI  
CHEMICAL  
GROUP

Acryking PH-710, Acryking PH-720, Acryking PH-800, Acryking PH-800N5A, Acryking PH-930 coatings may be obtained by writing to the following address:

Mitsubishi Chemical Corporation  
1-1 Marunouchi, 1-Chome  
Chiyoda-Ku, Tokyo 100-8251  
Japan  
[www.m-chemical.co.jp](http://www.m-chemical.co.jp)

Note: Acryking PH-710, Acryking PH-720 and Acryking PH-800 was tested on SABIC LS1-111 only.  
Acryking PH-720, Acryking PH-800 and Acryking PH-800N5A was tested on SABIC LS2-111 only.  
Acryking PH-930 was tested on SABIC LS1 and LS2 clear only

(Coating information continued the next page)

<u>MFR.</u>	<u>TRADE NAME and FLOW FORMULATION</u>	<u>TYPE OF RESIN</u>	<u>NUMBER</u>	<u>COLOR</u>
-------------	--	----------------------	---------------	--------------



Information on UVHC5000, UVHC5000K, and UVHC5000K1 hard coat may be obtained by writing to the following address:

Momentive Performance Materials GmbH  
Building V7  
51368 Leverkusen  
Germany

Momentive Performance Materials Inc.  
260 Hudson River Road  
Waterford, NY 12118  
[www.momentive.com](http://www.momentive.com)

Note: UVHC5000 was tested on SABIC LS1 and LS2 clear only.



Information on UVT820V1, UVT820V2, UVT820V3, UVT820V4, UVT820V5, UVT820V6, UVT820V7 and UVT820V8 coatings may be obtained by writing to the following address:

PAINT & VARNISH COMPANY, INC.

Red Spot Paint & Varnish Co., Inc.  
P.O. Box 418  
Evansville, IN 47703-0418  
[www.redspot.com](http://www.redspot.com)

Note: UVT820V1, UVT820V2, UVT820V3, UVT820V4, UVT820V5, UVT820V6, UVT820V7 and UVT820V8 was tested on LS1-111/LS2-111 Clear only



Information of X-48-5500-A18 hard coat may be obtained by writing to the following address:

Shin-Etsu Chemical Co., Ltd.  
4-1, Marunouchi 1-Chome  
Chiyoda-ku, Tokyo 100-0005,  
Japan  
[www.shinetsu.co.jp](http://www.shinetsu.co.jp)

Note: X-48-5500-A18 was tested on SABIC LS1-111, 111J and 111H clear only.

<u>MFR.</u>	<u>TRADE NAME and FLOW FORMULATION</u>	<u>TYPE OF RESIN</u>	<u>NUMBER</u>	<u>COLOR</u>
	SABIC Brazil LEXAN® LS1 LEXAN® LS2 (Coated Only)	POLYCARBONATE	111 111S	White & White &

[www.sabic.com](http://www.sabic.com)

Coated SABIC Brazil plastics may only be treated with the following acceptable coatings applied to the molded lens:

**Coating in Alphabetical Order and Corresponding Manufacturer**

Acryking PH-710, Acryking PH-720, Acryking PH-800, Acryking PH-800N5A and Acryking PH-930 coatings: See Mitsubishi Chemical Corporation

FUJIHARD HH2540U, FUJIHARD HH3372U, FUJIHARD HH3401U: See Fujikura Kasei Co., Ltd.

KUV-5000, KUV-6000, and KUV-9100: See KCC Corporation

RayGloss 402: See BASF Coatings GmbH

UVHC5000, UVHC5000K, and UVHC5000K1: See Momentive Performance Materials.

UVT820V1, UVT820V2, UVT820V3, UVT820V4, UVT820V5, UVT820V6, UVT820V7 and UVT820V8: See Red Spot

PHOLUCID 130C: See Chugoku Marine Paints

X-48-5500-A18: See Shin-Etsu Chemical Co., Ltd.

**Coating Manufacturer in Alphabetical Order**

Information on RayGloss 402 coatings may be obtained by writing:



BASF Coatings GmbH  
ECO/DT - C422  
D-48165 Muenster  
Germany  
[www.bASF-coatings.com](http://www.bASF-coatings.com)

Note: BASF RayGloss 402 were tested on LS1 and LS2 clear only

(Coating information continued the next page)

<u>MFR.</u>	<u>TRADE NAME and FLOW FORMULATION</u>	<u>TYPE OF RESIN</u>	<u>NUMBER</u>	<u>COLOR</u>
-------------	--	----------------------	---------------	--------------



Information on PHOLUCID 130C coatings may be obtained by writing:

Chugoku Marine Paints, Ltd.  
Tokyo Club Building,  
2-6, Kasumigaseki 3-Chome  
Chiyoda-Ku, Tokyo, 100-0013  
Japan  
Telephone: 81-3-3506-3971  
Facsimile: +81-3-5511-8542  
[www.cmp.co.jp](http://www.cmp.co.jp)

Note: PHOLUCID 130C was tested on Sabic LS1 clear only.



**FUJIKURA KASEI**

Information on FUJIHARD HH2540U, FUJIHARD HH3372U and FUJIHARD HH3401U coatings may be obtained by writing

Fujikura Kasei Co., Ltd.  
6-15 Shibakeon 2-Chome  
Minato-Ku, Tokyo, 105-0011  
Japan  
[www.fkkasei.co.jp](http://www.fkkasei.co.jp)

Note: FUJIHARD HH2540U was tested on LS2 111S Clear Only.

Note: FUJIHARD HH3372U and FUJIHARD HH3401U were tested on LS1-111 and LS2-111 Clear Only.



Information on KUV-5000, KUV-6000 and KUV-9100 coatings may be obtained by writing:

KCC Corporation  
83 Mabook-Dong, Giheung-Gu, Yongin-Si  
Gyunggi-Do, South Korea  
[www.kccworld.co.kr](http://www.kccworld.co.kr)

Note: KUV-5000 and KUV-9100 was tested on SABIC LS1-111 and SABIC LS2-111 clear only.



**IMITSUBISHI  
CHEMICAL  
GROUP**

Acryking PH-710, Acryking PH-720, Acryking PH-800, Acryking PH-800N5A, and Acryking PH-930 coatings may be obtained by writing to the following address:

Mitsubishi Chemical Corporation  
1-1 Marunouchi, 1-Chome  
Chiyoda-Ku, Tokyo 100-8251  
Japan  
[www.m-chemical.co.jp](http://www.m-chemical.co.jp)

Note: Acryking PH-710, Acryking PH-720 and Acryking PH-800 was tested on SABIC LS1-111 only.  
Acryking PH-720 Acryking PH-800 and Acryking PH-800N5A was tested on SABIC LS2-111 only.  
Acryking PH-930 was tested on SABIC LS1 and LS2 clear only

(Coating information continued the next page)

<u>MFR.</u>	<u>TRADE NAME and FLOW FORMULATION</u>	<u>TYPE OF RESIN</u>	<u>NUMBER</u>	<u>COLOR</u>
-------------	--	----------------------	---------------	--------------



Information on UVHC5000, UVHC5000K, and UVHC5000K1 hard coat may be obtained by writing to the following address:

Momentive Performance Materials GmbH  
Building V7  
51368 Lverkusen  
Germany

Momentive Performance Materials Inc.  
260 Hudson River Road  
Waterford, NY 12118  
[www.momentive.com](http://www.momentive.com)

Note: UVHC5000 was tested on SABIC LS1 and LS2 clear only.



PAINT & VARNISH COMPANY, INC.

Information on UVT820V1, UVT820V2, UVT820V3, UVT820V4, UVT820V5, UVT820V6, UVT820V7 and UVT820V8 coatings may be obtained by writing to the following address:

Red Spot Paint & Varnish Co., Inc.  
P.O. Box 418  
Evansville, IN 47703-0418  
[www.redspot.com](http://www.redspot.com)

Note: UVT820V1, UVT820V2, UVT820V3, UVT820V4, UVT820V5, UVT820V6, UVT820V7 and UVT820V8 was tested on LS1-111/LS2-111 Clear only



Information of X-48-5500-A18 hard coat may be obtained by writing to the following address:

Shin-Etsu Chemical Co., Ltd.  
4-1, Marunouchi 1-Chome  
Chiyoda-ku, Tokyo 100-0005,  
Japan  
[www.shinetsu.co.jp](http://www.shinetsu.co.jp)

Note: X-48-5500-A18 was tested on SABIC LS1-111, 111J and 111H clear only.

<u>MFR.</u>	<u>TRADE NAME and FLOW FORMULATION</u>		<u>TYPE OF RESIN</u>	<u>NUMBER</u>	<u>COLOR</u>
	SABIC Chongqing China	LEXAN® LS1 LEXAN® LS2 (Coated Only)	POLYCARBONATE	111 111HX 111H	White & White & White &

[www.sabic.com](http://www.sabic.com)

Coated SABIC Chongqing, China plastics may only be treated with the following acceptable coatings applied to the molded lens:

#### **Coating in Alphabetical Order and Corresponding Manufacturer**

Acryking PH-710, Acryking PH-720, Acryking PH-800, Acryking PH-800N5A and Acryking PH-930 coatings: See Mitsubishi Chemical Corporation

FUJIHARD HH2540U, FUJIHARD HH3372U, FUJIHARD HH3401U: See Fujikura Kasei Co., Ltd.

KUV-5000, KUV-6000, and KUV-9100: See KCC Corporation

UVHC5000, UVHC5000K, and UVHC5000K1: See Momentive Performance Materials.

UVT820V1, UVT820V2, UVT820V3, UVT820V4, UVT820V5, UVT820V6, UVT820V7 and UVT820V8: See Red Spot

PHOLUCID 130C: See Chugoku Marine Paints

X-48-5500-A18: See Shin-Etsu Chemical Co., Ltd.

#### **Coating Manufacturer in Alphabetical Order**

Information on RayGloss 402 coatings may be obtained by writing:



BASF Coatings GmbH  
ECO/DT - C422  
D-48165 Muenster  
Germany  
[www.bASF-coatings.com](http://www.bASF-coatings.com)

Note: BASF RayGloss 402 were tested on LS1 and LS2 clear only

(Coating information continued the next page)

<u>MFR.</u>	<u>TRADE NAME and FLOW FORMULATION</u>	<u>TYPE OF RESIN</u>	<u>NUMBER</u>	<u>COLOR</u>
-------------	--	----------------------	---------------	--------------



Information on PHOLUCID 130C coatings may be obtained by writing:

Chugoku Marine Paints, Ltd.  
Tokyo Club Building,  
2-6, Kasumigaseki 3-Chome  
Chiyoda-Ku, Tokyo, 100-0013  
Japan  
Telephone: 81-3-3506-3971  
Facsimile: +81-3-5511-8542  
[www.cmp.co.jp](http://www.cmp.co.jp)

Note: PHOLUCID 130C was tested on Sabic LS1 clear only.



**FUJIKURA KASEI**

Information on FUJIHARD HH2540U, FUJIHARD HH3372U and FUJIHARD HH3401U coatings may be obtained by writing:

Fujikura Kasei Co., Ltd.  
6-15 Shibakeon 2-Chome  
Minato-Ku, Tokyo, 105-0011  
Japan  
[www.fkkasei.co.jp](http://www.fkkasei.co.jp)

Note: FUJIHARD HH2540U was tested on LS2 111S Clear Only.

Note: FUJIHARD HH3372U and FUJIHARD HH3401U were tested on LS1-111 and LS2-111 Clear Only.



Information on KUV-5000, KUV-6000 and KUV-9100 coatings may be obtained by writing:

KCC Corporation  
83 Mabook-Dong, Giheung-Gu, Yongin-Si  
Gyunggi-Do, South Korea  
[www.kccworld.co.kr](http://www.kccworld.co.kr)

Note: KUV-5000 and KUV-9100 was tested on SABIC LS1-111 and SABIC LS2-111 clear only.



Acryking PH-710, Acryking PH-720, Acryking PH-800, Acryking PH-800N5A and Acryking PH-930 coatings may be obtained by writing to the following address:

Mitsubishi Chemical Corporation  
1-1 Marunouchi, 1-Chome  
Chiyoda-Ku, Tokyo 100-8251  
Japan  
[www.m-chemical.co.jp](http://www.m-chemical.co.jp)

Note: Acryking PH-710, Acryking PH-720 and Acryking PH-800 was tested on SABIC LS1-111 only.

Acryking PH-720 and PH-800 was tested on SABIC LS2-111 only.

Acryking PH-930 was tested on SABIC LS1 and LS2 clear only

<u>MFR.</u>	<u>TRADE NAME and FLOW FORMULATION</u>	<u>TYPE OF RESIN</u>	<u>NUMBER</u>	<u>COLOR</u>
<b>MOMENTIVE</b> <small>inventing possibilities</small>	Information on UVHC5000, UVHC5000K, and UVHC5000K1 hard coat may be obtained by writing to the following address:			
Momentive Performance Materials GmbH Building V7 51368 Leverkusen Germany	Momentive Performance Materials Inc. 260 Hudson River Road Waterford, NY 12118 <a href="http://www.momentive.com">www.momentive.com</a>			

Note: UVHC5000 was tested on SABIC LS1 and LS2 clear only.



PAINT & VARNISH COMPANY, INC.

Information on UVT820V1, UVT820V2, UVT820V3, UVT820V4, UVT820V5, UVT820V6, UVT820V7 and UVT820V8 coatings may be obtained by writing to the following address:

Red Spot Paint & Varnish Co., Inc.  
P.O. Box 418  
Evansville, IN 47703-0418  
[www.redspot.com](http://www.redspot.com)

Note: UVT820V1, UVT820V2, UVT820V3, UVT820V4, UVT820V5, UVT820V6, UVT820V7 and UVT820V8 was tested on LS1-111/LS2-111 Clear only



Information of X-48-5500-A18 hard coat may be obtained by writing to the following address:

Shin-Etsu Chemical Co., Ltd.  
4-1, Marunouchi 1-Chome  
Chiyoda-ku, Tokyo 100-0005,  
Japan  
[www.shinetsu.co.jp](http://www.shinetsu.co.jp)

Note: X-48-5500-A18 was tested on SABIC LS1-111, 111J and 111H clear only.

<u>MFR.</u>	<u>TRADE NAME and FLOW FORMULATION</u>	<u>TYPE OF RESIN</u>	<u>NUMBER</u>	<u>COLOR</u>
	SABIC Europe LEXAN® LS1 LEXAN® LS2 (Coated Only)	POLYCARBONATE	111 111H 111HX	White & White & White &

Coated SABIC Europe plastics may only be treated with the following acceptable coatings applied to the molded lens:

**Coating in Alphabetical Order and Corresponding Manufacturer**

Acryking PH-710, Acryking PH-720, Acryking PH-800, Acryking PH-800N5A and Acryking PH-930 coatings: See Mitsubishi Chemical Corporation

FUJIHARD HH2540U, FUJIHARD HH3372U, FUJIHARD HH3401U: See Fujikura Kasei Co., Ltd.

KUV-5000, KUV-6000 and KUV-9100: See KCC Corporation

RayGloss 402: See BASF Coatings GmbH

UVHC5000, UVHC5000K, and UVHC5000K1: See Momentive Performance Materials.

UVT820V1, UVT820V2, UVT820V3, UVT820V4, UVT820V5, UVT820V6, UVT820V7 and UVT820V8: See Red Spot

PHOLUCID 130C: See Chugoku Marine Paints

X-48-5500-A18: See Shin-Etsu Chemical Co., Ltd.

**Coating Manufacturer in Alphabetical Order**

Information on RayGloss 402 coatings may be obtained by writing:



BASF Coatings GmbH  
ECO/DT - C422  
D-48165 Muenster  
Germany  
[www.bASF-coatings.com](http://www.bASF-coatings.com)

Note: BASF RayGloss 402 were tested on LS1 and LS2 clear only

(Coating information continued the next page)

<u>MFR.</u>	<u>TRADE NAME and FLOW FORMULATION</u>	<u>TYPE OF RESIN</u>	<u>NUMBER</u>	<u>COLOR</u>
-------------	--	----------------------	---------------	--------------



Information on PHOLUCID 130C coatings may be obtained by writing:

Chugoku Marine Paints, Ltd.  
Tokyo Club Building,  
2-6, Kasumigaseki 3-Chome  
Chiyoda-Ku, Tokyo, 100-0013  
Japan  
Telephone: 81-3-3506-3971  
Facsimile: +81-3-5511-8542  
[www.cmp.co.jp](http://www.cmp.co.jp)

Note: PHOLUCID 130C was tested on Sabic LS1 clear only.



Information on KUV-5000, KUV-6000 and KUV-9100 coatings may be obtained by writing:

KCC Corporation  
83 Mabook-Dong, Giheung-Gu, Yongin-Si  
Gyunggi-Do, South Korea  
[www.kccworld.co.kr](http://www.kccworld.co.kr)

Note: KUV-5000 and KUV-9100 was tested on SABIC LS1-111 and SABIC LS2-111 clear only.



**FUJIKURA KASEI**

Information on FUJIHARD HH2540U, FUJIHARD HH3372U and FUJIHARD HH3401U coatings may be obtained by writing:

Fujikura Kasei Co., Ltd.  
6-15 Shibakeon 2-Chome  
Minato-Ku, Tokyo, 105-0011  
Japan  
[www.fkkasei.co.jp](http://www.fkkasei.co.jp)

Note: FUJIHARD HH2540U was tested on LS2 111S Clear Only.

Note: FUJIHARD HH3372U and FUJIHARD HH3401U were tested on LS1-111 and LS2-111 Clear Only.



**IMITSUBISHI  
CHEMICAL  
GROUP**

Acryking PH-710, Acryking PH-720, Acryking PH-800, Acryking PH-800N5A and Acryking PH-930 coatings may be obtained by writing to the following address:

Mitsubishi Chemical Corporation  
1-1 Marunouchi, 1-Chome  
Chiyoda-Ku, Tokyo 100-8251  
Japan  
[www.m-chemical.co.jp](http://www.m-chemical.co.jp)

Note: Acryking PH-710, Acryking PH-720 and Acryking PH-800 was tested on SABIC LS1-111 only.  
Acryking PH-720 and PH-800 was tested on SABIC LS2-111 only.  
Acryking PH-930 was tested on SABIC LS1 and LS2 clear only

(Coating information continued the next page)

<u>MFR.</u>	<u>TRADE NAME and FLOW FORMULATION</u>	<u>TYPE OF RESIN</u>	<u>NUMBER</u>	<u>COLOR</u>
-------------	--	----------------------	---------------	--------------



Information on UVHC5000, UVHC5000K, and UVHC5000K1 hard coat may be obtained by writing to the following address:

Momentive Performance Materials GmbH  
Building V7  
51368 Leverkusen  
Germany

Momentive Performance Materials Inc.  
260 Hudson River Road  
Waterford, NY 12118  
[www.momentive.com](http://www.momentive.com)

Note: UVHC5000 was tested on SABIC LS1 and LS2 clear only.



Information on UVT820V1, UVT820V2, UVT820V3, UVT820V4, UVT820V5, UVT820V6, UVT820V7 and UVT820V8 coatings may be obtained by writing to the following address:

PAINT & VARNISH COMPANY, INC.

Red Spot Paint & Varnish Co., Inc.  
P.O. Box 418  
Evansville, IN 47703-0418  
[www.redspot.com](http://www.redspot.com)

Note: UVT820V1, UVT820V2, UVT820V3, UVT820V4, UVT820V5, UVT820V6, UVT820V7 and UVT820V8 was tested on LS1-111/LS2-111 Clear only



Information of X-48-5500-A18 hard coat may be obtained by writing to the following address:

Shin-Etsu Chemical Co., Ltd.  
4-1, Marunouchi 1-Chome  
Chiyoda-ku, Tokyo 100-0005,  
Japan  
[www.shinetsu.co.jp](http://www.shinetsu.co.jp)

Note: X-48-5500-A18 was tested on SABIC LS1-111, 111J and 111H clear only.

---

<u>MFR.</u>	<u>TRADE NAME and FLOW FORMULATION</u>	<u>TYPE OF RESIN</u>	<u>NUMBER</u>	<u>COLOR</u>
 <a href="http://www.sabic.com">www.sabic.com</a>	SABIC Japan LEXAN® LS1 LEXAN® LS2 (Coated Only)	POLYCARBONATE	111 111S	White & White &

Coated SABIC Japan plastics may only be treated with the following acceptable coatings applied to the molded lens:

**Coating in Alphabetical Order and Corresponding Manufacturer**

Acryking PH-710, Acryking PH-720, Acryking PH-800, Acryking PH-800N5A and Acryking PH-930 coatings: See Mitsubishi Chemical Corporation

FUJIHARD HH2540U, FUJIHARD HH3372U, FUJIHARD HH3401U: See Fujikura Kasei Co., Ltd.

KUV-5000, KUV-6000, and KUV-9100: See KCC Corporation

RayGloss 402: See BASF Coatings GmbH

UVHC5000, UVHC5000K, and UVHC5000K1: See Momentive Performance Materials.

UVT820V1, UVT820V2, UVT820V3, UVT820V4, UVT820V5, UVT820V6, UVT820V7 and UVT820V8: See Red Spot

PHOLUCID 130C: See Chugoku Marine Paints

X-48-5500-A18: See Shin-Etsu Chemical Co., Ltd.

**Coating Manufacturer in Alphabetical Order**

Information on RayGloss 402 coatings may be obtained by writing:



We create chemistry

BASF Coatings GmbH  
ECO/DT - C422  
D-48165 Muenster  
Germany  
[www.bASF-coatings.com](http://www.bASF-coatings.com)

Note: BASF RayGloss 402 were tested on LS1 and LS2 clear only

(Coating information continued the next page)

<u>MFR.</u>	<u>TRADE NAME and FLOW FORMULATION</u>	<u>TYPE OF RESIN</u>	<u>NUMBER</u>	<u>COLOR</u>
-------------	--	----------------------	---------------	--------------



Information on PHOLUCID 130C coatings may be obtained by writing:

Chugoku Marine Paints, Ltd.  
Tokyo Club Building,  
2-6, Kasumigaseki 3-Chome  
Chiyoda-Ku, Tokyo, 100-0013  
Japan  
Telephone: 81-3-3506-3971  
Facsimile: +81-3-5511-8542  
[www.cmp.co.jp](http://www.cmp.co.jp)

Note: PHOLUCID 130C was tested on Sabic LS1 clear only.



Information on KUV-5000, KUV-6000 and KUV-9100 coatings may be obtained by writing:

KCC Corporation  
83 Maebok-Dong, Giheung-Gu, Yongin-Si  
Gyeonggi-Do, South Korea  
[www.kccworld.co.kr](http://www.kccworld.co.kr)

Note: KUV-5000 and KUV-9100 was tested on SABIC LS1-111 and SABIC LS2-111 clear only.



Information on FUJIHARD HH2540U, FUJIHARD HH3372U and FUJIHARD HH3401U coatings may be obtained by writing:

Fujikura Kasei Co., Ltd.  
6-15 Shibakeon 2-Chome  
Minato-Ku, Tokyo, 105-0011  
Japan  
[www.fkkasei.co.jp](http://www.fkkasei.co.jp)

Note: FUJIHARD HH2540U was tested on LS2 111S Clear Only.

Note: FUJIHARD HH3372U and FUJIHARD HH3401U were tested on LS1-111 and LS2-111 Clear Only.



MITSUBISHI CHEMICAL GROUP Acryking PH-710, Acryking PH-720, Acryking PH-800, Acryking PH-800N5A and Acryking PH-930 coatings may be obtained by writing to the following address:

Mitsubishi Chemical Corporation  
1-1 Marunouchi, 1-Chome  
Chiyoda-Ku, Tokyo 100-8251  
Japan  
[www.m-chemical.co.jp](http://www.m-chemical.co.jp)

Note: Acryking PH-710, Acryking PH-720 and Acryking PH-800 was tested on SABIC LS1-111 only.  
Acryking PH-720 and PH-800 was tested on SABIC LS2-111 only.  
Acryking PH-930 was tested on SABIC LS1 and LS2 clear only

(Coating information continued the next page)

<u>MFR.</u>	<u>TRADE NAME and FLOW FORMULATION</u>	<u>TYPE OF RESIN</u>	<u>NUMBER</u>	<u>COLOR</u>
-------------	--	----------------------	---------------	--------------



Information on UVHC5000, UVHC5000K, and UVHC5000K1 hard coat may be obtained by writing to the following address:

Momentive Performance Materials GmbH  
Building V7  
51368 Leverkusen  
Germany

Momentive Performance Materials Inc.  
260 Hudson River Road  
Waterford, NY 12118  
[www.momentive.com](http://www.momentive.com)

Note: UVHC5000 was tested on SABIC LS1 and LS2 clear only.



Information on UVT820V1, UVT820V2, UVT820V3, UVT820V4, UVT820V5, UVT820V6, UVT820V7 and UVT820V8 coatings may be obtained by writing to the following address:

PAINT & VARNISH COMPANY, INC.

Red Spot Paint & Varnish Co., Inc.  
P.O. Box 418  
Evansville, IN 47703-0418  
[www.redspot.com](http://www.redspot.com)

Note: UVT820V1, UVT820V2, UVT820V3, UVT820V4, UVT820V5, UVT820V6, UVT820V7 and UVT820V8 was tested on LS1-111/LS2-111 Clear only



Information of X-48-5500-A18 hard coat may be obtained by writing to the following address:

Shin-Etsu Chemical Co., Ltd.  
4-1, Marunouchi 1-Chome  
Chiyoda-ku, Tokyo 100-0005,  
Japan  
[www.shinetsu.co.jp](http://www.shinetsu.co.jp)

Note: X-48-5500-A18 was tested on SABIC LS1-111, 111J and 111H clear only.

<u>MFR.</u>	<u>TRADE NAME and FLOW FORMULATION</u>	<u>TYPE OF RESIN</u>	<u>NUMBER</u>	<u>COLOR</u>
 <a href="http://www.sabic.com">www.sabic.com</a>	SABIC India LEXAN® LS1 LEXAN® LS2 (Coated Only)	POLYCARBONATE	111	White &

Coated SABIC India plastics may only be treated with the following acceptable coatings applied to the molded lens:

**Coating in Alphabetical Order and Corresponding Manufacturer**

Acryking PH-710, Acryking PH-720, Acryking PH-800, Acryking PH-800N5A and Acryking PH-930 coatings: See Mitsubishi Chemical Corporation

FUJIHARD HH2540U, FUJIHARD HH3372U, FUJIHARD HH3401U: See Fujikura Kasei Co., Ltd.

KUV-5000, KUV-6000 and KUV-9100: See KCC Corporation

RayGloss 402: See BASF Coatings GmbH

UVHC5000, UVHC5000K, and UVHC5000K1: See Momentive Performance Materials.

UVT820V1, UVT820V2, UVT820V3, UVT820V4, UVT820V5, UVT820V6, UVT820V7 and UVT820V8: See Red Spot

PHOLUCID 130C: See Chugoku Marine Paints

X-48-5500-A18: See Shin-Etsu Chemical Co., Ltd.

**Coating Manufacturer in Alphabetical Order**

Information on RayGloss 402 coatings may be obtained by writing:



BASF Coatings GmbH  
ECO/DT - C422  
D-48165 Muenster  
Germany  
[www.bASF-coatings.com](http://www.bASF-coatings.com)

Note: BASF RayGloss 402 were tested on LS1 and LS2 clear only

(Coating information continued the next page)

<u>MFR.</u>	<u>TRADE NAME and FLOW FORMULATION</u>	<u>TYPE OF RESIN</u>	<u>NUMBER</u>	<u>COLOR</u>
-------------	--	----------------------	---------------	--------------



Information on PHOLUCID 130C coatings may be obtained by writing:

Chugoku Marine Paints, Ltd.  
Tokyo Club Building,  
2-6, Kasumigaseki 3-Chome  
Chiyoda-Ku, Tokyo, 100-0013  
Japan  
Telephone: 81-3-3506-3971  
Facsimile: +81-3-5511-8542  
[www.cmp.co.jp](http://www.cmp.co.jp)

Note: PHOLUCID 130C was tested on Sabic LS1 clear only.



Information on KUV-5000, KUV-6000 and KUV-9100 coatings may be obtained by writing:

KCC Corporation  
83 Mabook-Dong, Giheung-Gu, Yongin-Si  
Gyunggi-Do, South Korea  
[www.kccworld.co.kr](http://www.kccworld.co.kr)

Note: KUV-5000 and KUV-9100 was tested on SABIC LS1-111 and SABIC LS2-111 clear only.



Information on FUJIHARD HH2540U, FUJIHARD HH3372U, and FUJIHARD HH3401U coatings may be obtained by writing:

Fujikura Kasei Co., Ltd.  
6-15 Shibakeon 2-Chome  
Minato-Ku, Tokyo, 105-0011  
Japan  
[www.fkkasei.co.jp](http://www.fkkasei.co.jp)

Note: FUJIHARD HH2540U was tested on LS2 111S Clear Only.

Note: FUJIHARD HH3372U and FUJIHARD HH3401U were tested on LS1-111 and LS2-111 Clear Only.



IMITSUBISHI  
CHEMICAL  
GROUP

Acryking PH-710, Acryking PH-720, Acryking PH-800, Acryking PH-800N5A and Acryking PH-930 coatings may be obtained by writing to the following address:

Mitsubishi Chemical Corporation  
1-1 Marunouchi, 1-Chome  
Chiyoda-Ku, Tokyo 100-8251  
Japan  
[www.m-chemical.co.jp](http://www.m-chemical.co.jp)

Note: Acryking PH-710, Acryking PH-720 and Acryking PH-800 was tested on SABIC LS1-111 only.  
Acryking PH-720 and PH-800 was tested on SABIC LS2-111 only.  
Acryking PH-930 was tested on SABIC LS1 and LS2 clear only

(Coating information continued on the next page)

<u>MFR.</u>	<u>TRADE NAME and FLOW FORMULATION</u>	<u>TYPE OF RESIN</u>	<u>NUMBER</u>	<u>COLOR</u>
-------------	--	----------------------	---------------	--------------



Information on UVHC5000, UVHC5000K, and UVHC5000K1 hard coat may be obtained by writing to the following address:

Momentive Performance Materials GmbH  
Building V7  
51368 Leverkusen  
Germany

Momentive Performance Materials Inc.  
260 Hudson River Road  
Waterford, NY 12118  
[www.momentive.com](http://www.momentive.com)

Note: UVHC5000 was tested on SABIC LS1 and LS2 clear only.



Information on UVT820V1, UVT820V2, UVT820V3, UVT820V4, UVT820V5, UVT820V6, UVT820V7 and UVT820V8 coatings may be obtained by writing to the following address:

PAINT & VARNISH COMPANY, INC.

Red Spot Paint & Varnish Co., Inc.  
P.O. Box 418  
Evansville, IN 47703-0418  
[www.redspot.com](http://www.redspot.com)

Note: UVT820V1, UVT820V2, UVT820V3, UVT820V4, UVT820V5, UVT820V6, UVT820V7 and UVT820V8 was tested on LS1-111/LS2-111 Clear only



Information of X-48-5500-A18 hard coat may be obtained by writing to the following address:

Shin-Etsu Chemical Co., Ltd.  
4-1, Marunouchi 1-Chome  
Chiyoda-ku, Tokyo 100-0005,  
Japan  
[www.shinetsu.co.jp](http://www.shinetsu.co.jp)

Note: X-48-5500-A18 was tested on SABIC LS1-111, 111J and 111H clear only.

<u>MFR.</u>	<u>TRADE NAME and FLOW FORMULATION</u>	<u>TYPE OF RESIN</u>	<u>NUMBER</u>	<u>COLOR</u>
 SABIC Korea	LEXAN® LS1 LEXAN® LS2 (Coated Only)	POLYCARBONATE	111 111S	White & White &

[www.sabic.com](http://www.sabic.com)

Coated SABIC Korea plastics may only be treated with the following acceptable coatings applied to the molded lens:

#### **Coating in Alphabetical Order and Corresponding Manufacturer**

Acryking PH-710, Acryking PH-720, Acryking PH-800, Acryking PH-800N5A and Acryking PH-930 coatings: See Mitsubishi Chemical Corporation

FUJIHARD HH2540U, FUJIHARD HH3372U, FUJIHARD HH3401U: See Fujikura Kasei Co., Ltd.

KUV-5000, KUV-6000 and KUV-9100: See KCC Corporation

RayGloss 402: See BASF Coatings GmbH

UVHC5000, UVHC5000K, and UVHC5000K1: See Momentive Performance Materials.

UVT820V1, UVT820V2, UVT820V3, UVT820V4, UVT820V5, UVT820V6, UVT820V7 and UVT820V8: See Red Spot

PHOLUCID 130C: See Chugoku Marine Paints

X-48-5500-A18: See Shin-Etsu Chemical Co., Ltd.

#### **Coating Manufacturer in Alphabetical Order**

Information on RayGloss 402 coatings may be obtained by writing:



BASF Coatings GmbH  
ECO/DT - C422  
D-48165 Muenster  
Germany  
[www.bASF-coatings.com](http://www.bASF-coatings.com)

Note: BASF RayGloss 402 were tested on LS1 and LS2 clear only

(Coating information continued the next page)

<u>MFR.</u>	<u>TRADE NAME and FLOW FORMULATION</u>	<u>TYPE OF RESIN</u>	<u>NUMBER</u>	<u>COLOR</u>
-------------	--	----------------------	---------------	--------------



Information on PHOLUCID 130C coatings may be obtained by writing:

Chugoku Marine Paints, Ltd.  
Tokyo Club Building,  
2-6, Kasumigaseki 3-Chome  
Chiyoda-Ku, Tokyo, 100-0013  
Japan  
Telephone: 81-3-3506-3971  
Facsimile: +81-3-5511-8542  
[www.cmp.co.jp](http://www.cmp.co.jp)

Note: PHOLUCID 130C was tested on Sabic LS1 clear only.



Information on KUV-5000, KUV-6000 and KUV-9100 coatings may be obtained by writing:

KCC Corporation  
83 Maebok-Dong, Giheung-Gu, Yongin-Si  
Gyeonggi-Do, South Korea  
[www.kccworld.co.kr](http://www.kccworld.co.kr)

Note: KUV-5000 and KUV-9100 was tested on SABIC LS1-111 and SABIC LS2-111 clear only.



Information on FUJIHARD HH2540U, FUJIHARD HH3372U and FUJIHARD HH3401U coatings may be obtained by writing:  
Fujikura Kasei Co., Ltd.  
6-15 Shibakeon 2-Chome  
Minato-Ku, Tokyo, 105-0011  
Japan  
[www.fkkasei.co.jp](http://www.fkkasei.co.jp)

Note: FUJIHARD HH2540U was tested on LS2 111S Clear Only.

Note: FUJIHARD HH3372U and FUJIHARD HH3401U were tested on LS1-111 and LS2-111 Clear Only.



MITSUBISHI  
CHEMICAL  
GROUP

Acryking PH-710, Acryking PH-720, Acryking PH-800, Acryking PH-800N5A and Acryking PH-930 coatings may be obtained by writing to the following address:

Mitsubishi Chemical Corporation  
1-1 Marunouchi, 1-Chome  
Chiyoda-Ku, Tokyo 100-8251  
Japan  
[www.m-chemical.co.jp](http://www.m-chemical.co.jp)

Note: Acryking PH-710, Acryking PH-720 and Acryking PH-800 was tested on SABIC LS1-111 only.

Acryking PH-720 and PH-800 was tested on SABIC LS2-111 only.

Acryking PH-930 was tested on SABIC LS1 and LS2 clear only

(Coating information continued the next page)

<u>MFR.</u>	<u>TRADE NAME and FLOW FORMULATION</u>	<u>TYPE OF RESIN</u>	<u>NUMBER</u>	<u>COLOR</u>
-------------	--	----------------------	---------------	--------------



Information on UVHC5000, UVHC5000K, and UVHC5000K1 hard coat may be obtained by writing to the following address:

Momentive Performance Materials GmbH  
Building V7  
51368 Leverkusen  
Germany

Momentive Performance Materials Inc.  
260 Hudson River Road  
Waterford, NY 12118  
[www.momentive.com](http://www.momentive.com)

Note: UVHC5000 was tested on SABIC LS1 and LS2 clear only.



Information on UVT820V1, UVT820V2, UVT820V3, UVT820V4, UVT820V5, UVT820V6, UVT820V7 and UVT820V8 coatings may be obtained by writing to the following address:

PAINT & VARNISH COMPANY, INC.

Red Spot Paint & Varnish Co., Inc.  
P.O. Box 418  
Evansville, IN 47703-0418  
[www.redspot.com](http://www.redspot.com)

Note: UVT820V1, UVT820V2, UVT820V3, UVT820V4, UVT820V5, UVT820V6, UVT820V7 and UVT820V8 was tested on LS1-111/LS2-111 Clear only



Information of X-48-5500-A18 hard coat may be obtained by writing to the following address:

Shin-Etsu Chemical Co., Ltd.  
4-1, Marunouchi 1-Chome  
Chiyoda-ku, Tokyo 100-0005,  
Japan  
[www.shinetsu.co.jp](http://www.shinetsu.co.jp)

Note: X-48-5500-A18 was tested on SABIC LS1-111, 111J and 111H clear only.

<u>MFR.</u>	<u>TRADE NAME and FLOW FORMULATION</u>	<u>TYPE OF RESIN</u>	<u>NUMBER</u>	<u>COLOR</u>
	SABIC LEXAN® LS1	POLYCARBONATE	111	White &
Nansha China	LEXAN® LS2 (Coated Only)		111S	White &
			111HX	White &
			111X	White &
	<a href="http://www.sabic.com">www.sabic.com</a>			

Coated SABIC Nansha, China plastics may only be treated with the following acceptable coatings applied to the molded lens:

#### **Coating in Alphabetical Order and Corresponding Manufacturer**

Acryking PH-710, Acryking PH-720, Acryking PH-800, Acryking PH-800N5A and Acryking PH-930 coatings: See Mitsubishi Chemical Corporation

FUJIHARD HH2540U, FUJIHARD HH3372U, FUJIHARD HH3401U: See Fujikura Kasei Co., Ltd.

KUV-5000, KUV-6000, and KUV-9100: See KCC Corporation

RayGloss 402: See BASF Coatings GmbH

UVHC5000, UVHC5000K, and UVHC5000K1: See Momentive Performance Materials.

UVT820V1, UVT820V2, UVT820V3, UVT820V4, UVT820V5, UVT820V6, UVT820V7 and UVT820V8: See Red Spot

PHOLUCID 130C: See Chugoku Marine Paints

X-48-5500-A18: See Shin-Etsu Chemical Co., Ltd

#### **Coating Manufacturer in Alphabetical Order**

Information on RayGloss 402 coatings may be obtained by writing:



BASF Coatings GmbH  
ECO/DT - C422  
D-48165 Muenster  
Germany  
[www.bASF-coatings.com](http://www.bASF-coatings.com)

Note: BASF RayGloss 402 were tested on LS1 and LS2 clear only

(Coating information continued the next page)

<u>MFR.</u>	<u>TRADE NAME and FLOW FORMULATION</u>	<u>TYPE OF RESIN</u>	<u>NUMBER</u>	<u>COLOR</u>
-------------	--	----------------------	---------------	--------------



Information on PHOLUCID 130C coatings may be obtained by writing:

Chugoku Marine Paints, Ltd.  
Tokyo Club Building,  
2-6, Kasumigaseki 3-Chome  
Chiyoda-Ku, Tokyo, 100-0013  
Japan  
Telephone: 81-3-3506-3971  
Facsimile: +81-3-5511-8542  
[www.cmp.co.jp](http://www.cmp.co.jp)

Note: PHOLUCID 130C was tested on Sabic LS1 clear only.



**FUJIKURA KASEI**

Information on FUJIHARD HH2540U, FUJIHARD HH3372U and FUJIHARD HH3401U coatings may be obtained by writing:

Fujikura Kasei Co., Ltd.  
6-15 Shibakeon 2-Chome  
Minato-Ku, Tokyo, 105-0011  
Japan  
[www.fkkasei.co.jp](http://www.fkkasei.co.jp)

Note: FUJIHARD HH2540U was tested on LS2 111S Clear Only.

Note: FUJIHARD HH3372U and FUJIHARD HH3401U were tested on LS1-111 and LS2-111 Clear Only.



Information on KUV-5000, KUV-6000 and KUV-9100 coatings may be obtained by writing:

KCC Corporation  
83 Mabook-Dong, Giheung-Gu, Yongin-Si  
Gyunggi-Do, South Korea  
[www.kccworld.co.kr](http://www.kccworld.co.kr)

Note: KUV-5000, and KUV-9100 was tested on SABIC LS1-111 and SABIC LS2-111 clear only.



**IMITSUBISHI  
CHEMICAL  
GROUP**

Acryking PH-710, Acryking PH-720, Acryking PH-800, Acryking PH-800N5A and Acryking PH-930 coatings may be obtained by writing to the following address:

Mitsubishi Chemical Corporation  
1-1 Marunouchi, 1-Chome  
Chiyoda-Ku, Tokyo 100-8251  
Japan  
[www.m-chemical.co.jp](http://www.m-chemical.co.jp)

Note: Acryking PH-710, Acryking PH-720 and Acryking PH-800 was tested on SABIC LS1-111 only.

Acryking PH-720 and PH-800 was tested on SABIC LS2-111 only.

Acryking PH-930 was tested on SABIC LS1 and LS2 clear only

(Coating information continued the next page)

<u>MFR.</u>	<u>TRADE NAME and FLOW FORMULATION</u>	<u>TYPE OF RESIN</u>	<u>NUMBER</u>	<u>COLOR</u>
-------------	--	----------------------	---------------	--------------



Information on UVHC5000, UVHC5000K, and UVHC5000K1 hard coat may be obtained by writing to the following address:

Momentive Performance Materials GmbH  
Building V7  
51368 Leverkusen  
Germany

Momentive Performance Materials Inc.  
260 Hudson River Road  
Waterford, NY 12118  
[www.momentive.com](http://www.momentive.com)

Note: UVHC5000 was tested on SABIC LS1 and LS2 clear only.



Information on UVT820V1, UVT820V2, UVT820V3, UVT820V4, UVT820V5, UVT820V6, UVT820V7 and UVT820V8 coatings may be obtained by writing to the following address:

Red Spot Paint & Varnish Co., Inc.  
P.O. Box 418  
Evansville, IN 47703-0418  
[www.redspot.com](http://www.redspot.com)

Note: UVT820V1, UVT820V2, UVT820V3, UVT820V4, UVT820V5, UVT820V6, UVT820V7 and UVT820V8 was tested on LS1-111/LS2-111 Clear only



Information of X-48-5500-A18 hard coat may be obtained by writing to the following address:

Shin-Etsu Chemical Co., Ltd.  
4-1, Marunouchi 1-Chome  
Chiyoda-ku, Tokyo 100-0005,  
Japan  
[www.shinetsu.co.jp](http://www.shinetsu.co.jp)

Note: X-48-5500-A18 was tested on SABIC LS1-111, 111J and 111H clear only.

---



---



---

Sam Yang Corporation      TRIREX 3022L1 (Coated Only)      POLYCARBONATE      100      Clear &

[www.samyang.com](http://www.samyang.com)

Coated Sam Yang Corporation plastics are only acceptable with the coatings listed below when properly applied to the molded lens.

#### **Coating in Alphabetical Order and Corresponding Manufacturer**

KUV-4000, KUV-5000 and KUV-9100: See KCC Corporation

<u>MFR.</u>	<u>TRADE NAME and FLOW FORMULATION</u>	<u>TYPE OF RESIN</u>	<u>NUMBER</u>	<u>COLOR</u>
-------------	--	----------------------	---------------	--------------

**Coating Manufacturer in Alphabetical Order**



Information on KUV-4000, KUV-5000 and KUV-9100 coating may be obtained by writing:

KCC Corporation  
83 Mabook-Dong, Giheung-Gu, Yongin-Si  
Gyunggi-Do, South Korea  
[www.kccworld.co.kr](http://www.kccworld.co.kr)

---

---

<u>MFR.</u>	<u>TRADE NAME and FLOW FORMULATION</u>	<u>TYPE OF RESIN</u>	<u>NUMBER</u>	<u>COLOR</u>
Teijin Limited <a href="http://www.teijin.co.jp">www.teijin.co.jp</a>	Panlite L-1225Z Panlite L-1225ZA (Coated Only)	POLYCARBONATE	100 100M	Clear & Clear &

**Coating in Alphabetical Order and Corresponding Manufacturer**

Acryking PH-511, Acryking PH-710, Acryking PH-720, Acryking PH-750 Acryking PH-800, Acryking PH-800N5A and Acryking PH-930: See Mitsubishi Chemical Corporation

FUJIHARD HH2540U, FUJIHARD HH3372U, FUJIHARD HH3401U: See Fujikura Kasei Co., Ltd.

KUV-5000: See KCC Corporation

PHOLUCID 180C: See Chugoku Marine Paints, Ltd.

SH-61: See Stanley Electric Co., Ltd.

UVHC5000, UVHC5000K, and UVHC5000K1: See Momentive Performance Materials.

**Coating Manufacturer in Alphabetical Order**



Information on PHOLUCID 180C coatings may be obtained by writing:

Chugoku Marine Paints, Ltd.  
Tokyo Club Building,  
2-6, Kasumigaseki 3-Chome  
Chiyoda-Ku, Tokyo, 100-0013  
Japan  
Telephone: 81-3-3506-3971  
Facsimile: +81-3-5511-8542  
[www.cmp.co.jp](http://www.cmp.co.jp)

Note: PHOLUCID 180C was tested on Clear Panlite L1225ZA only.

Information on FUJIHARD HH2540U, FUJIHARD HH3372U and FUJIHARD HH3401U coatings may be obtained by writing:



Fujikura Kasei Co., Ltd.  
6-15 Shibakeon 2-Chome  
Minato-Ku, Tokyo, 105-0011  
Japan  
[www.fkkasei.co.jp](http://www.fkkasei.co.jp)

Note: FUJIHARD HH2540U was tested on PANLITE L1225Z 100M Clear Only.

Note: FUJIHARD HH3372U and FUJIHARD HH3401U were tested on PANLITE L1225Z 100 Clear Only.

(Coating information continued the next page)

<u>MFR.</u>	<u>TRADE NAME and FLOW FORMULATION</u>	<u>TYPE OF RESIN</u>	<u>NUMBER</u>	<u>COLOR</u>
-------------	--	----------------------	---------------	--------------



Information on KUV-5000 coatings may be obtained by writing:

KCC Corporation  
83 Mabook-Dong, Giheung-Gu, Yongin-Si  
Gyunggi-Do, South Korea  
[www.kccworld.co.kr](http://www.kccworld.co.kr)

Note: KUV-5000 was tested on Panlite L-1225Z clear only.



mitsubishi  
chemical  
group

Acryking PH-511, Acryking PH-710, Acryking PH-720, Acryking PH-750 Acryking PH-800, Acryking PH-800N5A and Acryking PH-930 coatings may be obtained by writing to the following address:

Mitsubishi Chemical Corporation  
1-1 Marunouchi, 1-Chome  
Chiyoda-Ku, Tokyo 100-8251  
Japan  
[www.m-chemical.co.jp](http://www.m-chemical.co.jp)

Note: All Acryking coatings were tested on clear L-1225Z and L-1225ZA



*inventing possibilities*

Information on UVHC5000, UVHC5000K, and UVHC5000K1 hard coat may be obtained by writing to the following address:

Momentive Performance Materials GmbH  
Building V7  
51368 Leverkusen  
Germany

Momentive Performance Materials Inc.  
260 Hudson River Road  
Waterford, NY 12118  
[www.momentive.com](http://www.momentive.com)

Note: UVHC5000 series was tested on L-1225Z clear only.

Information on Stanley Electric SH-61 may be obtained by writing to the following company:



Stanley Electric Co., Ltd.  
2-9-13, Nakameguro,  
Meguro-Ku, Tokyo 153  
Japan  
[www.stanley.co.jp](http://www.stanley.co.jp)

Note: SH-61 was tested on Panlite L-1225Z 100-M

<u>MFR.</u>	<u>TRADE NAME and FLOW FORMULATION</u>	<u>TYPE OF RESIN</u>	<u>NUMBER</u>	<u>COLOR</u>
Teijin Polycarbonate China Ltd.	Panlite L-1225Z Panlite L-1225ZA (Coated Only)	POLYCARBONATE	100 100M	Clear & Clear &

[www.teijin.co.jp](http://www.teijin.co.jp)

#### **Coating in Alphabetical Order and Corresponding Manufacturer**

Acryking PH-511, Acryking PH-710, Acryking PH-720, Acryking PH-750 Acryking PH-800, Acryking PH-800N5A and Acryking PH-930: See Mitsubishi Chemical Corporation

FUJIHARD HH2540U, FUJIHARD HH3372U, FUJIHARD HH3401U: See Fujikura Kasei Co., Ltd.

KUV-5000: See KCC Corporation

PHOLUCID 180C: See Chugoku Marine Paints, Ltd.

SH-61: See Stanley Electric Co., Ltd.

UVHC5000, UVHC5000K, and UVHC5000K1: See Momentive Performance Materials.

#### **Coating Manufacturer in Alphabetical Order**



Information on PHOLUCID 180C coatings may be obtained by writing:

Chugoku Marine Paints, Ltd.  
Tokyo Club Building,  
2-6, Kasumigaseki 3-Chome  
Chiyoda-Ku, Tokyo, 100-0013  
Japan  
Telephone: 81-3-3506-3971  
Facsimile: +81-3-5511-8542  
[www.cmp.co.jp](http://www.cmp.co.jp)

Note: PHOLUCID 180C was tested on Clear Panlite L1225ZA only.

Information on FUJIHARD HH2540U, FUJIHARD HH3372U and FUJIHARD HH3401U coatings may be obtained by writing:



Fujikura Kasei Co., Ltd.  
6-15 Shibakeon 2-Chome  
Minato-Ku, Tokyo, 105-0011  
Japan  
[www.fkkasei.co.jp](http://www.fkkasei.co.jp)

Note: FUJIHARD HH2540U was tested on PANLITE L1225Z 100M Clear Only.

Note: FUJIHARD HH3372U and FUJIHARD HH3401U were tested on PANLITE L1225Z 100 Clear Only.

(Coating information continued the next page)

<u>MFR.</u>	<u>TRADE NAME and FLOW FORMULATION</u>	<u>TYPE OF RESIN</u>	<u>NUMBER</u>	<u>COLOR</u>
-------------	--	----------------------	---------------	--------------



Information on KUV-5000 coatings may be obtained by writing:

KCC Corporation  
83 Mabook-Dong, Giheung-Gu, Yongin-Si  
Gyunggi-Do, South Korea  
[www.kccworld.co.kr](http://www.kccworld.co.kr)

Note: KUV-5000 was tested on Panlite L-1225Z clear only.



IMITSUBISHI  
CHEMICAL  
GROUP

Acryking PH-511, Acryking PH-710, Acryking PH-720, Acryking PH-750 Acryking PH-800, Acryking PH-800N5A and Acryking PH-930 coatings may be obtained by writing to the following address:

Mitsubishi Chemical Corporation  
1-1 Marunouchi, 1-Chome  
Chiyoda-Ku, Tokyo 100-8251  
Japan  
[www.m-chemical.co.jp](http://www.m-chemical.co.jp)

Note: All Acryking coatings were tested on clear L-1225Z and L-1225ZA only.



*inventing possibilities*

Information on UVHC5000, UVHC5000K, and UVHC5000K1 hard coat may be obtained by writing to the following address:

Momentive Performance Materials GmbH  
Building V7  
51368 Leverkusen  
Germany

Momentive Performance Materials Inc.  
260 Hudson River Road  
Waterford, NY 12118  
[www.momentive.com](http://www.momentive.com)

Note: UVHC5000 was tested on L-1225Z clear only.

Information on Stanley Electric SH-61 may be obtained by writing to the following company:



Stanley Electric Co., Ltd.  
2-9-13, Nakameguro,  
Meguro-Ku, Tokyo 153  
Japan  
[www.stanley.co.jp](http://www.stanley.co.jp)

Note: SH-61 was tested on Panlite L-1225Z 100-M

<u>MFR.</u>	<u>TRADE NAME and FLOW FORMULATION</u>	<u>TYPE OF RESIN</u>	<u>NUMBER</u>	<u>COLOR</u>
Teijin Polycarbonate Singapore PTE Ltd.	Panlite L-1225Z Panlite L-1225ZA (Coated Only)	POLYCARBONATE	100 100M	Clear & Clear &

[www.teijin.co.jp](http://www.teijin.co.jp)

#### **Coating in Alphabetical Order and Corresponding Manufacturer**

Acryking PH-511, Acryking PH-710, Acryking PH-720, Acryking PH-750, Acryking PH-800, Acryking PH-800N5A and Acryking PH-930: See Mitsubishi Chemical Corporation

FUJIHARD HH2540U, FUJIHARD HH3372U, FUJIHARD HH3401U: See Fujikura Kasei Co., Ltd.

KUV-5000: See KCC Corporation

PHOLUCID 180C: See Chugoku Marine Paints, Ltd.

SH-61: See Stanley Electric Co., Ltd.

UVHC5000, UVHC5000K, and UVHC5000K1: See Momentive Performance Materials.

#### **Coating Manufacturer in Alphabetical Order**



Information on PHOLUCID 180C coatings may be obtained by writing:

Chugoku Marine Paints, Ltd.  
Tokyo Club Building,  
2-6, Kasumigaseki 3-Chome  
Chiyoda-Ku, Tokyo, 100-0013  
Japan  
Telephone: 81-3-3506-3971  
Facsimile: +81-3-5511-8542  
[www.cmp.co.jp](http://www.cmp.co.jp)

Note: PHOLUCID 180C was tested on Clear Panlite L1225ZA only.

Information on FUJIHARD HH2540U, FUJIHARD HH3372U and FUJIHARD HH3401U coatings may be obtained by writing:



Fujikura Kasei Co., Ltd.  
6-15 Shibakeon 2-Chome  
Minato-Ku, Tokyo, 105-0011  
Japan  
[www.fkkasei.co.jp](http://www.fkkasei.co.jp)

Note: FUJIHARD HH2540U was tested on PANLITE L1225Z 100M Clear Only.

Note: FUJIHARD HH3372U and FUJIHARD HH3401U were tested on PANLITE L1225Z 100 Clear Only.

(Coating information continued the next page)

<u>MFR.</u>	<u>TRADE NAME and FLOW FORMULATION</u>	<u>TYPE OF RESIN</u>	<u>NUMBER</u>	<u>COLOR</u>
-------------	--	----------------------	---------------	--------------



Information on KUV-5000 coatings may be obtained by writing:

KCC Corporation  
83 Mabook-Dong, Giheung-Gu, Yongin-Si  
Gyunggi-Do, South Korea  
[www.kccworld.co.kr](http://www.kccworld.co.kr)

Note: KUV-5000 was tested on Panlite L-1225Z clear only.



IMITSUBISHI  
CHEMICAL  
GROUP

Acryking PH-511, Acryking PH-710, Acryking PH-720, Acryking PH-750, Acryking PH-800, Acryking PH-800N5A and Acryking PH-930 coatings may be obtained by writing to the following address:

Mitsubishi Chemical Corporation  
1-1 Marunouchi, 1-Chome  
Chiyoda-Ku, Tokyo 100-8251  
Japan  
[www.m-chemical.co.jp](http://www.m-chemical.co.jp)

Note: All Acryking coatings were tested on clear L-1225Z and L-1225ZA only.



inventing possibilities

Information on UVHC5000, UVHC5000K, and UVHC5000K1 hard coat may be obtained by writing to the following address:

Momentive Performance Materials GmbH  
Building V7  
51368 Lverkusen  
Germany

Momentive Performance Materials Inc.  
260 Hudson River Road  
Waterford, NY 12118  
[www.momentive.com](http://www.momentive.com)

Note: UVHC5000 was tested on L-1225Z clear only.

Information on Stanley Electric SH-61 may be obtained by writing to the following company:



Stanley Electric Co., Ltd.  
2-9-13, Nakameguro,  
Meguro-Ku, Tokyo 153  
Japan  
[www.stanley.co.jp](http://www.stanley.co.jp)

Note: SH-61 was tested on Panlite L-1225Z 100-M

<u>MFR.</u>	<u>TRADE NAME and FLOW FORMULATION</u>	<u>TYPE OF RESIN</u>	<u>NUMBER</u>	<u>COLOR</u>
Thai Polycarbonate Co., Ltd.	IUPILON ML-300 IUPILON ML-300AH (Coated Only) <a href="http://www.tpcc-tpac.com">www.tpcc-tpac.com</a>	POLYCARBONATE	001	Clear &

Coated Thai Polycarbonate Co., Ltd. Iupilon plastics may only be treated with the following coatings listed below.

**Coating in Alphabetical Order and Corresponding Manufacturer**

Acryking PH-710, Acryking PH-720, Acryking PH-800, Acryking PH-800N5A and Acryking PH-930: See Mitsubishi Chemical Corporation

FUJIHARD HH3372U, FUJIHARD HH3401U: See Fujikura Kasei Co., Ltd.

PHOLUCID 180C and PHOLUCID 185C: See Chugoku Marine Paints, Ltd.

SH-61: See Stanley Electric Co., Ltd.

**Coating Manufacturer in Alphabetical Order**



Information on PHOLUCID 180C and PHOLUCID 185C coatings may be obtained by writing:

Chugoku Marine Paints, Ltd.  
Tokyo Club Building,  
2-6, Kasumigaseki 3-Chome  
Chiyoda-Ku, Tokyo, 100-0013  
Japan  
Telephone: 81-3-3506-3971  
Facsimile: +81-3-5511-8542  
[www.cmp.co.jp](http://www.cmp.co.jp)

Note: PHOLUCID 180C and PHOLUCID 185C was tested on Clear IUPILON ML-300AH only.



Information on FUJIHARD HH3372U and FUJIHARD HH3401U coatings may be obtained by writing:

Fujikura Kasei Co., Ltd.  
6-15 Shibakeon 2-Chome  
Minato-Ku, Tokyo, 105-0011  
Japan  
[www.fkkasei.co.jp](http://www.fkkasei.co.jp)

Note: FUJIHARD HH3401U was tested on Clear IUPILON ML-300 and IUPILON ML-350 only

(Coating Information Continued on Next Page.)

<u>MFR.</u>	<u>TRADE NAME and FLOW FORMULATION</u>	<u>TYPE OF RESIN</u>	<u>NUMBER</u>	<u>COLOR</u>
-------------	--	----------------------	---------------	--------------



**MITSUBISHI  
CHEMICAL  
GROUP** Information on Acryking PH-710, Acryking PH-720, Acryking PH-800, Acryking PH-800N5A and Acryking PH-930 coatings may be obtained by writing to the following company:

Mitsubishi Chemical Corporation  
1-1 Marunouchi, 1-Chome  
Chiyoda-Ku, Tokyo 100-8251Japan  
[www.m-chemical.co.jp](http://www.m-chemical.co.jp)

Information on Stanley Electric SH-61 may be obtained by writing to the following company:



Stanley Electric Co., Ltd.  
2-9-13, Nakameguro,  
Meguro-Ku, Tokyo 153  
Japan  
[www.stanley.co.jp](http://www.stanley.co.jp)

Note: SH-61 was tested on ML-300

Thai Polycarbonate IUPILON ML-350  
Co., Ltd. (Coated Only) POLYCARBONATE 001 Clear &

[www.tpcc-tpac.com](http://www.tpcc-tpac.com)

Coated Thai Polycarbonate Co., Ltd. Iupilon ML-350 plastics may only be treated with the following coatings listed below.

#### **Coating in Alphabetical Order and Corresponding Manufacturer**

FUJIHARD HH3372U, FUJIHARD HH3401U : See Fujikura Kasei Co., Ltd.

#### **Coating Manufacturer in Alphabetical Order**



Information on FUJIHARD HH3372U and FUJIHARD HH3401U coatings may be obtained by writing:

Fujikura Kasei Co., Ltd.  
6-15 Shibakeon 2-Chome  
Minato-Ku, Tokyo, 105-0011  
Japan  
[www.fkkasei.co.jp](http://www.fkkasei.co.jp)

Note: FUJIHARD HH3401U was tested on Clear IUPILON ML-300 and IUPILON ML-350 only

<u>MFR.</u>	<u>TRADE NAME and FLOW FORMULATION</u>	<u>TYPE OF RESIN</u>	<u>NUMBER</u>	<u>COLOR</u>
Wanhua Chemical Group Co., Ltd. No. 59 Chongqing Street YEDA, Yantai, Shandong P. R. China <a href="http://www.whchem.com">www.whchem.com</a>	ACRYPLAS® HD01	Polymethyl Methacrylate		Clear
Wanhua Chemical Group Co., Ltd. No. 59 Chongqing Street YEDA, Yantai, Shandong P. R. China <a href="http://www.whchem.com">www.whchem.com</a>	HL6157	Polycarbonate	9103	Clear Q

Wanhua Chemical Group Co., Ltd. polycarbonate plastics are only acceptable with the coatings listed below when properly applied to the molded lens.

#### **Coating in Alphabetical Order and Corresponding Manufacturer**

UVT820V Series: See Red Spot.

#### **Coating Manufacturer in Alphabetical Order**



PAINT & VARNISH COMPANY, INC.

Information on UVT820V1, UVT820V2, UVT820V3, UVT820V4, UVT820V5, UVT820V6, UVT820V7 and UVT820V8 coatings may be obtained by writing to the following address:

Red Spot Paint & Varnish Co., Inc.  
P.O. Box 418  
Evansville, IN 47703-0418  
[www.redspot.com](http://www.redspot.com)

Note: Red Spot UVT820V1, UVT820V2, UVT820V3, UVT820V4, UVT820V5, UVT820V6, UVT820V7 and UVT820V8 was tested on clear HL6157.

# INDEX OF COMPANIES and MATERIALS

## A

Acryking PH-511, 50, 51, 52, 53, 54, 55  
Acryking PH-710, 9, 10, 13, 18, 21, 22, 25, 26, 28, 29, 31, 32, 34, 35, 37, 38, 40, 41, 43, 44, 46, 47, 50, 51, 52, 53, 54, 55, 56, 57  
Acryking PH-720, 9, 10, 13, 18, 19, 21, 22, 25, 26, 28, 29, 31, 32, 34, 35, 37, 38, 40, 41, 43, 44, 46, 47, 50, 51, 52, 53, 54, 55, 56, 57  
Acryking PH-750, 50, 51, 52, 53, 54, 55  
Acryking PH-800, 9, 10, 13, 15, 17, 18, 19, 21, 22, 25, 26, 28, 29, 31, 32, 34, 35, 37, 38, 40, 41, 43, 44, 46, 47, 50, 51, 52, 53, 54, 55, 56, 57  
Acryking PH-800N5A, 9, 10, 13, 15, 17, 18, 19, 21, 22, 25, 26, 28, 29, 31, 32, 34, 35, 37, 38, 40, 41, 43, 44, 46, 47, 50, 51, 52, 53, 54, 55, 56, 57  
Acryking PH-930, 9, 10, 18, 19, 21, 22, 25, 26, 28, 29, 31, 32, 34, 35, 37, 38, 40, 41, 43, 44, 46, 47, 51, 53, 55, 57  
ACRYLITE® Resist AG100, 24  
ACRYPLAS® HD01, 58  
Appendix A  
AMECA Accredited Laboratory Information, 62

## B

BASF Coatings GmbH, 9, 10, 25, 28, 31, 34, 37, 40, 43, 46

## C

Chugoku Marine Paints, 9, 10, 18, 21, 25, 26, 28, 29, 31, 32, 34, 35, 37, 38, 40, 41, 43, 44, 46, 47, 50, 52, 54, 56  
Covestro (Hong Kong) Limited (Asia Pacific), 9  
Covestro (Hong Kong) Limited., 9  
Covestro Deutschland AG, 9  
Covestro Deutschland AG (Europe), 9  
Covestro LLC (America), 9

## F

Formosa Idemitsu Petrochemical Corp., 13  
FUJIHARD HH2540U, 9, 11, 18, 21, 25, 26, 28, 29, 31, 32, 34, 35, 37, 38, 40, 41, 43, 44, 46, 47, 50, 52, 54, 56  
FUJIHARD HH3372U, 18, 20, 21, 23, 25, 26, 28, 29, 31, 32, 34, 35, 37, 38, 40, 41, 43, 44, 46, 47, 50, 52, 54, 56, 57  
FUJIHARD HH3401U, 9, 11, 18, 20, 21, 23, 25, 26, 28, 29, 31, 32, 34, 35, 37, 38, 40, 41, 43, 44, 46, 47, 50, 52, 54, 56, 57  
Fujikura Kasei Co., Ltd., 9, 18, 20, 21, 23, 25, 28, 31, 34, 37, 40, 43, 46, 50, 52, 54, 56, 57

## I

IUPILON ML-300, 18, 20, 21, 23, 56, 57  
IUPILON ML-350, 18, 20, 23, 56, 57

## K

KCC Corporation, 9, 25, 28, 31, 37, 43, 46, 49  
KUV-4000, 9  
KUV-5000, 9, 11, 15, 17, 25, 26, 28, 29, 31, 32, 34, 35, 37, 38, 40, 41, 43, 44, 46, 47, 49, 50, 51, 52, 53, 54, 55  
KUV-6000, 9, 11, 25, 26, 28, 29, 31, 32, 34, 35, 37, 38, 40, 41, 43, 44, 46, 47, 49  
KUV-9100, 25, 26, 28, 29, 31, 32, 34, 35, 37, 38, 40, 41, 43, 44, 46, 47, 49

## L

LG Chem, Ltd, 14  
Lotte Chemical Corp., 15, 17  
LT-1100, 15  
LT-1220, 15, 17

## M

MAKROLON, 9  
Mitsubishi Chemical Corporation, 9, 13, 15, 17, 18, 21, 24, 25, 34, 37, 40, 43, 46, 50, 52, 54, 56

Mitsubishi Engineering Plastics, 18, 20  
Mitsubishi Gas Chemical (Shanghai) Plastics Corp., Ltd., 21, 23  
Momentive Performance Materials, 9, 11, 24, 25, 27, 28, 30, 31, 33, 34, 36, 37, 39, 40, 42, 43, 45, 46, 48, 50, 51, 52, 53, 54, 55

## P

Panlite, 50, 51, 52, 54  
PHC XH100P, 24  
PHOLUCID, 9, 10, 18, 21, 26, 29, 32, 35, 38, 41, 50, 52, 54, 56  
PHOLUCID 130C, 9, 10, 25, 26, 28, 29, 31, 32, 34, 35, 37, 38, 40, 41, 43, 44, 46, 47  
PHOLUCID 180C, 10, 18, 21, 50, 52, 54, 56  
PHOLUCID 185C, 21, 56  
PLEXIGLAS® Resist AG1000, 24

## R

RayGloss 400, 9, 25, 28, 31, 34, 37, 40, 43, 46  
RayGloss 401, 9, 25  
RayGloss 402, 9, 10, 25, 28, 31, 34, 37, 40, 43, 46  
Red Spot Paint & Varnish Co., Inc., 9, 28, 31, 34, 37, 40, 43, 46, 58  
Roehm America LLC, 24  
Roehm Chemical (Shanghai) Co., Ltd., 24  
Röhm GmbH, 24

## S

SABIC Brazil, 28  
SABIC Chongqing, China, 31  
SABIC Europe, 34  
SABIC India, 40  
SABIC Japan, 37  
SABIC Korea, 43  
SABIC Nansha, China, 46  
SABIC USA, 25  
Sam Yang Corporation, 49  
SH-61, 9, 12, 18, 19, 20, 22, 50, 51, 52, 53, 54, 55, 56, 57  
Shin-Etsu Chemical Co., Ltd, 28, 31, 34, 37, 40, 43, 46

Shin-Etsu Chemical Co., Ltd., 25, 27, 28, 30, 31, 33, 34, 36, 39, 40, 42, 43, 45, 48  
SH-K142, 12, 14, 19, 20, 22, 51, 53, 55, 57  
SH-K151, 12, 14, 19, 20, 22, 51, 53, 55, 57  
SHP470FT/AS4700, 9, 11  
Stanley Electric Co., Ltd., 12, 14, 19, 20, 22, 51, 53, 55, 57

## T

TARFLON, 13  
Teijin Limited, 50  
Teijin Polycarbonate China Ltd., 52  
Teijin Polycarbonate Singapore PTE Ltd., 54  
Thai Polycarbonate Co., Ltd., 56, 57

## U

UVHC5000, 9, 11, 25, 27, 28, 30, 31, 33, 34, 36, 37, 39, 40, 42, 43, 45, 46, 48, 50, 51, 52, 53, 54, 55  
UVHC5000K, 9, 11, 25, 27, 28, 30, 31, 33, 34, 36, 37, 39, 40, 42, 43, 45, 46, 48, 50, 51, 52, 53, 54, 55  
UVHC5000K1, 9, 11, 25, 27, 28, 30, 31, 33, 34, 36, 37, 39, 40, 42, 43, 45, 46, 48, 50, 51, 52, 53, 54, 55  
UVT820V, 58  
UVT820V1, 9, 11, 15, 16, 25, 27, 28, 30, 31, 33, 34, 36, 37, 39, 40, 42, 43, 45, 46, 48, 58  
UVT820V2, 9, 11, 15, 16, 25, 27, 28, 30, 31, 33, 34, 36, 37, 39, 40, 42, 43, 45, 46, 48, 58  
UVT820V3, 9, 11, 15, 16, 25, 27, 28, 30, 31, 33, 34, 36, 37, 39, 40, 42, 43, 45, 46, 48, 58  
UVT820V4, 9, 11, 15, 16, 25, 27, 28, 30, 31, 33, 34, 36, 37, 39, 40, 42, 43, 45, 46, 48, 58  
UVT820V5, 9, 11, 15, 16, 25, 27, 28, 30, 31, 33, 34, 36, 37, 39, 40, 42, 43, 45, 46, 48, 58  
UVT820V6, 9, 11, 15, 16, 25, 27, 28, 30, 31, 33, 34, 36, 37, 39, 40, 42, 43, 45, 46, 48, 58

UVT820V7, 9, 11, 15, 16, 25, 27, 28, 30,  
31, 33, 34, 36, 37, 39, 40, 42, 43, 45,  
46, 48, 58

UVT820V8, 9, 11, 15, 16, 25, 27, 28, 30,  
31, 33, 34, 36, 37, 39, 40, 42, 43, 45,  
46, 48, 58

W

Wanhua Chemical Group Co., Ltd., 58

X

X-48-5500-A18, 25, 27, 28, 30, 31, 33,  
34, 36, 37, 39, 40, 42, 43, 45, 46, 48

## Appendix A: AMECA Accredited Laboratory Information

Arizona Desert Testing  
21212 West Patton Road  
Wittman, Arizona 85361  
**Tel:** (623) 388-9500  
**FAX:** (623) 388-9007  
**Website:** [www.aztest.com](http://www.aztest.com)

Q-Lab Arizona Test Services  
24742 West Durango Street  
Buckeye, Arizona 85326  
**Tel:** (623) 386-5140  
**FAX:** (623) 386-5143  
**Website:** [www.q-lab.com](http://www.q-lab.com)

Atlas Weathering Services Group  
DSET Laboratories  
45601 N. 47th Avenue  
Phoenix, Arizona 85027-7042  
**Tel:** (623) 465-7356; (800) 255-DSET  
**FAX:** (623) 465-9409  
**Website:** [www.atlaswsg.com](http://www.atlaswsg.com)

Q-Lab Florida Test Services and  
1005 S.W. 18th Avenue,  
P.O. Box 349490  
Homestead, Florida 33034  
**Tel:** (305) 245-5600  
**FAX:** (305) 245-5656  
**Website:** [www.q-lab.com](http://www.q-lab.com)

Atlas Weathering Services Group  
South Florida Test Services  
Everglades Division  
16100 S.W. 216th Street  
Miami, Florida 33170  
**Tel:** (305) 245-3659  
**FAX:** (305) 245-9122  
**Website:** [www.atlaswsg.com](http://www.atlaswsg.com)

## Appendix B: Federal Standard for Plastics

### Definitions in FMVSS 108

**Coated materials** means a material which has a coating applied to the surface of the finished sample to impart some protective properties. Coating identification means a mark of the manufacturer's name, formulation designation number, and recommendations for application.

**Color** Fundamental definitions of color are expressed by Chromaticity Coordinates according to the CIE 1931 Standard Colorimetric System, as described in the CIE 1931 Chromaticity Diagram (incorporated by reference, see § 571.5).

**Color bleeding** means the migration of color out of a plastic part onto the surrounding surface.

**Cracking** means a separation of adjacent sections of a plastic material with penetration into the specimen.

**Crazing** means a network of apparent fine cracks on or beneath the surface of materials.

**Exposed** means material used in lenses or optical devices exposed to direct sunlight as installed on the vehicle.

### Excerpts from Section 14 from FMVSS 108

#### Plastic and Coating Requirements

S14.1.2 Plastic optical materials. All plastic materials used for optical parts such as lenses and reflectors on lamps or reflective devices required or allowed by this standard must conform to the material test requirements of S14.4.2.

S14.1.3 All coatings used on optical materials must have added to their formulations an optical brightener, whose presence is detectable by ultraviolet light, to aid in testing for their presence. Other equivalent industry accepted methods may be used as an alternative.

#### Color Specifications

S14.4.1 *Color test.* The requirement applies to the overall effective color of light emitted by the device and not to the color of the light from a small area of the lens. It does not apply to any pilot, indicator, or tell-tale lights. The color of the sample device must comply when tested by either the Visual Method or the Tristimulus Method.

S14.4.1.3 *Visual method.*

S14.4.1.3.1 *Visual method procedure.* The color of light from the sample device must be compared visually with the color of the light from a standard. The standard may consist of a filter or limit glass. In the case of white, CIE Source A is used only as a color reference. The chromaticity coordinates of the color standards must be as close as possible to the limits listed. The color of the standard filters is determined spectro-photometrically.

S14.4.1.3.2 *Visual method performance requirements.* The color must comply with the applicable requirement.

S14.4.1.3.2.1 *Red.* Red is not acceptable if it is less saturated (paler), yellower, or bluer than the limit standards.

S14.4.1.3.2.2 *Yellow (Amber)*. Yellow is not acceptable if it is less saturated (paler), greener, or redder than the limit standards.

S14.4.1.3.2.3 *White*. White is not acceptable if its color differs materially from that of CIE Source A.

S14.4.1.3.2.4 *Green*. Green is not acceptable if it is less saturated (paler), yellower, or bluer than the limit standards.

S14.4.1.3.2.5 *Blue*. Blue is not acceptable if it is less saturated (paler), greener, or redder than the limit standards.

#### S14.4.1.4 *Tristimulus method*.

##### S14.4.1.4.1 *Tristimulus method procedure*.

S14.4.1.4.1.1 The color of light from the H–V point of a sample device must be measured by photoelectric receivers with spectral responses that approximate CIE standard spectral tristimulus valves.

S14.4.1.4.1.2 A sphere may be used to integrate light from a colored source provided that the color shift that results from the spectral selectivity of the sphere paint be corrected by the use of a filter, correction factor, or an appropriate calibration.

S14.4.1.4.1.3 Where the sample device does not have uniform spectral characteristics in all useful directions, color measurements must be made at as many directions of view as are required to evaluate the color for those directions that apply to the end use of the device.

S14.4.1.4.2 *Tristimulus method performance requirements*. The color must comply with the applicable requirement.

S14.4.1.4.2.1 *Red*. The color of light emitted must fall within the following boundaries:

$y = 0.33$  (yellow boundary)

$y = 0.98 - x$  (purple boundary)

S14.4.1.4.2.2 *Yellow (Amber)*. The color of light emitted must fall within the following boundaries:

$y = 0.39$  (red boundary)

$y = 0.79 - 0.67x$  (white boundary)

$y = x - 0.12$  (green boundary)

S14.4.1.4.2.3 *White (achromatic)*. The color of light emitted must fall within the following boundaries:

$x = 0.31$  (blue boundary)

$y = 0.44$  (green boundary)

$x = 0.50$  (yellow boundary)

$y = 0.15 + 0.64x$  (green boundary)

$$y = 0.38 \text{ (red boundary)}$$
$$y = 0.05 + 0.75x \text{ (purple boundary)}$$

S14.4.1.4.2.4 *Green*. The color of light emitted must fall within the following boundaries:

$$y = 0.73 - 0.73x \text{ (yellow boundary)}$$
$$x = 0.63y - 0.04 \text{ (white boundary)}$$
$$y = 0.50 - 0.50x \text{ (blue boundary)}$$

S14.4.1.4.2.5 *Restricted Blue*. The color of light emitted must fall within the following boundaries:

$$y = 0.07 + 0.81x \text{ (green boundary)}$$
$$x = 0.40 - y \text{ (white boundary)}$$
$$x = 0.13 + 0.60y \text{ (violet boundary)}$$

S14.4.1.4.2.6 *Signal Blue*. The color of light emitted must fall within the following boundaries:

$$y = 0.32 \text{ (green boundary)}$$
$$x = 0.16 \text{ (white boundary)}$$
$$x = 0.40 - y \text{ (white boundary)}$$
$$x = 0.13 + 0.60y \text{ (violet boundary)}$$

### ***Plastic optical materials tests***

S14.4.2 *Plastic optical materials tests*. Accelerated weathering procedures are not permitted.

S14.4.2.1 *Samples*.

S14.4.2.1.1 Samples of materials shall be injection molded into polished metal molds to produce test specimens with two flat and parallel faces. Alternative techniques may be used to produce equivalent specimens.

S14.4.2.1.2 Test specimens shape may vary, but each exposed surface must contain a minimum uninterrupted area of 32 sq cm.

S14.4.2.1.3 Samples must be furnished in thicknesses of 1.6 +/- 0.25 mm, 2.3 +/- 0.25 mm, 3.2 +/- 0.25 mm, and 6.4 +/- 0.25 mm. S14.4.2.1.4 All samples must conform to the applicable color test requirement of this standard prior to testing.

S14.4.2.1.5 A control sample, kept properly protected from influences which may change its appearance and properties of each thickness, must be retained.

S14.4.2.2 *Outdoor exposure test*.

S14.4.2.2.1 Outdoor exposure tests of 3 years in duration must be made on samples of all materials, including coated and uncoated versions, used for optical parts of devices covered by this standard. Tests are to be conducted in Florida and Arizona.

S14.4.2.2.2 Concentrations of polymer components and additives used in plastic materials may be changed without outdoor exposure testing provided the changes are within the limits of composition represented by higher and lower concentrations of these polymer components and additives previously tested to this section and found to meet its requirements.

S14.4.2.2.3 Procedure. S14.4.2.2.3.1 One sample of each thickness of each material must be mounted at each exposure site so that at least a minimum uninterrupted area of 32 sq cm of the exposed upper surface of the sample is at an angle of 45 degrees to the horizontal facing south. The sample must be mounted in the open no closer than 30 cm (11.8 in) to its background.

S14.4.2.2.3.2 During the exposure time the samples must be cleaned once every three months by washing with mild soap or detergent and water, and then rinsing with distilled water. Rubbing must be avoided.

S14.4.2.2.4 *Performance requirements.* Plastic lenses, other than those incorporating reflex reflectors, used for inner lenses or those covered by another material and not exposed directly to sunlight must meet the optical material test requirements when covered by the outer lens or other material.

S14.4.2.2.4.1 After completion of the outdoor exposure test the haze and loss of surface luster as measured by ASTM D1003–92 (incorporated by reference, see § 571.5) must not be greater than:

- (a) 30% for materials used for outer lenses, other than those incorporating reflex reflectors;
- (b) 7% for materials used for reflex reflectors and lenses used in front of reflex reflectors.

S14.4.2.2.4.2 After completion of the outdoor exposure test materials used for headlamp lenses must show no deterioration.

S14.4.2.2.4.3 After completion of the outdoor exposure test all materials, when compared with the unexposed control samples, must not show physical changes affecting performance such as color bleeding, delamination, crazing, or cracking. Additionally materials used for reflex reflectors and lenses used in front of reflex reflectors must not show surface deterioration or dimensional changes.

S14.4.2.2.4.4 After completion of the outdoor exposure test all materials, when compared with the unexposed control samples, must not have their luminous transmittance changed by more than 25% when tested in accordance with ASTM E308–66 (incorporated by reference, see § 571.5) using CIE Illuminant A (2856K). S14.4.2.2.4.5 After completion of the outdoor exposure test all materials must conform to the color test of this standard in the range of thickness stated by the material manufacturer.

#### S14.4.2.3 *Heat test.*

S14.4.2.3.1 *Procedure.* Two samples of each thickness of each material must be supported at the bottom, with at least 51 mm of the sample above the support, in the vertical position in such a manner that, on each side, the minimum uninterrupted area of exposed surface is not less than 3225 sq mm. The samples are placed in a circulating air oven at 79 Degrees +/- 3 Degrees for Two hours.

#### S14.4.2.3.2 *Performance requirements.*

After completion of the heat exposure and cooling to room ambient temperature, a test specimen must show no change in shape and general appearance discernable to the naked eye when compared with an unexposed specimen and continue to conform to the applicable color test requirement of this standard.

*Appendix C: DOT Interpretation Files and Supplemental Lab Information*



US 20160161642A1

(19) **United States**

(12) **Patent Application Publication**

**Dellock et al.**

(10) **Pub. No.: US 2016/0161642 A1**

(43) **Pub. Date: Jun. 9, 2016**

(54) **HARD-COAT INFUSED POLYCARBONATE HEADLAMP LENS AND RELATED METHOD**

(71) Applicant: **FORD GLOBAL TECHNOLOGIES, LLC**, Dearborn, MI (US)

(72) Inventors: **Paul Kenneth Dellock**, Northville, MI (US); **Talat Karmo**, Waterford, MI (US); **Stuart C. Salter**, White Lake, MI (US); **Arsen Terjimanian**, Troy, MI (US); **Joseph Myszka**, Livonia, MI (US)

(21) Appl. No.: **14/832,454**

(22) Filed: **Aug. 21, 2015**

**Publication Classification**

(51) **Int. Cl.**

*G02B 1/14* (2006.01)  
*F21S 8/10* (2006.01)  
*B29D 11/00* (2006.01)

(52) **U.S. Cl.**

CPC ..... *G02B 1/14* (2015.01); *B29D 11/00009* (2013.01); *B29D 11/00865* (2013.01); *F21S 48/1225* (2013.01); *B29K 2069/00* (2013.01)

(57)

**ABSTRACT**

A headlamp lens includes a polycarbonate substrate and an infused protective skin covering on at least one surface of the polycarbonate substrate.

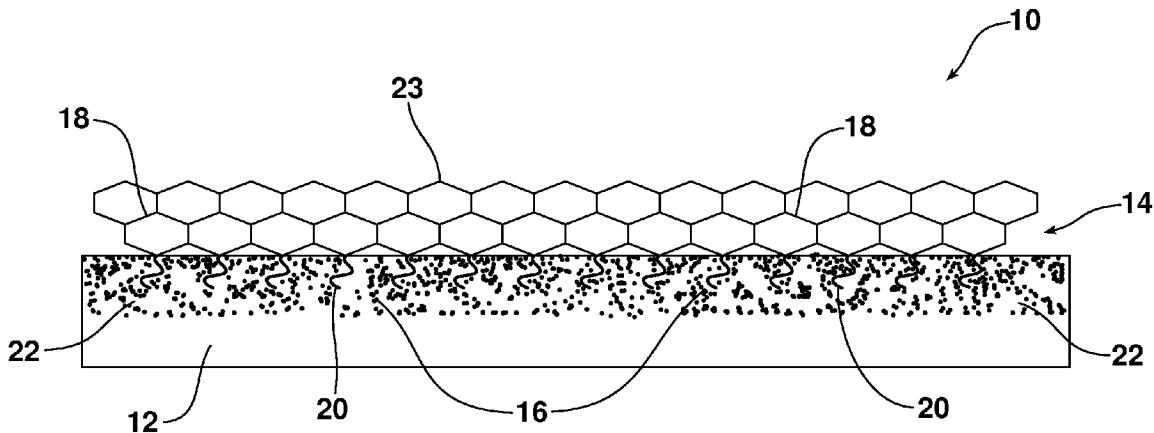
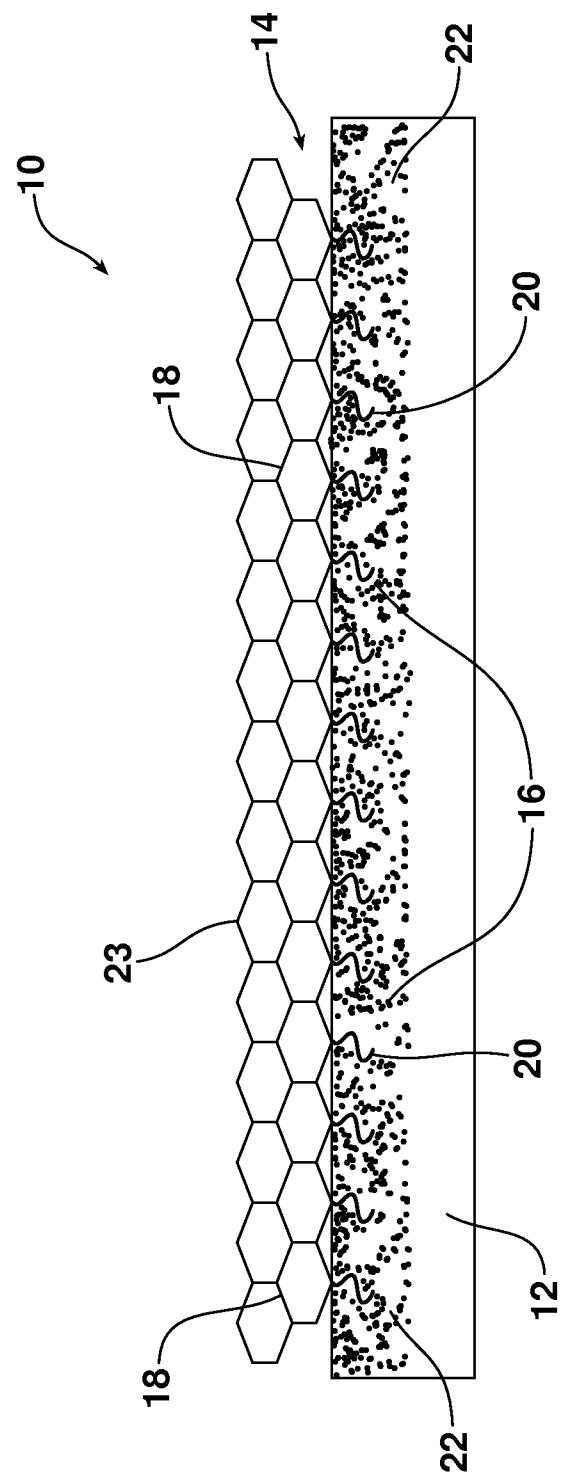


FIG. 1



## HARD-COAT INFUSED POLYCARBONATE HEADLAMP LENS AND RELATED METHOD

[0001] This application claims the benefit of U.S. provisional patent application Ser. No. 62/086,965 filed on 3 Dec. 2014, the full disclosure of which is incorporated herein by reference.

### TECHNICAL FIELD

[0002] This document relates generally to the vehicle equipment field and, more particularly, to a hard-coat infused polycarbonate lens that is less expensive to produce and provides better performance including, particularly, better resistance to UV degradation over time so as to remain clear for the free passage of light for the life of the vehicle.

### BACKGROUND

[0003] Currently, headlamp lenses are molded from optically clear polycarbonate. In order to protect the headlamp lenses from both abrasion and ultraviolet (UV) weathering degradation, a clear silica hard-coat and anti-UV additives are applied to the forward surface of the headlamp. Silica hard-coated polycarbonate headlamp lenses provide excellent resistance to scratches and excellent impact performance. However, silica hard-coated polycarbonate headlamp lenses suffer a number of drawbacks.

[0004] More specifically, the silica hard-coating process is very expensive and typically requires large facility expense in order to implement. Further, exposure to UV radiation from the rays of the sun attacks both the coating and the lens base polycarbonate substrate. Current state-of-the-art UV protection lasts up to 3000 hours of accelerated weathering. However, it should be appreciated that many vehicles including, for example, those in the Sun Belt areas of the United States are exposed to substantial UV radiation that, over time, breaks down the substrate leading to yellowing and clouding which reduces headlamp performance. Further, as the UV rays of the sun degrade the substrate, the silica hard-coat may delaminate from the polycarbonate substrate accelerating the substrate degradation. This also leads to degradation of the impact performance of the lens. Still further, the hard-coat process relies upon volatile organic compounds (VOCs) which are an environmental concern.

[0005] This document relates to a new and improved method that provides similar or improved scratch resistance and significantly better UV performance than found in current polycarbonate headlamp lenses. As a result, impact resistance and clarity may be better maintained for the life of the vehicle. Further, the method utilized to provide this increased performance is more affordable than and does not release VOCs into the atmosphere like the prior art process.

### SUMMARY

[0006] In accordance with the purposes and benefits described herein, a headlamp lens is provided. That headlamp lens comprises a polycarbonate substrate and an infused protective skin covering at least one surface of the polycarbonate substrate.

[0007] In one possible embodiment, the infused protective skin includes a scratch-resistant agent and a UV inhibitor. In one possible embodiment, the scratch-resistant agent is silicone-based. In one possible embodiment, the scratch-resistant agent is selected from a group of materials consisting of

vinyl (mono-, di- and tri-alkoxysilanes), phenyl (mono-, di- and tri-alkoxysilanes), diphenyldialkoxysilanes, vinyltrialkoxysilanes, and other silicone-based molecules and mixtures thereof.

[0008] In one possible embodiment, the UV inhibitor is selected from a group of materials consisting of benzophenone, a benzotriazole and mixtures thereof. Still further, in one possible embodiment, the infused protective skin further includes a UV stabilizer. In one possible embodiment, that UV stabilizer may be a hindered amine light stabilizer.

[0009] Still further, the polycarbonate substrate in any embodiment may include a plurality of pores. Further, the scratch-resistant agent may comprise silicon-based molecules having relatively large heads and relatively narrow tails wherein the heads rest on a surface of the substrate overlying the pores and the tails penetrate the pores and act as an anchor for the heads.

[0010] In accordance with an additional aspect, a method is provided of manufacturing a polycarbonate headlamp lens with an infused skin providing scratch resistance and UV protection. That method may be described as comprising the steps of molding the headlamp lens substrate from polycarbonate material, cleaning the polycarbonate substrate following molding and infusing a surface of the polycarbonate substrate with a protective skin to produce polycarbonate infused headlamp lenses. This is then followed by rinsing and drying the lenses.

[0011] In one possible embodiment, the method further includes increasing the thickness of the protective skin following infusing. In one possible embodiment, this is done by chemically enhanced physical vapor deposition.

[0012] In one possible embodiment, the method includes incorporating a scratch resistant agent and a UV inhibitor in the protective skin. That scratch resistant agent may be selected from a group of materials consisting of vinyl (mono-, di- and tri-alkoxysilanes), phenyl (mono-, di- and tri-alkoxysilanes), diphenyldialkoxysilanes, vinyltrimethoxysilanes, other silicone-based molecules and mixtures thereof. Further, the method may include selecting the UV inhibitors from a group of materials consisting of benzophenone, a benzotriazole, other UV inhibitor compounds and mixtures thereof. Further, the method may include incorporating one or more UV stabilizers in the protective skin.

[0013] In one possible embodiment, the method includes cooling the headlamp lens substrate after molding and prior to cleaning to a temperature between 65° C. and room temperature. Further, the method includes infusing by dipping the substrate into an infusion tank including an infusion solution bath for a period of time between 10 to 60 seconds at a temperature between 65-90° C. so as to open pores in the substrate to allow superficial infusion of the protective skin to the substrate. In one possible embodiment, the scratch resistant agent and the UV inhibitor are infused in a single step. In another possible embodiment, the scratch resistant agent and the UV inhibitor are infused in multiple steps for the purposes of building up the desired thickness of the hard coating. In addition, the method may include the step of performing a scratch resistance test to select infused lenses and adjusting the concentration of additives in the infusion solution bath as required until the desired results are achieved.

[0014] In the following description there are shown and described several preferred embodiments of the headlamp lens. As should be realized, the headlamp lens is capable of other, different embodiments and its several details are

capable of modification in various, obvious aspects, all without departing from the headlamp lens as described in the following claims.

[0015] Accordingly, the drawings and descriptions should be regarded as illustrative in nature and not as restrictive.

#### BRIEF DESCRIPTION OF THE DRAWING FIGURE

[0016] The accompanying drawing figure incorporated herein and forming a part of the specification, illustrates several aspects of the infused headlamp lens and together with the description serves to explain certain principles thereof.

[0017] FIG. 1 is a schematic representation of the polycarbonate lens with an infused protective coating.

[0018] Reference will now be made in detail to the present preferred embodiments of the headlamp lens, an example of which is illustrated in the accompanying drawing figure.

#### DETAILED DESCRIPTION

[0019] Reference is now made to FIG. 1 illustrating the headlamp lens 10. That headlamp lens 10 comprises a polycarbonate substrate 12 and an infused protective skin 14 covering at least one surface (i.e. the forward surface) of the polycarbonate substrate and an optional PECVD (Plasma Enhanced Chemical Vapor Deposition) build-up.

[0020] In one embodiment, the infused protective skin 14 includes a scratch resistance agent and a UV inhibitor. In one possible embodiment, the scratch resistance agent is silicone-based. Such a scratch resistance agent may be selected from a group of materials consisting of vinyl (mono-, di- and tri-alkoxysilanes), phenyl (mono-, di- and tri-alkoxysilanes), diphenyldialkoxysilanes, vinyltrimethoxysilanes, and other silicone-based molecules and mixtures thereof.

[0021] In one embodiment the UV inhibitor is selected from a group of materials consisting of a benzophenone, a benzotriazole, or other compounds like hydroxyphenyltriazines and mixtures thereof. Further, in one possible embodiment the infused protective skin further includes one or more UV stabilizers. The UV stabilizer may take the form of a hindered amine light stabilizer.

[0022] As illustrated in FIG. 1, in any of the embodiments the polycarbonate substrate 12 includes a plurality of pores 16. In one possible embodiment, the scratch resistance agent comprises silicone-based molecules having relatively large heads 18 and relatively narrow tails 20 wherein the heads rest on a surface of the substrate 12 overlying the pores 16 so as to provide a hard, impact resistant protective coating while the tails 20 penetrate the pores and act as an anchor for the heads. Advantageously, this structure provides a chemical bond between the infused protective skin 14 and the polycarbonate substrate 12 that is (a) far superior to and (b) resists the delamination characteristic of mechanically bonded hard-coats provided on headlamp lenses made in accordance with methods known in the art. It also serves to seal in the UV inhibitor 22 that has penetrated and been deposited deep in other pores 16.

[0023] In accordance with an additional aspect, a method is provided for manufacturing a polycarbonate headlamp lens 10 having a polycarbonate substrate 12 and an infused skin 14 providing scratch resistance and UV protection. That method may be broadly described as comprising the steps of molding the headlamp lens substrate 12 from the polycarbonate mate-

rial, cleaning the polycarbonate substrate following molding, infusing a surface of the polycarbonate substrate with a protective skin 14 and adding an optional PECVD layer 23 to produce an infused headlamp lens 10, rinsing the lens and drying the lens. The method may also include incorporating a scratch resistance agent and a UV inhibitor in the protective skin 14. Further, the method may include selecting a scratch resistance agent from a group of materials consisting of vinyl (mono-, di- and tri-alkoxysilanes), phenyl (mono-, di- and tri-alkoxysilanes), diphenyldialkoxysilanes, vinyltrimethoxysilanes, and other silicone-based molecules and mixtures thereof.

[0024] In addition the method may include the selecting of the UV inhibitor from a group of materials consisting of a benzophenone, a benzotriazole, other compounds like hydroxyphenyltriazines and mixtures thereof. Further the method may include incorporating a UV stabilizer in the protective skin 14.

[0025] Still more specifically, the method may include cooling the headlamp lens substrate 12 after molding and prior to cleaning to a temperature of between 65° C. and room temperature. Further the infusing step may include dipping the substrate 12 into an infusion tank including an infusion solution bath for a period of time of between 10 to 60 seconds at a temperature between 65-90° C. so as to open the pores 16 in the substrate to allow superficial infusion of the protective skin 14 into the substrate. In one possible embodiment, the scratch resistance agent and the UV inhibitor are infused in a single step. In another possible embodiment, the scratch resistance agent and the UV inhibitor are infused in multiple steps. In another embodiment, the method includes performing a scratch resistance test to selected infused lenses and adjusting the concentrations of additives in the infusion solution bath as required until the desired results are achieved.

[0026] Another embodiment is to increase the depth of the silica layer by using an additional deposition process such as PECVD or other deposition process.

[0027] In yet another embodiment, the thickness of the infused skin may be further increased by appropriate physical or chemical conditioning or both. A potential way of achieving this is by chemically enhanced physical vapor deposition (CEPVD). In this technique, the infused polycarbonate is placed inside a chamber where silica and related silicon-based compounds (precursors) are ionized and vaporized under partial vacuum at moderate or near ambient temperatures and the vapors are allowed to deposit and condense onto the infused polycarbonate. Final hard coating thicknesses are controlled by the selection of the type of precursor and the chamber time/temperature/vacuum pressure to which the polycarbonate is exposed. In one possible embodiment, the thickness of the infused protection skin is between 1 and 10 microns. In another possible embodiment the protective skin has a thickness of about 7 microns. Where CEPVD is used to increase the thickness of the protective skin, the infused silica surface is receptive to chemical bonding and physical binding with the vaporized silica and related silicon-based compounds to provide a hard, scratch resistant layer.

[0028] In one possible embodiment, the polycarbonate headlamp lens substrate may be removed from the molding tool using an overhead conveyor transport. The molded lens may then be cooled to a temperature between 65° C. and room temperature by air circulation or other means prior to cleaning. Cleaning may be completed by dipping the lens 10 into a

tank filled with distilled, deionized water for 10 to 30 seconds. That water is maintained at anywhere from room temperature to 65° C.

[0029] After cleaning, the lens is dipped into an infusion tank holding an infusion solution bath for from 10 to 60 seconds wherein the bath is held at 65 to 90° C. The bath opens the pores 16 in the surface of the substrate 12 to allow superficial infusion of the additives in the infusion solution to a depth of 0.1-10μ or more as desired.

[0030] If the scratch resistance agent and the UV inhibitor are infused in a single step, the infusion solution bath includes an aqueous mixture of surface active agents including ionic and nonionic surfactants (emulsifiers). These surfactants hold two or more immiscible liquids, solids and mixtures in suspension. Proper emulsification is essential to the satisfactory performance of the carrier. Emulsifiers can be ionic (anionic, cationic, and amphoteric) and non-ionic.

[0031] Sodium stearate (a soap)—is an example of an anionic surfactant;

[0032] Trimethylhexadecyl ammonium bromide—is an example of a cationic surfactant;

[0033] Cocoamidopropylbentaine—is an example of an amphoteric surfactant; and

[0034] Polyethylene ethoxylate—is an example of a non-ionic surfactant.

[0035] Additional chemicals in the infusion solution bath may further include ethanol, other solvents, dispersants, plasticizers and leveling agents. If the scratch resistance agent and the UV inhibitor are infused in a single step, the infusion solution bath may further include hard coating materials based on the hard coating formula and the UV protection formula described below. In the event the scratch resistance agent and the UV inhibitor are to be infused in multiple steps, the first infusion path would include either the hard coating formula or the UV protection formula and a second infusion coating bath would include the other of the hard coating formula or UV protection formula.

[0036] For purposes of this document the hard coating formula may be described as comprising a number of silicone-based molecules that are suitable for the hard coating infusion of the polycarbonate lens 12. As previously noted, these may include vinyl (mono-, di- and tri-alkoxysilanes), phenyl (mono-, di- and tri-alkoxysilanes), diphenyldialkoxysilanes, vinyltrimethoxysilane, other silicone-based molecules and mixtures thereof. Such molecules have long chain organic tails 20 that are able to penetrate the polycarbonate pores 16 and act as chemical anchor sites.

[0037] For purposes of this document the UV protection formula may be described as including UV absorbers based on conjugated compounds (containing double bonds) that absorb the UV radiation and re-emit it in the lower energy infrared range. These include benzophenones and benzotriazoles. Additionally, the UV protection, may include UV stabilizers. One of the most effective and important stabilizers are the hindered amine light stabilizers (HALS). Rather than simply absorbing the light energy, these stabilizers work by interrupting the photo degradation process before it can get destructively underway. The mechanisms used include “free radical scavenging”, “peroxide decomposition” as well as energy absorption.

[0038] With the exception for water and alcohol, concentrations of the various chemicals may range from 0.01% to 10% each by weight or by volume. Concentrations of water and alcohol can range from 10 to 90% by volume.

[0039] Rinsing of the lens following infusion may comprise dipping the lens 10 in a second rinse tank of distilled ionized water for 10 to 30 seconds that has a temperature anywhere from room temperature to 65° C. The lens 10 is then removed from the tank and air dried such as by means of a drying fan. After performing any necessary scratch resistance testing on a selected test sample specimen, the remaining lenses 10 in the group of lenses being manufactured together are packaged for shipment. As should be appreciated all the steps may be performed by utilizing a robotic system with precise timing and sequencing protocol. Further, it should be appreciated that the headlamp lenses 10 may be infused at the molding site or at a remote facility any time after molding.

[0040] The foregoing has been presented for purposes of illustration and description. It is not intended to be exhaustive or to limit the embodiments to the precise form disclosed. Obvious modifications and variations are possible in light of the above teachings. All such modifications and variations are within the scope of the appended claims when interpreted in accordance with the breadth to which they are fairly, legally and equitably entitled.

What is claimed:

1. A headlamp lens, comprising:  
a polycarbonate substrate; and  
an infused protective skin covering at least one surface of  
said polycarbonate substrate.

2. The lens of claim 1, wherein said infused protective skin includes a scratch resistance agent and a UV inhibitor.

3. The lens of claim 2, wherein said scratch resistance agent is silicone based.

4. The lens of claim 3, wherein said scratch resistance agent is selected from a group of materials consisting of vinyl (mono-, di- and tri-alkoxysilanes), phenyl (mono-, di- and tri-alkoxysilanes), diphenyldialkoxysilanes, vinyltrimethoxysilane, other silicone-based molecules and mixtures thereof.

5. The lens of claim 4, wherein said UV inhibitor is selected from a group of materials consisting of a benzophenone, a benzotriazole, a hydroxyphenyltriazine, and mixtures thereof.

6. The lens of claim 5, wherein said infused protective skin further includes a UV stabilizer.

7. The lens of claim 6, wherein said UV stabilizer is a hindered amine light stabilizer.

8. The lens of claim 3, wherein said polycarbonate substrate includes a plurality of pores.

9. The lens of claim 8, wherein said scratch resistance agent comprises silicone based molecules having relatively large heads and relatively narrow tails wherein said heads rest on a surface of said substrate overlying said pores and said tails penetrate said pores and act as an anchor for said heads.

10. A method of manufacturing a polycarbonate headlamp lens with an infused skin providing scratch resistance and UV protection, comprising:

molding said headlamp lens substrate from polycarbonate material;  
cleaning said polycarbonate substrate following molding;  
infusing a surface of polycarbonate substrate with a protective skin to produce polycarbonate infused headlamp lens;  
rinsing said lens; and  
drying said lens.

11. The method of claim 10, further including increasing thickness of said protective skin following infusing.

**12.** The method of claim **11**, including increasing thickness of said protective skin by chemically enhanced physical vapor deposition.

**13.** The method of claim **11**, including incorporating a scratch resistance agent and a UV inhibitor in said protective skin.

**14.** The method of claim **13**, including selecting said scratch resistance agent from a group of materials consisting of vinyl (mono-, di- and tri-alkoxysilanes), phenyl (mono-, di- and tri-alkoxysilanes), diphenyldialkoxysilanes, vinyltrimethoxysilanes, and other silicone-based molecules and mixtures thereof.

**15.** The method of claim **14**, including selecting said UV inhibitors from a group of materials consisting of a benzophenone, a benzotriazole, a hydroxyphenyltriazine, and other UV inhibitor compounds and mixtures thereof.

**16.** The method of claim **15**, including incorporating a UV stabilizer in said protective skin.

**17.** The method of claim **11**, further including cooling said headlamp lens substrate after molding and prior to cleaning to a temperature between 65° C. and room temperature.

**18.** The method of claim **13**, wherein infusing includes dipping said substrate into an infusion tank including an infusion solution bath for a period of time of between 10-60 seconds at a temperature of between 65-90° C. so as to open pores in said substrate to allow superficial infusion of said protective skin into said substrate.

**19.** The method of claim **18**, wherein said scratch resistance agent and said UV inhibitor are infused in (a) a single step or (b) in multiple steps for the purposes of building up the desired thickness of the hard coating.

**20.** The method of claim **18**, including performing a scratch resistance test to selected infused lenses and adjusting concentration of additives in said infusion solution bath as required until desired results are achieved.

\* \* \* \* \*

Mr. Shigeyoshi Aihara  
Project Manager  
Regulation and Compliance  
Engineering Administration Department  
Ichikoh Industries, Ltd.  
80 Itado Ishehara City  
Kanagawa Pref.  
250-1192 Japan

Dear Mr. Aihara:

This is in reply to your letter of June 10, 1999, presented at a meeting with NHTSA representatives that day, asking for an interpretation of S5.1.2 of Federal Motor Vehicle Safety Standard No. 108. I am sorry that we were unable to provide you a response by July 6 as you requested in your letter of June 28 to Taylor Vinson of this Office.

Your company has developed a new rear turn signal lamp, consisting of an outer plastic lens, an inner cap, and an uncolored filament bulb. The color of the lens is "pale (light) pink color, and, this plastic material complies with the requirements of SAE J576c . . . excluding the color requirement." You tell us that the trichromaticity coordinates of the plastic material used in the outer lens do not fall within either the red or the white areas of the chromaticity chart of SAE J578c. However, when illuminated, the lamp provides an amber color that fall within the coordinates specified in SAE J578c. You have asked whether this design is acceptable under S5.1.2 relating to plastic materials used in optical parts of motor vehicle lighting devices.

Although this does not affect our answer to your question, please note, in Standard No. 108, that SAE Recommended Practice J576c of 1970 has been replaced by SAE J576 JUL91 as the applicable standard for plastic materials used in lighting devices. However, J578c remains the Federal standard for color.

We regret to inform you that this design is not acceptable. Although S1, *Scope*, of SAE J578c states that "The specification applies to the overall effective color of light emitted by the device," regardless of the color of its lens, both SAE J576 JUL91 and Standard No. 108 apply the color requirement to plastic components of lamps as well. S5.1.2(e) of Standard No. 108 requires the trichromatic coordinates of the plastic samples, tested according to that paragraph, to conform to the requirements of SAE J578c. Paragraphs 4.1 and 4.2.2 of SAE J576 JUL91 also require conformance of plastic samples to the chromaticity coordinate requirements of SAE J578c. This standard specifies color coordinates only for red, white, yellow (amber), green, and blue. Because the lens of your lamp does not meet any of the coordinates of SAE J578c, Standard No. 108 does not permit its use.

At the meeting, we noted that the inner lens was a greenish color. It, too, must comply with the color coordinate requirements of paragraphs 4.1 and 4.2.2 of SAE J576 JUL91.

At that time, you also asked if it were acceptable to use a plastic fabricated from the mix of two resins, each of which complied with the requirements of SAE J576. You cannot assume, when two complying resins are blended, that the resulting plastic will also comply with SAE J576 JUL91, and we recommend that you test the blended plastic to ensure that it meets all the specifications of S5.1.2 and SAE J576 JUL91. This would be the case whether it was the intent to create a new color, or whether the rejected molded parts are reground and plastics of differing compositions are mixed and recycled into newly-molded lamp lenses. As we said in the preamble to the 1995 final rule amending S5.1.2, "it is incumbent upon the vehicle or equipment manufacturer . . . not to change the composition of the plastics materials [obtained from the plastics manufacturer] in a manner that would cause it to be noncomplying." 60 FR 46066, copy enclosed.

Sincerely,  
Frank Seales, Jr.  
Chief Counsel  
Enclosure  
ref:108  
d.8/27/99



SHIZUOKA WORKS  
500, KITAWAKI  
SHIMIZU-SHI, SHIZUOKA-KEN  
JAPAN  
TEL NO. 0543-45-2573  
FAX NO. 0543-45-3437

DEPT. OF TRANSPORTATION  
ROCKETS  
KOITO MANUFACTURING CO., LTD.

MAKERS



CONTRACTORS

2005 OCT 12 A 11:27

HEAD OFFICE  
4-8-3, TAKANAWA  
MINATO-KU TOKYO  
JAPAN  
TEL NO. 03-3443-7111  
FAX NO. 03-3447-1520

4 August, 2005

U.S. Dept. of Transportation  
NHTSA  
Office of the Chief Counsel  
400 seventh Street SW  
Washington DC 20590

NHTSA -05-22709-2

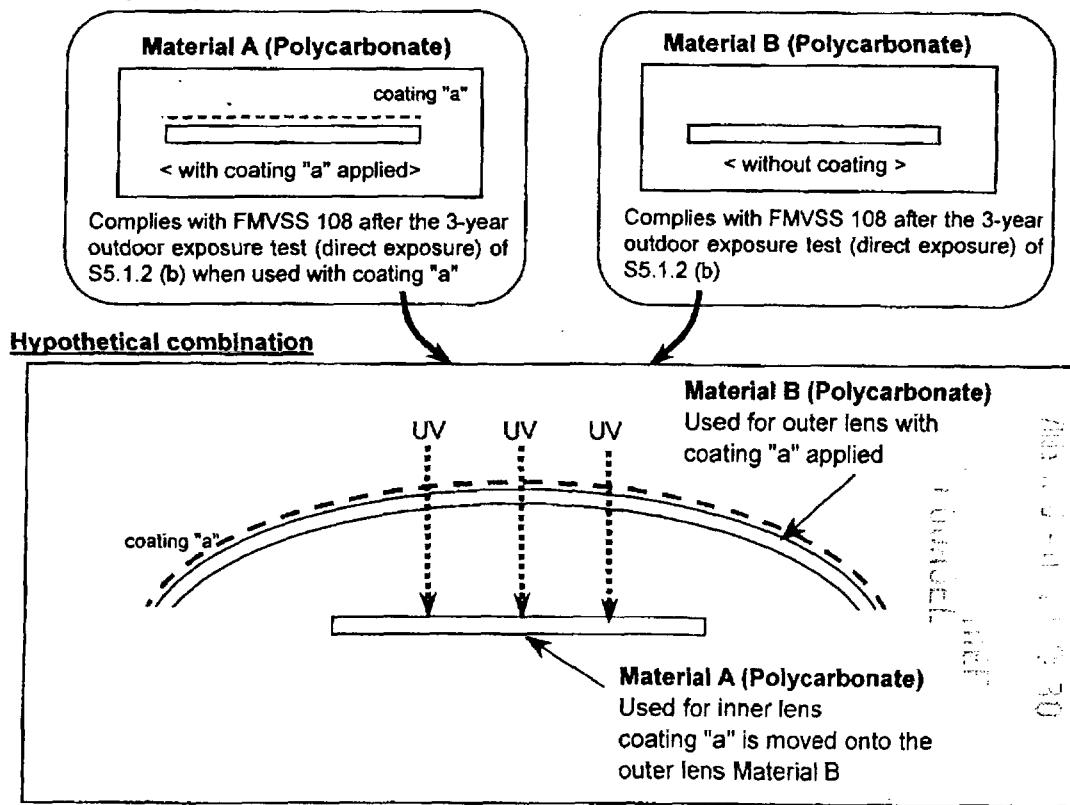
Request for Interpretation: Necessity of carrying out a 3-year outdoor exposure test

Dear Sir:

Koito would like to thank you in advance for your consideration of our request for an interpretation and clarification of the Federal Motor Vehicle Safety Standard (FMVSS) No.108 concerning the necessity of carrying out a 3-year outdoor exposure test in a certain combination of plastic and coating material as explained below.

**The Question:** Necessity of carrying out a 3-year outdoor exposure test when "material A", which is suitable for direct exposure of FMVSS108 S5.1.2 (b), is used with a covering lens "material B", also suitable for direct exposure of FMVSS108 S5.1.2 (b), and a coating material "a" which was originally on the exterior surface of "material A" is moved to the exterior surface of "material B".

We are contemplating a new combination of plastic lens and coating material for use in an inner lens optics of automotive lamps. In this hypothetical new combination, "material A" (polycarbonate), which is suitable for direct exposure of FMVSS108 S5.1.2 (b) after completion of the 3-year outdoor exposure test when used with coating material "a", is going to be used in the inner lens. "Material B" (polycarbonate), which is also suitable for direct exposure of FMVSS108 S5.1.2 (b), but without coating, is going to be used in the outer lens. Despite that both materials meet FMVSS108 S5.1.2(b) in direct exposure condition, coating material "a" which was originally on the exterior surface of the inner lens "material A" when performing a 3-year exposure test is going to be moved onto the exterior surface of the outer lens "material B", and material A loses the coating "a" from its own surface. (See Figure-1)



< Figure-1 >

We construe that no further testing of this hypothetical material / coating combination is required for the evaluation of the cumulative haze. Inner lens "material A" is still used with the coating material "a", although the coating itself is moved onto the exterior surface of the outer lens "material B". Also, in view of the vast reduction in ultraviolet exposure of inner lens which is afforded by the outer lens "material B", the inner lens "material A" would experience negligible haze when protected by an outer lens. This will further support the argument that haze performance of this material / coating combination is already ensured by the direct exposure of both materials A and B which were confirmed satisfactory to the FMVSS108 S5.1.2 (b) criteria after completion of the 3-year outdoor exposure tests.

Koito Manufacturing thanks you in advance for your early confirmation on this matter.

Sincerely,



Kiminori Hyodo  
Deputy General Manager, Regulation & Certification  
Koito Manufacturing Co., Ltd.



U.S. Department  
of Transportation

**National Highway  
Traffic Safety  
Administration**

DEPT. OF TRANSPORTATION  
DOCKETS

2005 OCT 12 A 11:27

OCT - 4 2005

400 Seventh St., S.W.  
Washington, D.C. 20590

Docket SNC-124  
Std 108

NHTSA-05-22709-1

Mr. Kiminori Hyodo  
Deputy General Manager, Regulations & Certification  
Koito Manufacturing Co., Ltd.  
4-8-3, Takanawa  
Minato-ku Tokyo  
Japan

Dear Mr. Hyodo:

This responds to your recent letter, in which you asked whether it would be necessary to carry out a three-year, outdoor exposure test on a new combination of plastic lens and coating material under Federal Motor Vehicle Safety Standard (FMVSS) No. 108, Lamps, Reflective Devices, and Associated Equipment. Specifically, your letter stated that you plan to use two existing types of polycarbonate materials, each of which independently meets the requirements of S5.1.2 of Standard No. 108 (*i.e.*, Material A with a coating, and Material B without a coating). However, we understand that you now intend to combine these materials, such that Material A is used as an inner lens without a coating, and Material B is used as an outer lens with the same coating that had been applied to Material A. In response to your question, FMVSS No. 108 does not specifically require manufacturers to conduct testing, but it is the manufacturer's responsibility to produce a product that complies with all applicable requirements of our standard when tested in accordance with the standard, and to properly certify compliance.

By way of background, the National Highway Traffic Safety Administration (NHTSA) is authorized to issue FMVSSs that set performance requirements for new motor vehicles and items of motor vehicle equipment. NHTSA does not provide approval of motor vehicles or motor vehicle equipment. Instead, it is the responsibility of manufacturers to self-certify that their products conform to all applicable safety standards that are in effect on the date of manufacture (see 49 U.S.C. 30115 and 49 CFR Part 567, Certification).

We note further that the agency's safety standards specify the test conditions and procedures that NHTSA will use to evaluate the performance of the vehicle or equipment being tested for compliance with the particular safety standard. NHTSA follows the test procedures and conditions applicable and in effect at the time of certification when conducting its compliance testing.



VEHICLE SAFETY HOTLINE  
888-327-4236

A manufacturer is responsible for ensuring that its product complies with applicable standards when tested in accordance with NHTSA procedures. A manufacturer may choose a valid means other than NHTSA performance test procedures for evaluating its products to determine whether the vehicle or equipment will comply with the safety standards when tested by the agency according to the procedures specified by the standard and to provide a basis for its certification of compliance.

If the agency has reason to believe that an apparent noncompliance exists in a vehicle or item of motor vehicle equipment, the manufacturer is asked to show the basis for its certification that the vehicle or equipment complies with the relevant safety standard(s). If in fact the vehicle or equipment does not comply with a Federal motor vehicle safety standard when tested according to procedures specified by the standard, the manufacturer will have to recall the product to bring it into compliance at no charge to the customer.

In addition, the manufacturer will be subject to civil penalties, unless it can establish that it had no reason to know, despite exercising "reasonable care" in the design and manufacture of the product to ensure compliance, that the product did not in fact comply with the safety standard(s) (49 U.S.C. 30115(a) and 30165). This agency has long said that it is unable to judge what efforts would constitute "reasonable care" in advance of the actual circumstances in which a noncompliance occurs.

As you are aware, the requirements for lighting equipment are contained in FMVSS No. 108, which provides in relevant part:

S5.1.2 Plastic materials used for optical parts such as lenses and reflectors shall conform to SAE Recommended Practice J576 [Society of Automotive Engineers (SAE) Recommended Practice J576, Plastic Materials for Use in Optical Parts Such as Lenses and Reflex Reflectors of Motor Vehicle Lighting Devices] JUL91, except that:

- (a) Plastic lenses (other than those incorporating reflex reflectors) used for inner lenses or those covered by another material and not exposed directly to sunlight shall meet the requirements of paragraphs 3.3 and 4.2 of SAE J576 JUL91 when covered by the outer lens or other material;

(b) After the outdoor exposure test, the haze and loss of surface luster of plastic materials (other than those incorporating reflex reflectors) used for outer lenses shall not be greater than 30 percent haze as measured by ASTM D 1003-92, *Haze and Luminous Transmittance of Transparent Plastic*;

...

(g) All outdoor exposure tests shall be 3 years in duration, whether the material is exposed or protected. Accelerated weathering procedures are not permitted.

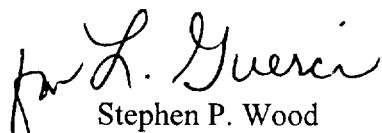
We note that neither SAE J576 nor Standard No. 108 specifically requires use of a coating.

Thus, the standard sets forth the test that NHTSA follows in conducting compliance testing. Specifically, under SAE J576 (incorporated by reference in FMVSS No. 108), the agency will subject plastic materials used for optical parts to an unaccelerated, three-year outdoor exposure test.

In short, Koito must ensure that its lamps as manufactured conform to all applicable requirements of FMVSS No 108, including that the plastic materials meet the exposure test requirements under S5.1.2. Again, our standards do not compel manufacturers to test the motor vehicles or motor vehicle equipment that they produce under NHTSA's test procedures, although many choose to do so in order to provide a basis for their certification. However, if the agency subjected the lamp in question to compliance testing, the lamp's plastic materials would need to meet the requirements of FMVSS No. 108, as certified.

If you have further questions, please feel free to contact Eric Stas of my staff at this address or by telephone at (202) 366-2992.

Sincerely,

  
Stephen P. Wood  
Acting Chief Counsel



American Honda Motor Co., Inc.  
1919 Torrance Boulevard  
Torrance, CA 90501-2746  
Phone (310) 783-2000

RECEIVED  
NVS-215

10N JUN -1 A 9:51

May 27, 2004

OFFICE OF  
DEFECTS INVESTIGATION

04V-257  
(3 pages)

Mr. Kenneth N. Weinstein,  
Associate Administrator  
Office of Safety Assurance  
NATIONAL HIGHWAY TRAFFIC SAFETY  
ADMINISTRATION  
400 Seventh St., S.W.  
Washington, DC 20590

Dear Mr. Weinstein:

On May 20, 2004, Honda Motor Co., Ltd. (HMC) determined the existence of a noncompliance with Federal Motor Vehicle Safety Standard No. 108, "Lamps, Reflective Devices, and Associated Equipment" in the motor vehicles listed below. The following information is submitted pursuant to the requirements of 49 CFR 573.8.

573.6(c)(1)

**Name of manufacturer:** Honda Motor Co., Ltd. (HMC)

**Manufacturer's agent:** William R. Wilton  
American Honda Motor Co., Inc. (AHM)  
1919 Torrance Blvd.  
Torrance, CA 90501-2746

**Name of tail lamp manufacturer:** Koto Manufacturing Co., Ltd.

573.6(c)(2)

**Identification of potentially affected vehicles:**

<u>Make/Model</u>	<u>Description</u>	<u>VIN/Dates of Manufacture</u>
Honda S2000	Certain 2000 models	JHMAP114*YT000049 – JHMAP114*YT007115 June 8, 1999 to April 5, 2000

**Description of the basis for the determination of the recall population:**

The 2000 model year was the introductory year of the S2000. The affected lenses of the side marker lamp and side reflex reflector in the tail lamp assembly were identified based on manufacturing records. The VIN range and manufacturing dates are inclusive of all vehicles that could potentially have a noncomplying lens installed by the factory.

573.6(c)(3)

**Total number of vehicles potentially affected:** 7,067

573.6(c)(4)

**Percentage of affected vehicles that contain the noncompliance:** Unknown

573.6(c)(5)

**Noncompliance description:**

**Summary**

The lens of the side marker lamp and side reflex reflector in the tail lamp assembly were manufactured with incorrect dye that, under the circumstances of use, does not retain its color over time and, therefore, does not comply with the requirements of Federal Motor Vehicle Safety Standard No. 108, "Lamps, Reflective Devices, and Associated Equipment."

**Detail**

The lens of the side marker lamp and side reflex reflector in the tail lamp assembly were manufactured using Diazo-base dye instead of Perinone-base dye. The chemical unit of Diazo-base dye, when used in the circumstances of the S2000, is more susceptible to UV and high temperature decomposition. As a result, the red color could fade, which does not comply with the deterioration requirement of Federal Motor Vehicle Safety Standard No. 108, "Lamps, Reflective Devices, and Associated Equipment."

573.6(c)(7)

**Determination of noncompliance:**

On June 17, 2003, HMC received a report that the color of the tail lamp side marker lens had faded. HMC initiated an investigation. According to Koito's accelerated test, the lens was projected to comply with the deterioration requirement of FMVSS 108. On May 14, 2004, Honda and Koito met with NHTSA to discuss compliance implications. In accordance with NHTSA's opinion, HMC determined the existence of a noncompliance.

573.6(c)(8)(i)

**Program for remedying the noncompliance:**

The owners of all affected vehicles will be notified by mail to take their vehicle to an authorized Honda dealer. The dealer will replace all affected tail lamp assemblies, free of charge.

573.6(c)(8)(ii)

**The estimated date to e-mail preliminary notification to dealers:** Jun. 4, 2004

**The estimated date to provide service bulletin to dealers:** Jun. 18, 2004

**The estimated date to begin sending notifications to owners:** Jul. 7, 2004

**The estimated date of completion of the notification:** Jul. 7, 2004

573.6(c)(9)

**Representative copies of all notices, bulletins and other communications:**

A copy of the dealer service bulletin and text of the final customer notification letter will be submitted to your office as soon as possible.

573.6(c)(10)

**Proposed owner notification letter submission:**

A draft of the owner notification letter will be submitted to your office as soon as possible.

573.6(c)(11)

**Manufacturer's campaign number:**

The number will be submitted to your office as soon as possible.

Sincerely,

AMERICAN HONDA MOTOR CO., INC.



William R. Willen  
Managing Counsel  
Product Regulatory Office

WRW:ke

Weaverville is located within the prohibited co-channel minimum distance separation of 280.8 kilometers (174.5 miles) to the Sacramento-Stockton television market, one of the designated television markets affected by the Commission's current freeze on allotments and applications pending the outcome of an inquiry into the use of advanced television systems in broadcasting. (See *Order, Advanced Television Systems and Their Impact on Existing Television Broadcasting Service*, 52 Fed. Reg. 28346, July 29, 1987). However, Channel 32 is allotted to Weaverville in compliance with the terms of the freeze *Order* at a restricted site. Interested parties should note that any application submitted for Channel 32 at Weaverville which does not specify a site beyond the "freeze zone" governing the allotment will not be accepted for filing.

#### List of Subjects in 47 CFR Part 73

Television broadcasting.

Part 73 of title 47 of the Code of Federal Regulations is amended as follows:

#### PART 73—[AMENDED]

1. The authority citation for part 73 continues to read as follows:

**Authority:** Secs. 303, 48 Stat., as amended, 1082; 47 U.S.C. 154, as amended.

#### § 73.606 [Amended]

2. Section 73.606(b), the Table of TV Allotments under California, is amended by adding Weaverville, Channel 32.

Federal Communications Commission.

**John A. Karousos,**

Chief, Allocations Branch, Policy and Rules Division, Mass Media Bureau.

[FR Doc. 95-21907 Filed 9-1-95; 8:45 am]

BILLING CODE 6712-01-F

#### DEPARTMENT OF TRANSPORTATION

#### National Highway Traffic Safety Administration

#### 49 CFR Part 571

[Docket No. 94-37; Notice 2]

RIN 2127-AF 22

#### Federal Motor Vehicle Safety Standards; Lamps, Reflective Devices and Associated Equipment

**AGENCY:** National Highway Traffic Safety Administration (NHTSA), DOT.

**ACTION:** Final rule.

**SUMMARY:** This notice adopts amendments to the Federal Motor

Vehicle Safety Standard on lighting to replace the currently incorporated SAE J576c with the more recent SAE J576 JUL91 as the referenced standard on plastics materials, to replace ASTM D 1003-61 with the more recent ASTM D 1003-92 in the test procedures, and to allow alternative processing techniques, sample sizes and thickness tolerances to those presently specified. These amendments represent the choice of Option 1 from the notice of proposed rulemaking published in November 1994.

**DATES:** The effective date of the final rule is March 1, 1996.

**FOR FURTHER INFORMATION CONTACT:** Kenneth O. Hardie, Office of Rulemaking, NHTSA (202-366-6987).

**SUPPLEMENTARY INFORMATION:** Heraeus DSET Laboratories, Inc. ("DSET"), of Phoenix, Arizona, petitioned NHTSA for rulemaking to amend Federal Motor Vehicle Safety Standard No. 108, *Lamps, Reflective Devices, and Associated Equipment*. Specifically, DSET asked that paragraph S5.1.2 be amended "to update the test specimen processing requirements of plastic material used for optical parts such as lenses and reflectors." Currently, these materials are required to conform to Society of Automotive Engineers (SAE) Recommended Practice J576c, May 1970. DSET wants NHTSA

to allow alternative processing techniques besides injection molding to produce test specimens, to allow test specimen sizes other than a 3 inch diameter disc and to change the specimen thickness tolerances from  $\pm 0.005$  inch to  $\pm 0.010$  inch.

Those requirements for injection molding and for the diameter and thickness of the test specimen are set forth in J576c, May 1970.

NHTSA granted the petition and published a notice of proposed rulemaking in response to it on November 2, 1994 (59 FR 54881). The notice proposed two alternative amendments of S5.1.2 as a means of implementing its grant of DSET's petition. The agency asked commenters for their views on each of the alternatives.

**Option 1.** This option would substitute SAE J576 JUL91 for SAE J576c, May 1970, and make conforming amendments in the text of S5.1.2. Option 1 would also replace American Society for Testing and Materials (ASTM) D 1003-61 with ASTM D 1003-92 with respect to measurement of haze (which, as currently specified, would not exceed 7 percent). A specimen thickness tolerance of  $\pm 0.25$  mm (0.010 in.) would also be allowed as there is no technical reason to limit the test

specimen thickness tolerance to  $\pm 0.005$  in., and the value proposed by NHTSA as recommended by DSET appears to be a more reasonable tolerance for test specimens.

**Option 2.** This option would retain the current SAE and ASTM specifications but would allow processing techniques other than injection molding to produce equivalent test specimens, test specimens other than a disc of 3-inch diameter, and a test specimen thickness tolerance of  $\pm 0.010$  inch.

Seven comments were received, five of which supported Option 1. These were from Flxible Corporation ("Flxible"), Transportation Safety Equipment Institute ("TSEI"), Robert Bosch, GmbH ("Bosch"), American Automobile Manufacturers Association ("AAMA"), and Ford Motor Company ("Ford"). Miles, Inc. opposed Option 1 and supported Option 2. The Plastics Division of General Electric Corporation ("GE") did not express a preference for either alternative.

Each of the commenters supporting Option 1 had a different concern. Flxible suggested that NHTSA adopt the base number of each SAE and ASTM standard/recommended practice, with the suffix notation "Latest Revision." In the company's view, this would eliminate the need to revise older materials and ensure that the safety standards reflect contemporary industry practice.

While this is an attractive notion, there are legal constraints against it. The SAE and ASTM materials per se are only guidelines and advisory in nature. Once they are incorporated into the Federal motor vehicle safety standards, they become "the law of the land", and a manufacturer must comply with them or face civil sanctions. Under the Administrative Procedure Act, a regulation imposing a substantive burden cannot be adopted in the absence of adequate public notice and an opportunity to comment. Under the approach suggested by Flxible, automatic updating of the safety standards to incorporate the latest SAE and ASTM revisions would occur with no prior public notice or opportunity to comment, and hence violate the Administrative Procedure Act. Further, NHTSA has found that many updated and revised materials change the previous materials in substantive ways. Some changes may not be in the interests of safety; the elimination of the heat test from SAE J576 JUL91 is one example of this. Other changes may increase, rather than reduce, a substantive burden upon industry. Regulated persons and the public must

be apprised of these changes before they are adopted.

NHTSA may, however, adopt an updated version without prior notice where there appears to be no substantive change since such an adoption is in the nature of a technical amendment. The agency is adopting an updated version in this final rule on the basis of a comment from TSEI. Under proposed paragraph S5.1.2(e), after exposure to the heat test, the samples shall conform to the color requirements of SAE J578a October 1966. TSEI pointed out that current paragraph S5.1.5 references SAE J578c February 1977. It recommended that NHTSA change both references to the specification of J578 MAY88.

NHTSA has compared the 1988 and 1977 versions of J578 with that of 1966. It finds no substantive difference between the 1966 and 1977 versions. The 1988 version, however, contains a third method of color measurement to be used "as a referee approach when the commonly used methods produce questionable results." In addition, the Appendix in the latter has added a section of "Color Measurements of Gaseous Discharge Lighting Devices." NHTSA ought to have comment on these changes before adopting SAE J578 MAY88, and, for this reason, has not followed TSEI's suggestion. On the other hand, because of the lack of substantive change between the other two versions, paragraph S5.1.2(e) is added with an update of the J578 reference to 1977 from the 1966 version which was proposed.

The wording of present paragraph S5.2.1 concerned Ford and AAMA. Under this paragraph, phrases such as "It is recommended that" and "should be," which appear in materials incorporated by reference, are to be read as setting forth mandatory requirements. Ford and AAMA commented that these phrases should not be interpreted as applying to SAE J576 JUL91. In NHTSA's view, the result of adopting Ford's and AAMA's comments would be to make compliance of plastic materials used for optical parts a voluntary affair. This would defeat the purpose of the rulemaking.

Proposed paragraph S5.1.2(e) would require test samples, after the heat test, to "show no discernable change in shape and general appearance when compared with an unexposed specimen." This language comes from J576 itself, with the exception that the SAE uses "significant" rather than "discernable." Ford and AAMA objected to this substitution, arguing that it would establish a higher standard to be met by plastics, and that there is

no need to change language that has been a requirement for years. They recommended use of the word "significant." In their view, a change that is "discernable" is not necessarily one that is "significant."

In its proposal, NHTSA had no intention of increasing the burden on any regulated party. The agency proposed the word "discernable" with care, because it is objective, while "significant" is not. Motor vehicle safety standards are required by law to be "objective", 49 U.S.C. 30111(a). The agency has concluded that "discernable" is more appropriate for a requirement specifically expressed in the text of Standard No. 108 (as compared with one incorporated by reference). However, NHTSA wishes to make clear that it views the words as essentially synonymous in this context. If a post-test change in shape or general appearance is discernable, NHTSA considers that to be significant. Such a change indicates the potential for degradation of a lens in use, with a corresponding effect upon color and photometrics of the lamp on which it is installed. To add even greater objectivity, the final rule expresses the requirement as "discernable to the naked eye." Should a change be discernable to the naked eye after testing, and a manufacturer believe that such a change is not "significant," the manufacturer may file a Part 573 Noncompliance Notification Report simultaneously with an application to NHTSA for a determination that the change resulting from that testing is inconsequential to motor vehicle safety.

GE did not choose between the alternatives in its comment. It did, however, recommend the adoption of SAE J576 JUL91 in its entirety, and that NHTSA not carry over the heat test from the previous version of J576. In its view, the heat tests of SAE J575 are adequate until further work is done on thermal issues suitable for incorporation into J576.

Having considered the comments in response to the NPRM, NHTSA is amending Standard No. 108 to add the two new paragraphs proposed, maintaining the performance requirements required of plastic materials by SAE J576c for the heat test and specifying positioning of test samples during the test. These have been omitted by the SAE from J576 JUL91. NHTSA has chosen to retain the existing heat test as one that is familiar to industry and one which meets the need for motor vehicle safety. It is a minimum requirement, intended to establish a margin of safety between the temperatures at which plastic reflectors

and lenses may fail from internal heat, and temperatures on the exterior surface induced by exposure to sunlight. Lamp manufacturers use J575 or similar tests to determine whether the particular design characteristics of their lamps require use of premium materials in the lenses. It is a test of the finished lens as installed on the lamp, rather than a test of the materials used in finished products. Use of material with insufficient high temperature performance can result in reflectors that lose color and reflectivity.

The positioning of test samples will allow the sample to droop if its strength is adversely affected by the test.

In order to retain the current 3-year outdoor exposure time test requirements for plastic lenses used or covered by another material and not exposed directly to sunlight, NHTSA is adding a new paragraph S5.1.2(g) to specify that paragraph 3.3.3.1 of SAE J576 JUL91 does not apply as regards protected materials. For the same reason, NHTSA is not adopting paragraph 3.3.3.2 of SAE J576 JUL91 which allows an accelerated 6-month outdoor exposure test time. New paragraph S5.1.2(g) will not change the stringency or flexibility of the standard as it exists, but will ensure that the integrity of plastic materials is maintained by not permitting a lesser exposure time for materials which may be protected when in use.

Miles, Inc., a manufacturer of polycarbonate resin used as a material in lenses and reflectors, objected to Option 1. In its view, this alternative places an additional testing burden on the resin manufacturer, as compared with the present requirements. For this reason, it supported Option 2. Specifically, Miles opposes SAE J576 JUL91 because of Section 3.1 *Materials to be Tested*. This section reads:

Outdoor exposure tests shall be made on each material \* \* \* offered for use in optical parts \* \* \*. Concentrations of polymer components and additives such as plasticizer, lubricants, colorants, weathering stabilizers, and antioxidants in plastic materials and/or coatings may be changed without outdoor exposure testing if: the changes are within the limits of composition represented by higher and lower concentrations of these polymer components and additives have been tested in accordance with 3.3 and found to meet the requirements of Section 4.

Miles interprets this language to mean that changes in dye concentrations would only be permissible if samples containing lower and higher concentrations of dye had been exposure tested. Miles believes that this, in effect, would double the samples to

be tested when compared with the present requirements.

The present requirements are those of section 3.1 of SAE J576c, May 1970. These state, in pertinent part, that “[a] test of one color and formulation shall cover variations in dye concentration, but shall not cover changes in dye materials or changes in polymers.” Miles interprets this as meaning that a new exposure test need not be conducted under the 1970 version if the only change in the product is a variation in dye concentration. Its present practice is to test for exposure materials incorporating new dyes only at the expected concentration level of the dye. One exposure test covers each new dye, but Miles will accept the test results as valid when there are small variations in dye concentration.

Miles is correct that SAE J576c allows a single test to cover variations in dye concentration. SAE J576 JUL91 may be interpreted as calling for the testing of two samples by specifying that dye concentrations in material to be used in motor vehicle optical parts must fall within the upper and lower limits of dye concentrations tested if there are variations in dye concentration. Miles believes the newer requirement will double its testing burden.

NHTSA does not agree that this is the inevitable result of the adoption of this portion of SAE J576 JUL 91. What paragraph S5.1.2 is intended to ensure is that lenses and reflectors, as manufactured for use on motor vehicles, are fabricated from plastic materials that meet SAE J576. The key issue is whether the equipment satisfies the performance requirements of the standard, not the number of tests conducted on the materials used in the equipment. Ultimately, the manufacturer of the vehicle in certifying compliance with all applicable Federal motor vehicle safety standards, is certifying that the lenses and reflectors on the vehicle are made from plastics materials that meet J576. If the lens or reflector is manufactured as replacement equipment, the certification responsibility is that of the manufacturer of the equipment. Thus, it is incumbent upon the vehicle or equipment manufacturer to assure itself that the materials it obtains from the plastics manufacturer comply with SAE J576 (and, furthermore, not to change the composition of the plastics materials so obtained in a manner that would cause it to be noncomplying). The documentation needed for such assurance, including the quantum of testing performed by the plastics manufacturer and by the vehicle or equipment manufacturer, is a decision

that each equipment or vehicle manufacturer must make under the particular circumstances. NHTSA, of course, expects manufacturers to exercise reasonable care in certifying their products, and, in the event of a noncompliance, the manufacturer may claim that it had no reason to know, despite exercising reasonable care, that the vehicle or equipment failed to comply. However, the allocation of that responsibility is a matter of contract between the manufacturer with the Federal certification responsibility and its plastic materials supplier. Plastic materials are not completed items of motor vehicle equipment subject to Standard No. 108 so the Federal certification responsibility does not fall upon Miles. If Miles or other materials manufacturers are satisfied, based on their extensive experience with dyes, that changes in dye concentration would not cause the plastic material to fail the specified performance requirements, they may be able to persuade their purchasers that additional testing is not needed.

#### **Effective Date**

The effective date of the final rule is March 1, 1996.

#### **Rulemaking Analyses and Notices**

*Executive Order 12866 and DOT Regulatory Policies and Procedures.* This final rule was not reviewed under Executive Order 12866. It has been determined that the rulemaking action is not significant under Department of Transportation regulatory policies and procedures. The purpose of the rulemaking action is to update testing procedures. Since the final rule will have no significant cost or other impacts, preparation of a full regulatory evaluation is not warranted.

*National Environmental Policy Act.* NHTSA has analyzed this rulemaking action for the purposes of the National Environmental Policy Act. The final rule will not have a significant effect upon the environment. The composition of plastic materials used in optical parts will not change from those presently in production.

*Regulatory Flexibility Act.* The agency has also considered the impacts of this rulemaking action in relation to the Regulatory Flexibility Act. I certify that this rulemaking action does not have a significant economic impact upon a substantial number of small entities. Accordingly, no regulatory flexibility analysis has been prepared. Manufacturers of motor vehicles and motor vehicle equipment, those affected by the rulemaking action, are generally not small businesses within the

meaning of the Regulatory Flexibility Act. Further, small organizations and governmental jurisdictions will not be significantly affected because the price of new vehicles and vehicle equipment will not be impacted.

*Executive Order 12612 (Federalism).* This rulemaking action has also been analyzed in accordance with the principles and criteria contained in Executive Order 12612, and NHTSA has determined that this rulemaking action does not have sufficient Federalism implications to warrant the preparation of a federalism Assessment.

*Civil Justice.* The final rule will not have any retroactive effect. Under 49 U.S.C. 30103, whenever a Federal motor vehicle safety standard is in effect, a state may not adopt or maintain a safety standard applicable to the same aspect of performance which is not identical to the Federal standard. 49 U.S.C. 30161 sets forth a procedure for judicial review of final rules establishing, amending or revoking Federal motor vehicle safety standards. That section does not require submission of a petition for reconsideration or other administrative proceedings before parties may file suit in court.

#### **List of Subjects in 49 CFR Part 571**

Imports, Motor vehicle safety, Motor vehicles

#### **PART 571—FEDERAL MOTOR VEHICLE SAFETY STANDARDS**

In consideration of the foregoing, 49 CFR part 571 is amended as follows:

1. The authority citation for part 571 continues to read as follows:

**Authority:** 49 U.S.C. 322, 30111, 30115, 30117 and 30166; delegation of authority at 49 CFR 1.50.

2. Section 571.108 is amended by revising paragraph S5.1.2, to read as follows:

##### **S 571.108 Motor Vehicle Safety Standard No. 108; Lamps, reflective devices, and associated equipment.**

\* \* \* \* \*

S5.1.2 Plastic materials used for optical parts such as lenses and reflectors shall conform to SAE Recommended Practice J576 JUL91, except that:

(a) Plastic lenses (other than those incorporating reflex reflectors) used for inner lenses or those covered by another material and not exposed directly to sunlight shall meet the requirements of paragraphs 3.3 and 4.2 of SAE J576 JULY91 when covered by the outer lens or other material;

(b) After the outdoor exposure test, the haze and loss of surface luster of

plastic materials (other than those incorporating reflex reflectors) used for outer lenses shall not be greater than 30 percent haze as measured by ASTM D 1003-92, *Haze and Luminous Transmittance of Transparent Plastic*;

(c) After the outdoor exposure test, plastic materials used for reflex reflectors and for lenses used in front of reflex reflectors shall not show surface deterioration, crazing, dimensional changes, color bleeding, delamination, loss of surface luster, or haze that exceeds 7 percent as measured under ASTM D 1003-92.

(d) The thickness of the test specimens specified in paragraph 3.2.2 of SAE J576 JUL91 may vary by as much as  $\pm 0.25$  mm.

(e) After exposure to the heat test as specified in subparagraph (f) of this paragraph, and after cooling to room ambient temperature, a test specimen shall show no change in shape and general appearance discernable to the naked eye when compared with an unexposed specimen. The trichromatic coefficients of the samples shall conform to the requirements of SAE J578c, "Color Specification for Electric Signal Lighting Devices", February 1977.

(f) Two samples of each thickness of each plastic material are used in the heat test. Each sample is supported at the bottom, with at least 51 mm. of the sample above the support, in the vertical position in such a manner that, on each side, the minimum uninterrupted area of exposed surface is not less than 3225 sq. mm. The samples are placed for two hours in a circulating air oven at  $79 \pm 3$  degrees C.

(g) All outdoor exposure tests shall be 3 years in duration, whether the material is exposed or protected. Accelerated weathering procedures are not permitted.

\* \* \* \* \*

Issued on August 29, 1995.

**Ricardo Martinez,**

*Administrator.*

[FR Doc. 95-21865 Filed 9-1-95; 8:45 am]

BILLING CODE 4910-59-P

## DEPARTMENT OF COMMERCE

### National Oceanic and Atmospheric Administration

#### 50 CFR Part 672

[Docket No. 950206041-5041-01; I.D. 082995A]

### Groundfish of the Gulf of Alaska; Pacific Cod with Jig and Pot Gear for Processing by the Inshore Component in the Central Regulatory Area

**AGENCY:** National Marine Fisheries Service (NMFS), National Oceanic and Atmospheric Administration (NOAA), Commerce.

**ACTION:** Modification of a closure.

**SUMMARY:** NMFS is opening directed fishing for Pacific cod by vessels catching Pacific cod with jig and pot gear for processing by the inshore component in the Central Regulatory Area of the Gulf of Alaska (GOA). This action is necessary to use the total allowable catch (TAC) for Pacific cod in this area.

**EFFECTIVE DATE:** 12 noon, Alaska local time (A.l.t.), September 1, 1995, until 12 midnight, A.l.t., December 31, 1995.

**FOR FURTHER INFORMATION CONTACT:** Andrew N. Smoker, 907-586-7228.

**SUPPLEMENTARY INFORMATION:** The groundfish fishery in the GOA exclusive economic zone is managed by NMFS according to the Fishery Management Plan for Groundfish of the Gulf of Alaska (FMP) prepared by the North Pacific Fishery Management Council under authority of the Magnuson Fishery Conservation and Management Act. Fishing by U.S. vessels is governed by regulations implementing the FMP at 50 CFR parts 620 and 672.

In accordance with § 672.20(c)(1)(ii)(B), the allocation of Pacific cod for the inshore component in the Central Regulatory Area of the GOA was established by the Final 1995 Harvest Specifications of Groundfish (60 FR 8470, February 14, 1995) as 41,085 metric tons (mt). The directed fishery for Pacific cod by vessels catching Pacific cod for processing by the inshore component in the Central Regulatory Area of the GOA was closed under § 672.20(c)(2)(ii) on March 22, 1995, in order to reserve amounts anticipated to be needed for incidental catch in other fisheries (60 FR 15521, March 24, 1995). NMFS has determined that as of August 8, 1995, 4,313 mt remain unharvested.

The Director, Alaska Region, NMFS, has determined that the 1995 TAC for Pacific cod for processing by the inshore component in the Central Regulatory Area of the GOA has not been reached.

Therefore, NMFS is terminating the previous closure and is opening directed fishing for Pacific cod by vessels catching Pacific cod for processing by the inshore component in the Central Regulatory Area of the GOA. All other closures remain in full force and effect.

This action opens the directed fishery for Pacific cod by vessels catching Pacific cod with jig and pot gear for processing by the inshore component in the Central Regulatory Area of the GOA. Directed fishing for groundfish with hook-and-line and trawl gear is currently prohibited (60 FR 26694, May 18, 1995; 60 FR 37600, July 21, 1995; 60 FR 37601, July 21, 1995).

### Classification

This action is taken under 50 CFR 672.20 and is exempt from review under E.O. 12866.

**Authority:** 16 U.S.C. 1801 *et seq.*

Dated: August 29, 1995.

**Richard H. Schaefer,**

*Director, Office of Fisheries Conservation and Management, National Marine Fisheries Service.*

[FR Doc. 95-21948 Filed 8-30-95; 3:43 pm]

BILLING CODE 3510-22-F

#### 50 CFR Part 672

[Docket No. 950206041-5041-01; I.D. 082995A]

### Groundfish of the Gulf of Alaska; Trawling in the Western Regulatory Area

**AGENCY:** National Marine Fisheries Service (NMFS), National Oceanic and Atmospheric Administration (NOAA), Commerce.

**ACTION:** Inseason adjustment; request for comments.

**SUMMARY:** NMFS issues an inseason adjustment closing the season for all groundfish by vessels using trawl gear, except fishing for pollock by vessels using pelagic trawl gear, in the Western Regulatory Area of the Gulf of Alaska (GOA). This action is necessary to prevent overfishing of Pacific ocean perch (POP).

**DATES:** Effective 12 noon, Alaska local time (A.l.t.), September 1, 1995, until 12 midnight, A.l.t., December 31, 1995. Comments must be received no later than 4:30 p.m., A.l.t., September 18, 1995.

**ADDRESSES:** Comments may be sent to Ronald J. Berg, Chief, Fisheries Management Division, Alaska Region, NMFS, P.O. Box 21668, Juneau, AK 99802, Attn. Lori Gravel, or be delivered

Mr. Shigeyoshi Aihara  
Project Manager  
Regulation and Compliance  
Engineering Administration Department  
Ichikoh Industries, Ltd.  
80 Itado Ishehara City  
Kanagawa Pref.  
250-1192 Japan

Dear Mr. Aihara:

This is in reply to your letter of June 10, 1999, presented at a meeting with NHTSA representatives that day, asking for an interpretation of S5.1.2 of Federal Motor Vehicle Safety Standard No. 108. I am sorry that we were unable to provide you a response by July 6 as you requested in your letter of June 28 to Taylor Vinson of this Office.

Your company has developed a new rear turn signal lamp, consisting of an outer plastic lens, an inner cap, and an uncolored filament bulb. The color of the lens is "pale (light) pink color, and, this plastic material complies with the requirements of SAE J576c . . . excluding the color requirement." You tell us that the trichromaticity coordinates of the plastic material used in the outer lens do not fall within either the red or the white areas of the chromaticity chart of SAE J578c. However, when illuminated, the lamp provides an amber color that fall within the coordinates specified in SAE J578c. You have asked whether this design is acceptable under S5.1.2 relating to plastic materials used in optical parts of motor vehicle lighting devices.

Although this does not affect our answer to your question, please note, in Standard No. 108, that SAE Recommended Practice J576c of 1970 has been replaced by SAE J576 JUL91 as the applicable standard for plastic materials used in lighting devices. However, J578c remains the Federal standard for color.

We regret to inform you that this design is not acceptable. Although S1, *Scope*, of SAE J578c states that "The specification applies to the overall effective color of light emitted by the device," regardless of the color of its lens, both SAE J576 JUL91 and Standard No. 108 apply the color requirement to plastic components of lamps as well. S5.1.2(e) of Standard No. 108 requires the trichromatic coordinates of the plastic samples, tested according to that paragraph, to conform to the requirements of SAE J578c. Paragraphs 4.1 and 4.2.2 of SAE J576 JUL91 also require conformance of plastic samples to the chromaticity coordinate requirements of SAE J578c. This standard specifies color coordinates only for red, white, yellow (amber), green, and blue. Because the lens of your lamp does not meet any of the coordinates of SAE J578c, Standard No. 108 does not permit its use.

At the meeting, we noted that the inner lens was a greenish color. It, too, must comply with the color coordinate requirements of paragraphs 4.1 and 4.2.2 of SAE J576 JUL91.

At that time, you also asked if it were acceptable to use a plastic fabricated from the mix of two resins, each of which complied with the requirements of SAE J576. You cannot assume, when two complying resins are blended, that the resulting plastic will also comply with SAE J576 JUL91, and we recommend that you test the blended plastic to ensure that it meets all the specifications of S5.1.2 and SAE J576 JUL91. This would be the case whether it was the intent to create a new color, or whether the rejected molded parts are reground and plastics of differing compositions are mixed and recycled into newly-molded lamp lenses. As we said in the preamble to the 1995 final rule amending S5.1.2, "it is incumbent upon the vehicle or equipment manufacturer . . . not to change the composition of the plastics materials [obtained from the plastics manufacturer] in a manner that would cause it to be noncomplying." 60 FR 46066, copy enclosed.

Sincerely,  
Frank Seales, Jr.  
Chief Counsel  
Enclosure  
ref:108  
d.8/27/99

Docket SVC-124  
SAC 108



U.S. Department  
of Transportation

**National Highway  
Traffic Safety  
Administration**

MAR 27 2009

1200 New Jersey Avenue SE.  
Washington, DC 20590

Mr. Kiminori Hyodo  
Deputy General Manager, Regulation & Certification  
Koito Manufacturing Co., Ltd.  
4-8-3, Takanawa  
Minato-Ku Tokyo  
Japan

DEPT OF TRANSPORTATION  
DOCKET

Dear Mr. Hyodo:

This responds to your letter, in which you ask about test requirements for plastic materials for use in lenses under Federal Motor Vehicle Safety Standard (FMVSS) No. 108, Lamps, Reflective Devices, and Associated Equipment. Specifically, you asked whether you could exclude the presence of metal particles contained within a plastic lens from the outdoor exposure test incorporated by reference into Standard No. 108. You also asked what the term "lens" means under S5.1.2 of FMVSS No. 108. Our responses are presented below.

By way of background, the National Highway Traffic Safety Administration (NHTSA) is authorized to issue FMVSSs that set performance requirements for new motor vehicles and items of motor vehicle equipment (see 49 U.S.C. Chapter 301). NHTSA does not provide approvals of motor vehicles or motor vehicle equipment. Instead, manufacturers are required to self-certify that their products conform to all applicable safety standards that are in effect on the date of manufacture. NHTSA selects a sampling of new vehicles and regulated equipment each year to determine their compliance with applicable FMVSSs. If our testing or examination reveals an apparent noncompliance, we may require the manufacturer to remedy the noncompliance, and may initiate an enforcement proceeding if necessary to ensure that the manufacturer takes appropriate action.

Do the metal particles need to be included in the "haze test?"

Your first question relates to the presence of a layer of metal particles on the lens. According to your letter, a process called "half-metalization" allows you to create a semitransparent metallic layer on your lens, between the lens and a protective coating. This half-metalized layer effectively reduces light transmission to about 30% of a non-metalized lens.



As you state in your letter, FMVSS No. 108 requires that optical parts be certified to comply with the testing procedures in SAE Recommended Practice J576 (JUL 91), "Plastic Materials for use in Optical Parts such as Lenses and Reflex Reflectors of Motor Vehicle Lighting Devices," incorporated by reference into paragraph S5.1.2 of the standard. Part of this practice specifies that materials be subject to a three year outdoor exposure test. Your specific question asked if you could exclude the presence of the metal particles from the three year exposure test. In asking this question, you state that metals are inorganic and do not excite plastics and also, since half-metalization is applied on the inner surface and protected by the coating, it would not be oxidized.

In responding to your question as to whether you can exclude the metal particles from the test, we note that each of this agency's safety standards specifies the test conditions and procedures that this agency will use to evaluate the performance of the vehicle or equipment being tested for compliance with the particular safety standard. NHTSA follows these specified test procedures and conditions when conducting its compliance testing.

Manufacturers are not required to test their products in the manner specified in the relevant safety standard, or even to test the product at all, as their basis for certifying that the product complies with all relevant standards. A manufacturer may choose any valid means of evaluating its products to determine whether the vehicle or equipment will comply with the safety standards when tested by the agency according to the procedures specified in the standard and to provide a basis for its certification of compliance.

If we tested this product, the outdoor exposure test would include the presence of the metal particles. There is nothing in FMVSS No. 108, including the relevant items incorporated by reference, that specifies excluding the particles. We also note that much like protective coatings, these particles have a substantial effect on the transparency and endurance of the lens, and we therefore believe they should be included as part of the lens in all relevant test requirements.

#### Definition of the term "lens"

Your second question concerned the definition of the term "lens" under S5.1.2 of FMVSS No. 108, and whether that definition would include a half-metalized area surrounding the effective projected luminous lens area. You stated that the non-metalized portion of the lens would meet all photometric requirements of the standard, and that it would be surrounded by a half-metalized portion of the lens, which would emit only a small amount of light for decorative purposes.

The term "lens," while not explicitly defined in Standard No. 108, is commonly understood within automotive lighting lamp applications as a component of a lamp that as installed allows light to pass through it. For the purposes of S5.1.2, all plastic portions of this component that allow light to pass through it are part of the "lens," subject to the haze test, including the half-metalized area that you state would emit a small amount of light.

Are the non-EPLLA portions of the lens subject to the S5.1.2 requirements?

You followed up your second question by asking, "when half-metalization is applied only to the part surrounding the effective projected luminous lens area, would it be excluded from [the] S5.1.2 requirement?" Our answer is no.

It is our opinion that all portions of the lens, including the half-metalized areas that only emit small amounts of light for decorative purposes, are subject to the requirements of S5.1.2, which specify haze and weathering requirements similar to those described in SAE Recommended Practice J576.

The language of S5.1.2 reads, "Plastic materials used for optical parts such as lenses and reflectors shall conform to [SAE J576]...." When testing plastic materials, however, the agency does not simply test a plastic plaque alone. Instead, the plastic plaque is tested with its coating, which frequently is necessary to protect the plastic from the effects of weathering. The coating on the plastic is an integral feature in protecting the plastic from moisture, ultraviolet light, and other agents.

You described your lens as having a semitransparent metallic layer between the lens and the coating. In addition to the effect this has on the transparency of that portion of the lens, it may also affect the weathering aspects. For example, if the metal layer affected the bonding of the coating to the plastic, it could have substantial affect on whether the lens could tolerate weathering.

Because, as described above, the lens is a single piece, if even a decorative, half-metalized portion of the lens were to fail the weathering requirements in S5.1.2, it could have a substantial affect on the entire lens. For example, moisture could enter the lens, affecting the non-metalized portion's transparency.

For these reasons, when testing the lens you described, the half-metalized portion of the lamp design described in your letter would be included as an item subject to the testing requirements of S5.1.2 of FMVSS No. 108.

If you have any further questions, please contact Ari Scott of my staff at (202) 366-2992.

Sincerely yours,



Stephen P. Wood  
Acting Chief Counsel



12 October, 2007

12 OCT 2007

U.S. Dept. of Transportation  
NHTSA  
Office of the Chief Counsel  
400 seventh Street SW  
Washington DC 20590

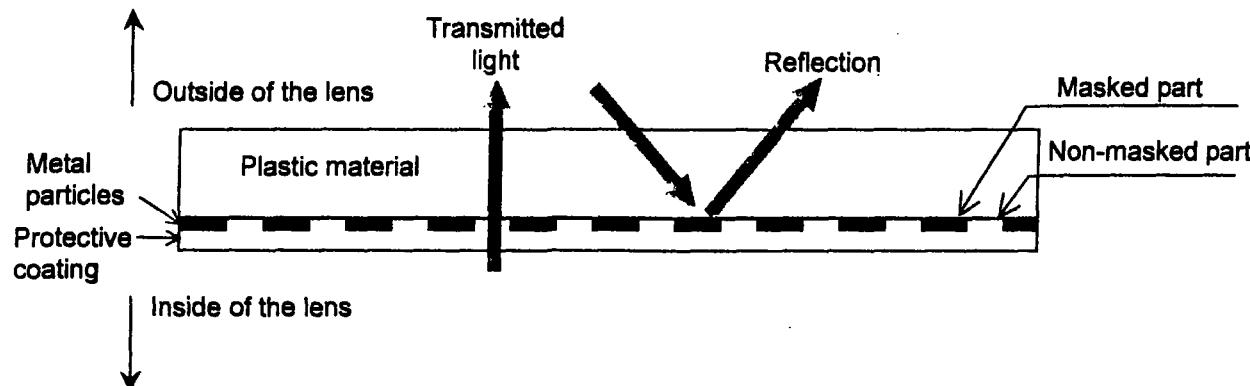
Request for Interpretation

Dear Mr. Anthony M. Cooke,

Koito would like to thank you in advance for your consideration of our request for an interpretation and clarification of the Federal Motor Vehicle Safety Standard (FMVSS) No.108 concerning the necessity of carrying out a 3-year outdoor exposure test in a certain combination of plastic and protective coating material with metal particles in between.

**Description:**

We are contemplating a new technique called "half-metalization (evaporation)", which is to be applied on the inner surface of a plastic lens of automotive lamps. "Half-metalization" is an expanded application of metal evaporation which is widely used for the surface treatment of lamp reflectors. In this new technique, careful conditioning of the metal density enables us to make a specular appearance of the lens surface, where the light transmission would be lowered to e.g. 30% of a non-metalized lens.



&lt; Figure 1: Composition of half-metalization &gt;

As you see in the figure above, in a microscopic view, the metal particles placed between the plastic and protective coating create partial maskings on the lens, whereas the light passes from the non-masked part only. However, when used in a lamp, this reduced transmission will be balanced out by other designing factors so that the lamp satisfies all the FMVSS108 requirements (e.g. photometric, color) applicable to it.

**Question No.1:** Can we exclude the presence of metal particles from the target of SAE J576 3-year outdoor exposure test?

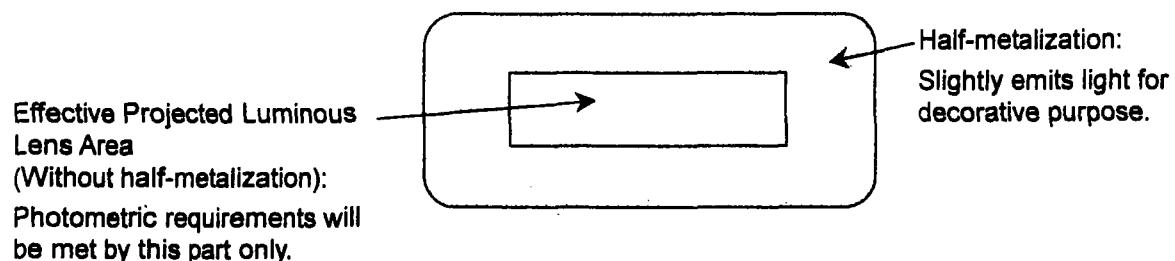
FMVSS 108 requires that plastic materials used for optical parts must be in compliance with SAE J576 JUL91 (S5.1.2.) including the 3-year outdoor exposure test. We basically understand that the target of 3-year outdoor exposure test (i.e. measurement of luminous transmittance, haze, and compliance with SAE J578 chromaticity and appearance requirement as required under S4.2 of SAE J576 JUL91) is a combination of plastic and coating, whereas if they comply with the 3-year outdoor exposure requirement, the metal particles on the lens (where the light does not pass) can be excluded from the test. In this case, however, the lamp using half-metalized lens must be designed to satisfy all the applicable requirements (e.g. photometric and color) required by FMVSS108.

Supporting this discussion, we can say that metals are inorganic and do not excite plastics. Also, since half-metalization is applied on the inner surface and protected by the coating, it would not be oxidized.

**Question No.2: What the term "lens" means under S5.1.2. of FMVSS108?**

S5.1.2. of FMVSS108 requires that plastic materials used for optical parts such as lenses and reflectors shall conform to SAE J576 JUL91. Does the term "lens" under S5.1.2. indicate the effective part of the lens (corresponding to the effective projected luminous lens area) only, or whole part of the lens?

In conjunction with above question, when half-metalization is applied only to the part surrounding the effective projected luminous lens area, would it be excluded from S5.1.2. requirement? (In this case, of course, photometric requirements will be met by the effective projected luminous lens area only, and the half-metalized part slightly emits light for decorative purpose.)



< Figure 2: Half-metalization outside EPLLA >

Koito Manufacturing thanks you in advance for your early confirmation on this matter.

Sincerely,

  
Kiminori Hyodo  
Deputy General Manager, Regulation & Homologation  
Koito Manufacturing Co., Ltd.

were amended in 2005. Reinstating the specific language in the regulations will therefore not increase the paperwork burden on those manufacturers.

#### *H. Executive Order 13045*

Executive Order 13045 applies to any rule that (1) is determined to be “economically significant” as defined under E.O. 12866, and (2) concerns an environmental, health, or safety risk that NHTSA has reason to believe may have a disproportionate effect on children. If the regulatory action meets both criteria, we must evaluate the environmental health or safety effects of the planned rule on children, and explain why the planned rule is preferable to other potentially effective and reasonably feasible alternatives considered by us. This rulemaking is not economically significant and does not concern an environmental, health, or safety risk.

#### *I. National Technology Transfer and Advancement Act*

Section 12(d) of the National Technology Transfer and Advancement Act of 1995 (NTTAA), Public Law 104-113, section 12(d) (15 U.S.C. 272) directs NHTSA to use voluntary consensus standards in its regulatory activities unless doing so would be inconsistent with applicable law or otherwise impractical. Voluntary consensus standards are technical standards (e.g., materials specifications, test methods, sampling procedures, and business practices) that are developed or adopted by voluntary consensus standards bodies, such as the Society of Automotive Engineers (SAE). The NTTAA directs the agency to provide Congress, through the OMB, with explanations when we decide not to use available and applicable voluntary consensus standards.

In this final rule, we are adding to 49 CFR 576.4(g)(5) the requirement that manufacturers include in the certification labels that they affix to certain types of motor vehicles a statement certifying that the vehicle conforms to all applicable FMVSS. This language was inadvertently omitted from the regulation in 2005 and we are adopting no substantive changes to the regulation nor do we propose any technical standards. For these reasons, Section 12(d) of the NTTAA would not apply.

#### *J. Regulation Identifier Number (RIN)*

The Department of Transportation assigns a regulation identifier number (RIN) to each regulatory action listed in the Unified Agenda of Federal Regulations. The Regulatory Information Service Center publishes the Unified

Agenda in April and October of each year. You may use the RIN contained in the heading at the beginning of this document to find this action in the Unified Agenda.

#### **List of Subjects in 49 CFR Part 567**

Labeling, Motor vehicle safety, Motor vehicles.

In consideration of the foregoing, Part 567, Certification, in Title 49 of the Code of Federal Regulations is amended as follows:

#### **PART 567—CERTIFICATION**

■ 1. The authority citation for part 567 is revised to read as follows:

**Authority:** 49 U.S.C. 322, 30111, 30115, 30117, 30166, 32502, 32504, 33101–33104, 33108, and 33109; delegation of authority at 49 CFR 1.95.

■ 2. Amend § 567.4 by adding paragraph (g)(5)(iv) to read as follows:

#### **§ 567.4 Requirements for manufacturers of motor vehicles.**

\* \* \* \* \*

(g) \* \* \*

(5) \* \* \*

(iv) For all other vehicles, the statement: “This vehicle conforms to all applicable Federal motor vehicle safety standards in effect on the date of manufacture shown above.” The expression “U.S.” or “U.S.A.” may be inserted before the word “Federal”.

\* \* \* \* \*

Issued on: November 28, 2012.

**Daniel C. Smith,**

*Senior Associate Administrator for Vehicle Safety.*

[FR Doc. 2012-29132 Filed 12-3-12; 8:45 am]

**BILLING CODE 4910-59-P**

#### **DEPARTMENT OF TRANSPORTATION**

#### **National Highway Traffic Safety Administration**

#### **49 CFR Part 571**

**[Docket No. NHTSA-2012-0171]**

**RIN 2127-AK99**

#### **Federal Motor Vehicle Safety Standards; Lamps, Reflective Devices, and Associated Equipment**

**AGENCY:** National Highway Traffic Safety Administration (NHTSA), Department of Transportation (DOT).

**ACTION:** Final rule.

**SUMMARY:** NHTSA is amending the Federal motor vehicle safety standard (FMVSS) on lamps, reflective devices, and associated equipment to restore the

blue and green color boundaries that were removed when the agency published a final rule reorganizing that standard on December 4, 2007.

**DATES:** *Effective date:* December 4, 2012.

**Petitions for reconsideration:** Petitions for reconsideration of this final rule must be received not later than January 18, 2013.

**ADDRESSES:** Any petitions for reconsideration should refer to the docket number of this document and be submitted to: Administrator, National Highway Traffic Safety Administration, 1200 New Jersey Avenue SE, West Building, Ground Floor, Docket Room W12-140, Washington, DC 20590.

**FOR FURTHER INFORMATION CONTACT:** For technical issues: Ms. Marisol Medri, Office of Crash Avoidance Standards, NHTSA, 1200 New Jersey Avenue SE, West Building, Washington, DC 20590 (Telephone: (202) 366-6987) (Fax: (202) 366-7002).

For legal issues: Mr. Thomas Healy, Office of the Chief Counsel, NHTSA, 1200 New Jersey Avenue SE, West Building, Washington, DC 20590 (Telephone: (202) 366-2992) (Fax: (202) 366-3820).

#### **SUPPLEMENTARY INFORMATION:**

##### **I. Background**

FMVSS No. 108, *Lamps, Reflective Devices and Associated Equipment*, has been in existence since 1968. The standard had been amended on an *ad hoc* basis over time resulting in a patchwork organization of the standard. NHTSA published a final rule on December 4, 2007,<sup>1</sup> amending FMVSS No. 108 by reorganizing the regulatory text so that it provides a more straightforward and logical presentation of the applicable regulatory requirements; incorporating important agency interpretations of the existing requirements; and reducing reliance on third-party documents incorporated by reference. The preamble of the final rule stated that the rewrite of FMVSS No. 108 was administrative in nature and would have no impact on the substantive requirements of the standard. The December 4, 2007 final rule made several changes to the proposal contained in the Notice of Proposed Rulemaking for that rule including removing the blue and green color boundary requirements from paragraph S14.4.1.3.2 and eliminating references to three additional SAE documents.

<sup>1</sup> 72 FR 68234, (Dec. 4, 2007). The agency published the Notice of Proposed Rulemaking proposing to reorganize the standard on December 30, 2005. 70 FR 77454, (Dec. 30, 2005).

SABIC Innovative Plastics US LLC (SABIC-IP) sent a letter to NHTSA on August 11, 2008, after the final rule comment period was over. In this letter, SABIC-IP stated that the agency did not allow for public comment when it made the decision to remove the blue and green color boundaries from the standard. SABIC-IP further stated that in removing the blue and green color boundaries from paragraph S14.4.1.3.2, the agency substantively changed the requirements of FMVSS No. 108 during the rewrite process. On July 13, 2011, NHTSA published a NPRM<sup>2</sup> initiating this rulemaking to replace the color boundaries that were removed during the administrative rewrite of the standard.

In the NPRM, the agency explained that while neither blue nor green are directly permitted by the standard, it is possible to use these color boundaries to certify a material to the outdoor exposure test. Once individually certified to the three year outdoor exposure test, the blue and clear material could be mixed to produce a clear material with a blue tint, which could then be used in a lamp lens provided the lamp itself emits light within the white color boundary. Under the standard, the mixed material can be certified to the outdoor exposure test without an additional three years of testing. The pre-rewrite version of the standard contained two tests for determining compliance with the color requirements in the standard, the Visual Method or the Tristimulus Method. The blue and green color boundary definitions that were removed are part of the color requirements of the Tristimulus method procedure. The NPRM proposed to amend FMVSS No. 108 to restore the color boundary definitions for green, restricted blue and signal blue so that the requirements of the rewrite coincide with those of the old standard.

## II. Public Comments on NPRM

NHTSA received four public comments in response to the Notice of Proposed Rulemaking for this rulemaking.<sup>3</sup> All of the comments supported reinstating the color boundary definitions for green, restricted blue and signal blue to FMVSS No. 108.

The Alliance of Automobile Manufacturers (the “Alliance”) supported the rulemaking but stated that the agency omitted the color

requirements for green and blue when tested according to the visual method. The Alliance claimed that these requirements from SAE J578c *Color Specification for Electric Signal Lighting Devices*, (FEB 1977) (the third party standard from which the color boundaries were derived) were incorporated into the NPRM proposing the reorganization of the standard but were not incorporated into the December 4, 2007 Final Rule. The Alliance recommended that these requirements be reinstated into the standard as sections 14.4.1.3.2.4 and 14.4.1.3.2.5.

SABIC-IP submitted a comment urging the agency to restore the green and blue color boundaries to FMVSS No. 108. SABIC-IP also requested that the agency clarify that polymers and additives would not have to be retested to the three year outdoor exposure test after the effective date of the administrative rewrite before being combined to create new materials. SABIC-IP stated that the rewrite of the standard creates ambiguity as to whether combinations of individually certified materials can continue to be mixed to create new material and then certified to the outdoor exposure test without an additional three years of testing as was permitted under the pre-rewrite version of the standard. SABIC-IP requested that NHTSA amend paragraph S14.4.2.2.2 to state that materials and additives used in plastics could be changed without outdoor exposure testing if the materials had previously been tested to FMVSS No. 108 and found to meet the requirements. Paragraph S14.4.2.2.2 currently states that materials and additives used in plastics can be changed without outdoor exposure testing if the materials have previously been tested to “this section” and found to meet the requirements. SABIC-IP believes that it is possible to interpret the use of the words “this section” in paragraph S14.4.2.2.2 to require that materials be retested to the outdoor exposure test in the new paragraph S14.4.2.2.2, published in December 2007, before they can be used to create new materials. SABIC-IP stated that this interpretation would go against the stated goal of the rewrite of the standard to refrain from making any substantive change to the requirements.

SABIC-IP also asked the agency to clarify that the lower concentration of additive of previously tested materials used to create a new material according to S14.4.2.2.2 paragraph can be represented by a composition of zero.

## III. Agency Decision

Since it was not the agency’s intention to create any substantive modifications to the standard, we have decided to amend FMVSS No. 108 to add the color boundary definitions for green, restricted blue and signal blue to the Tristimulus method procedure as proposed in the NPRM and to include the two missing color requirements from the visual method procedure so that the requirements of the rewrite coincide with those of the old standard.

We have decided not to amend paragraph S14.4.2.2.2 of FMVSS No. 108 as requested by SABIC-IP over the course of the rewrite rulemaking. We attempted, where ever possible, to avoid changes to the language of the standard. We note that the phrase “this section” refers to the requirements of paragraph S14.4.2.2 in general, not to a specific version of the standard. Thus, so long as the additives and polymers have previously been tested to and found to comply with the same substantive requirements as they appear in FMVSS No. 108, they can be added to create new materials without additional outdoor exposure testing. However, if the requirements of S14.4.2.2 were changed, previously tested additives and polymers would no longer have been tested to “this section” and would have to be retested to the outdoor exposure test before being used to create new materials under paragraph S14.4.2.2.2.

The agency will respond to SABIC-IP’s comment about the lower concentration of additive used to create new materials being represented by a composition of zero in a letter of interpretation from the NHTSA Office of Chief Counsel.

## IV. Effective Date

The National Highway and Motor Vehicle Safety Act states that an FMVSS issued by NHTSA cannot become effective before 180 days after the standard is issued unless the agency makes a good cause finding that a different effective date is in the public interest. Additionally, the Administrative Procedure Act (5 U.S.C. 553(d)) requires that a rule be published 30 days prior to its effective date unless one of three exceptions applies. One of these exceptions is when the agency finds good cause for a shorter period. We have determined that it is in the public interest for this final rule to have an immediate effective date so that the effective date of this final rule coincides as closely as possible with the effective date of the 2007 rewrite of the standard. An effective date for this final rule that

<sup>2</sup> 76 FR 41181, (July 13, 2011).

<sup>3</sup> The Alliance of Automobile Manufacturers, SABIC-IP and two private individuals submitted comments in response to the NPRM.

closely coincides with the 2007 rewrite of the standard will ensure that the requirements of FMVSS No. 108 remain consistent so as to avoid unnecessary changes in the requirements of the standard that would force regulated parties to change their compliance strategies, potentially imposing costs on manufacturers while not improving safety.

#### **V. Regulatory Notices and Analyses**

##### *A. Executive Order 12866, Executive Order 13563, and DOT Regulatory Policies and Procedures*

NHTSA has considered the impact of this rulemaking action under Executive Order 12866, Executive Order 13563, and the DOT's regulatory policies and procedures. This final rule was not reviewed by the Office of Management and Budget (OMB) under E.O. 12866, "Regulatory Planning and Review." It is not considered to be significant under E.O. 12866 or the Department's regulatory policies and procedures.

This Final Rule restores existing requirements to the standard thereby maintaining flexibility in compliance for manufacturers who choose to use these colors to certify materials to the outdoor exposure test. Because this Final Rule merely restores existing requirements it is not expected to have any costs. The agency expects some minor unquantifiable benefits to manufacturers due to the continued availability of the green and blue color boundaries to certify to the outdoor exposure test. Because there are not any costs associated with this rulemaking and only minor unquantifiable benefits, we have not prepared a separate economic analysis for this rulemaking.

##### *B. Executive Order 13609: Promoting International Regulatory Cooperation*

The policy statement in section 1 of Executive Order 13609 provides, in part:

The regulatory approaches taken by foreign governments may differ from those taken by U.S. regulatory agencies to address similar issues. In some cases, the differences between the regulatory approaches of U.S. agencies and those of their foreign counterparts might not be necessary and might impair the ability of American businesses to export and compete internationally. In meeting shared challenges involving health, safety, labor, security, environmental, and other issues, international regulatory cooperation can identify approaches that are at least as protective as those that are or would be adopted in the absence of such cooperation. International regulatory cooperation can also reduce, eliminate, or prevent unnecessary differences in regulatory requirements.

NHTSA is not aware of any conflicting regulatory approach taken by a foreign

government concerning the subject matter of this rulemaking.

##### *C. Regulatory Flexibility Act*

In compliance with the Regulatory Flexibility Act, 5 U.S.C. 601 *et seq.*, NHTSA has evaluated the effects of this action on small entities. I hereby certify that this rule would not have a significant impact on a substantial number of small entities. The final rule would affect manufacturers of motor vehicle light equipment, but the entities that qualify as small businesses would not be significantly affected by this rulemaking because the agency is restoring requirements that previously existed in an older version of the regulation. This rulemaking is not expected to affect the cost of manufacturing motor vehicle lighting equipment.

##### *D. Executive Order 13132*

NHTSA has examined today's rule pursuant to Executive Order 13132 (64 FR 43255, August 10, 1999) and concluded that no additional consultation with States, local governments or their representatives is mandated beyond the rulemaking process. The agency has concluded that the rulemaking would not have sufficient federalism implications to warrant consultation with State and local officials or the preparation of a federalism summary impact statement. The final rule would not have "substantial direct effects on the States, on the relationship between the national government and the States, or on the distribution of power and responsibilities among the various levels of government."

NHTSA rules can preempt in two ways. First, the National Traffic and Motor Vehicle Safety Act contains an express preemption provision: "When a motor vehicle safety standard is in effect under this chapter, a State or a political subdivision of a State may prescribe or continue in effect a standard applicable to the same aspect of performance of a motor vehicle or motor vehicle equipment only if the standard is identical to the standard prescribed under this chapter." 49 U.S.C. 30103(b)(1). It is this statutory command by Congress that preempts any non-identical State legislative and administrative law addressing the same aspect of performance.

The express preemption provision set forth above is subject to a savings clause under which "[c]ompliance with a motor vehicle safety standard prescribed under this chapter does not exempt a person from liability at common law." 49 U.S.C. 30103(e) Pursuant to this

provision, State common law tort causes of action against motor vehicle manufacturers that might otherwise be preempted by the express preemption provision are generally preserved. However, the Supreme Court has recognized the possibility, in some instances, of implied preemption of such State common law tort causes of action by virtue of NHTSA's rules, even if not expressly preempted. This second way that NHTSA rules can preempt is dependent upon there being an actual conflict between an FMVSS and the higher standard that would effectively be imposed on motor vehicle manufacturers if someone obtained a State common law tort judgment against the manufacturer, notwithstanding the manufacturer's compliance with the NHTSA standard. Because most NHTSA standards established by an FMVSS are minimum standards, a State common law tort cause of action that seeks to impose a higher standard on motor vehicle manufacturers will generally not be preempted. However, if and when such a conflict does exist—for example, when the standard at issue is both a minimum and a maximum standard—the State common law tort cause of action is impliedly preempted. See *Geier v. American Honda Motor Co.*, 529 U.S. 861 (2000).

Pursuant to Executive Order 13132 and 12988, NHTSA has considered whether this rule could or should preempt State common law causes of action. The agency's ability to announce its conclusion regarding the preemptive effect of one of its rules reduces the likelihood that preemption will be an issue in any subsequent tort litigation.

To this end, the agency has examined the nature (e.g., the language and structure of the regulatory text) and objectives of today's rule and finds that this rule, like many NHTSA rules, prescribes only a minimum safety standard. As such, NHTSA does not intend that this rule preempt state tort law that would effectively impose a higher standard on motor vehicle manufacturers than that established by today's rule. Establishment of a higher standard by means of State tort law would not conflict with the minimum standard announced here. Without any conflict, there could not be any implied preemption of a State common law tort cause of action.

##### *E. National Environmental Policy Act*

NHTSA has analyzed this final rule for the purposes of the National Environmental Policy Act. The agency has determined that implementation of this action would not have any

significant impact on the quality of the human environment.

#### *F. Paperwork Reduction Act*

Under the procedures established by the Paperwork Reduction Act of 1995, a person is not required to respond to a collection of information by a Federal agency unless the collection displays a valid OMB control number. This final rule would not establish any new information collection requirements.

#### *G. National Technology Transfer and Advancement Act*

Under the National Technology Transfer and Advancement Act of 1995 (NTTAA) (Public Law 104–113), “all Federal agencies and departments shall use technical standards that are developed or adopted by voluntary consensus standards bodies, using such technical standards as a means to carry out policy objectives or activities determined by the agencies and departments.” This Final Rule would not adopt or reference any new industry or consensus standards that were not already present in FMVSS No. 108.

#### *H. Civil Justice Reform*

With respect to the review of the promulgation of a new regulation, section 3(b) of Executive Order 12988, “Civil Justice Reform” (61 FR 4729, February 7, 1996) requires that Executive agencies make every reasonable effort to ensure that the regulation: (1) Clearly specifies the preemptive effect; (2) clearly specifies the effect on existing Federal law or regulation; (3) provides a clear legal standard for affected conduct, while promoting simplification and burden reduction; (4) clearly specifies the retroactive effect, if any; (5) adequately defines key terms; and (6) addresses other important issues affecting clarity and general draftsmanship under any guidelines issued by the Attorney General. This document is consistent with that requirement.

Pursuant to this Order, NHTSA notes as follows. The preemptive effect of this final rule is discussed above. NHTSA notes further that there is no requirement that individuals submit a petition for reconsideration or pursue other administrative proceeding before they may file suit in court.

#### *I. Unfunded Mandates Reform Act*

The Unfunded Mandates Reform Act of 1995 requires agencies to prepare a written assessment of the costs, benefits and other effects of proposed or final rules that include a Federal mandate likely to result in the expenditure by State, local or tribal governments, in the

aggregate, or by the private sector, of more than \$100 million annually (adjusted for inflation with base year of 1995). This final rule would not result in expenditures by State, local or tribal governments, in the aggregate, or by the private sector in excess of \$100 million annually.

#### *J. Executive Order 13211*

Executive Order 13211 (66 FR 28355, May 18, 2001) applies to any rulemaking that: (1) Is determined to be economically significant as defined under E.O. 12866, and is likely to have a significantly adverse effect on the supply of, distribution of, or use of energy; or (2) that is designated by the Administrator of the Office of Information and Regulatory Affairs as a significant energy action. This rulemaking is not subject to E.O. 13211.

#### *K. Regulation Identifier Number (RIN)*

The Department of Transportation assigns a regulation identifier number (RIN) to each regulatory action listed in the Unified Agenda of Federal Regulations. The Regulatory Information Service Center publishes the Unified Agenda in April and October of each year. You may use the RIN contained in the heading at the beginning of this document to find this action in the Unified Agenda.

#### *L. Privacy Act*

Anyone is able to search the electronic form of all comments received into any of our dockets by the name of the individual submitting the comment (or signing the comment, if submitted on behalf of an association, business, labor union, etc.). You may review DOT's complete Privacy Act Statement in the **Federal Register** published on April 11, 2000 (70 FR 19477–19478).

#### **List of Subjects in 49 CFR Part 571**

Imports, Motor vehicle safety, Motor vehicles, and Tires.

In consideration of the foregoing, NHTSA amends 49 CFR part 571 as set forth below.

#### **PART 571—FEDERAL MOTOR VEHICLE SAFETY STANDARDS**

■ 1. The authority citation for Part 571 continues to read as follows:

**Authority:** 49 U.S.C. 322, 30111, 30115, 30117 and 30166; delegation of authority at 49 CFR 1.50.

■ 2. Section 571.108 is amended by adding paragraphs S14.4.1.3.2.4, S14.4.1.3.2.5, S14.4.1.4.2.4, S14.1.4.2.5, and S14.4.1.4.2.6 to read as follows:

#### **§ 571.108 Standard No.108; Lamps, reflective devices, and associated equipment.**

\* \* \* \* \*

**S14.4.1.3.2.4 Green.** Green is not acceptable if it is less saturated (paler), yellower, or bluer than the limit standards.

**S14.4.1.3.2.5 Blue.** Blue is not acceptable if it is less saturated (paler), greener, or redder than the limit standards.

\* \* \* \* \*

**S14.4.1.4.2.4 Green.** The color of light emitted must fall within the following boundaries:

$y = 0.73 - 0.73x$  (yellow boundary)  
 $x = 0.63y - 0.04$  (white boundary)  
 $y = 0.50 - 0.50x$  (blue boundary)

**S14.4.1.4.2.5 Restricted Blue.** The color of light emitted must fall within the following boundaries:

$y = 0.07 + 0.81x$  (green boundary)  
 $x = 0.40 - y$  (white boundary)  
 $x = 0.13 + 0.60y$  (violet boundary)

**S14.4.1.4.2.6 Signal Blue.** The color of light emitted must fall within the following boundaries:

$y = 0.32$  (green boundary)  
 $x = 0.16$  (white boundary)  
 $x = 0.40 - y$  (white boundary)  
 $x = 0.13 + 0.60y$  (violet boundary)

\* \* \* \* \*

Issued on: November 28, 2012.

**David L. Strickland,**

*Administrator.*

[FR Doc. 2012-29284 Filed 12-3-12; 8:45 am]

**BILLING CODE 4910-59-P**

## **DEPARTMENT OF COMMERCE**

### **National Oceanic and Atmospheric Administration**

#### **50 CFR Part 648**

[Docket No. 120321209–2643–02]

#### **RIN 0648–BC08**

#### **Fisheries of the Northeastern United States; Atlantic Mackerel, Squid, and Butterfish Fisheries; Framework Adjustment 5**

**AGENCY:** National Marine Fisheries Service (NMFS), National Oceanic and Atmospheric Administration (NOAA), Commerce.

**ACTION:** Final rule.

**SUMMARY:** NMFS is broadening the scope of individuals and entities approved to complete vessel fish hold capacity certifications for vessels issued Tier 1 and 2 limited access Atlantic mackerel permits under the Atlantic

**List of Subjects in 48 CFR Parts 2, 11, 23, and 52**

Government procurement.

Dated: July 6, 2011.

**Laura Auletta,**

*Acting Director, Office of Governmentwide Acquisition Policy, Office of Acquisition Policy.*

Therefore, DoD, GSA, and NASA propose amending 48 CFR parts 2, 11, 23, and 52 as set forth below:

1. The authority citation for 48 CFR parts 2, 11, 23, and 52 continues to read as follows:

**Authority:** 40 U.S.C. 121(c); 10 U.S.C. chapter 137; and 42 U.S.C. 2473(c).

**PART 2—DEFINITIONS OF WORDS AND TERMS****§ 2.101 [Amended]**

2. Amend section 2.101 by removing from paragraph (b)(2), in the definition “biobased product”, the words “(including plant, animal, and marine materials) or” and adding “and” in its place.

**PART 11—DESCRIBING AGENCY NEEDS**

3. Amend section 11.302 by revising paragraph (c)(2) to read as follows:

**§ 11.302 Policy.**

\* \* \* \* \*

(c) \* \* \*

(2) For biobased products, agencies may not require, as a condition of purchase of such products, the vendor or manufacturer to provide more data than would typically be provided by other business entities offering products for sale to the agency, other than data confirming the biobased content of a product (see 7 CFR 2902.8).

**PART 23—ENVIRONMENT, ENERGY AND WATER EFFICIENCY, RENEWABLE ENERGY TECHNOLOGIES, OCCUPATIONAL SAFETY, AND DRUG-FREE WORKPLACE****§ 23.404 [Amended]**

4. Amend section 23.404 by removing from paragraph (e)(1) the words “(including plant, animal, and marine materials)”.

5. Amend section 23.405 by revising paragraph (a)(2) and adding (a)(3) to read as follows:

**§ 23.405 Procedures.**

(a) \* \* \*

(2) *Biobased products.* Contracting officers should refer to USDA's list of USDA-designated items (available through the Internet at <http://www.biopreferred.gov>) and to their agencies' affirmative procurement program when purchasing supplies that contain biobased material or when purchasing services that could include supplies that contain biobased material.

(3) When acquiring recovered material or biobased products, the contracting officer may request information or data on such products, including on the recycled or biobased content or related standards of the products (see 11.302(c)).

**§ 23.406 [Amended]**

6. Amend section 23.406 by removing from paragraph (b) “<http://www.usda.gov/biopreferred>” and adding “<http://www.biopreferred.gov>” in its place.

**PART 52—SOLICITATION PROVISIONS AND CONTRACT CLAUSES**

7. Amend section 52.223-2 by—  
 a. Revising the date of the clause;  
 b. Removing from paragraph (b) “<http://www.usda.gov/biopreferred>” and adding <http://www.biopreferred.gov> in its place; and  
 c. Adding paragraphs (c) and (d) to read as follows:

**52.223-2 Affirmative Procurement of Biobased Products Under Service and Construction Contracts**

\* \* \* \* \*

Affirmative Procurement of Biobased Products Under Service and Construction Contracts (Date)

\* \* \* \* \*

(c) In the performance of this contract, the Contractor shall—

(1) Report to the cognizant Contracting Officer and the agency environmental manager on the product types and dollar value of any USDA-designated biobased products purchased by the Contractor during the previous year, between October 1 and September 30, in this contract;

(2) Submit this report no later than—

(i) October 31 of each year during contract performance; and

(ii) At the end of contract performance; and

(iii) Contact the cognizant environmental manager to obtain the preferred submittal format, if that format is not specified in this contract.

(d) The cognizant environmental manager for this contract is: \_\_\_\_\_.

[Contracting Officer shall insert full name, phone number, and email address or Web site for reporting.]

[FR Doc. 2011-17453 Filed 7-12-11; 8:45 am]

BILLING CODE 6820-EP-P

**DEPARTMENT OF TRANSPORTATION****National Highway Traffic Safety Administration****49 CFR Part 571**

[Docket No. NHTSA-2011-0101]

RIN 2127-AK99

**Federal Motor Vehicle Safety Standards; Lamps, Reflective Devices, and Associated Equipment**

**AGENCY:** Department of Transportation (DOT), National Highway Traffic Safety Administration (NHTSA).

**ACTION:** Notice of proposed rulemaking (NPRM).

**SUMMARY:** NHTSA is proposing to restore the blue and green color boundaries to Federal Motor Vehicle Safety Standard (FMVSS) No. 108, *Lamps, Reflective Devices and Associated Equipment*, that were removed when the agency published a final rule reorganizing the standard on December 4, 2007.

**DATES:** Comments to this proposal must be received on or before September 12, 2011.

**ADDRESSES:** You may submit comments, identified by the docket number in the heading of this document, by any of the following methods:

- *Federal eRulemaking Portal:* Go to <http://www.regulations.gov>. Follow the instructions for submitting comments on the electronic docket site by clicking on “Help” or “FAQ.”

- *Mail:* Docket Management Facility, M-30, U.S. Department of Transportation, 1200 New Jersey Avenue, SE., West Building, Ground Floor, Room W12-140, Washington, DC 20590.

- *Hand Delivery:* U.S. Department of Transportation, 1200 New Jersey Avenue, SE., West Building, Ground Floor, Room W12-140, between 9 a.m. and 5 p.m. Eastern Time, Monday through Friday, except Federal holidays.

- *Fax:* 202-493-2251.

Regardless of how you submit comments, you should mention the docket number of this document.

You may call the Docket Management Facility at 202-366-9826.

**Instructions:** For detailed instructions on submitting comments and additional information on the rulemaking process, see the Public Participation heading of the Supplementary Information section of this document. Note that all comments received will be posted without change to <http://www.regulations.gov>, including any personal information provided.

**Privacy Act:** Anyone is able to search the electronic form of all comments received into any of our dockets by the name of the individual submitting the comment (or signing the comment, if submitted on behalf of an association, business, labor union, etc.). You may review DOT's complete Privacy Act Statement in the **Federal Register** published on April 11, 2000 (65 FR 19477–78) or you may visit <http://www.dot.gov/privacy.html>.

**Docket:** For access to the docket to read background documents or comments received, go to <http://www.regulations.gov>, or the street address listed above. Follow the online instructions for accessing the dockets.

**FOR FURTHER INFORMATION CONTACT:** For technical issues: Mr. Markus Price, Office of Crash Avoidance Standards, NHTSA, 1200 New Jersey Avenue, SE., West Building, Washington, DC 20590 (Telephone: (202) 366–0098) (Fax: (202) 366–7002).

**For legal issues:** Mr. Thomas Healy, Office of the Chief Counsel, NHTSA, 1200 New Jersey Avenue, SE., West Building, Washington, DC 20590 (Telephone: (202) 366–2992) (Fax: (202) 366–3820).

#### SUPPLEMENTARY INFORMATION:

##### I. Background

NHTSA published a NPRM on December 30, 2005<sup>1</sup> to reorganize FMVSS No. 108 and improve the clarity of the standard's requirements thereby increasing its utility for regulated parties. It was the agency's goal during the rewrite process to make no substantive changes to the requirements of the standard.

FMVSS No. 108 has been in existence since 1968. The standard had been amended on an *ad hoc* basis over time resulting in a patchwork organization of the standard. Regulated parties had stated that the standard was difficult to interpret because of its organization. In response to these concerns the agency sought to rewrite the standard to make it more understandable by adopting a simplified numbering scheme, to improve organization by grouping related materials in a more logical and consistent sequence, and to reduce the certification burden of regulated parties who previously needed to review a few dozen third-party documents. The agency issued the December 30, 2005, NPRM in an attempt to address these concerns.

Based on the comments received in response to the NPRM, NHTSA published a final rule on December 4,

2007,<sup>2</sup> amending FMVSS No. 108 by reorganizing the regulatory text so that it provides a more straightforward and logical presentation of the applicable regulatory requirements; incorporating important agency interpretations of the existing requirements; and reducing reliance on third-party documents incorporated by reference. The preamble of the final rule again stated that the rewrite of FMVSS No. 108 was administrative in nature and would have no impact on the substantive requirements of the standard. The final rule made several changes to the proposal contained in the NPRM including removing the blue and green color boundary requirements from paragraph S14.4.1.3.2.

On August 11, 2008, SABIC Innovative Plastics sent a letter to NHTSA claiming that the agency did not allow for public comment when it made the decision to remove the blue and green color boundaries from the standard. SABIC further argued that in removing the blue and green color boundaries from paragraph S14.4.1.3.2, the agency substantively changed the requirements of FMVSS No. 108 during the rewrite process.

##### II. Green and Blue Color Boundaries

Previous to the rewrite of the standard, paragraph S5.1.5 of FMVSS No. 108 required that the color of all lamps required by the standard comply with SAE J578c, *Color Specification for Electric Signal Lighting Devices*, (FEB 1977). SAE J578c contained color boundary definitions for red, yellow, white, green, restricted blue, and signal blue light. The NPRM included the boundary definition for the colors blue and green, but left out restricted blue. In the final rule the agency removed the color boundary definitions for green and blue from paragraph S14.4.1.3.2, retaining only the definitions for the red, yellow, and white color boundaries.

The agency is aware that, although neither blue nor green are directly used within the standard, it is possible to use these color boundaries to certify a material to the outdoor exposure test located in the paragraphs of S14.4.2.2. Prior to the reorganization final rule, a manufacturer could separately certify both a clear (white) material and a blue material to the haze test. The blue material alone could not be used in a lamp because the lamp itself would not emit the color of light required by the standard (only white, amber, and red lights are permitted). Once individually certified to the three year haze test, however, the blue and clear material

could be mixed to produce a clear material with a blue tint, which could then be used in a lamp lens provided the lamp itself emits light within the white color boundary. Under the standard, the mixed material can be certified to the haze test without an additional three years of testing.

The agency recognizes that removing the color definitions for blue and green creates a substantive change to the requirements of FMVSS No. 108. Since it was not the agency's intention to create any substantive modifications to the standard, as stated in the NPRM and preamble of the final rule, the agency is proposing to amend FMVSS No. 108 to add color boundary definitions for green, restricted blue and signal blue so that the requirements of the rewrite coincide with those of the old standard. Further, the agency notes that these additional color boundary definitions have no impact on color that any lamp must emit. The agency is not proposing to change the color requirements for any lamp mandated by FMVSS No. 108.

##### III. Costs, Benefits, and the Proposed Compliance Date

Because this proposal only restores an existing requirement to the standard, the agency does not anticipate that there would be any costs or benefits associated with this rulemaking action. Accordingly, the agency did not conduct a separate economic analysis for this rulemaking.

The agency proposes an effective date of December 1, 2012, should a final rule be issued, to coincide with the effective date of the FMVSS No. 108 administrative rewrite.

##### IV. Public Participation

*How do I prepare and submit comments?*

Your comments must be written and in English. To ensure that your comments are correctly filed in the Docket, please include the docket number of this document in your comments. Your comments must not be more than 15 pages long.<sup>3</sup> We established this limit to encourage you to write your primary comments in a concise fashion. However, you may attach necessary additional documents to your comments. There is no limit on the length of the attachments.

Please submit your comments by any of the following methods:

- *Federal eRulemaking Portal:* go to <http://www.regulations.gov>. Follow the instructions for submitting comments on the electronic docket site by clicking on "Help" or "FAQ."

<sup>1</sup> 70 FR 77454, (Dec. 30, 2005).

<sup>2</sup> 72 FR 68234, (Dec. 4, 2007).

<sup>3</sup> See 49 CFR 553.21.

- **Mail:** Docket Management Facility, M-30, U.S. Department of Transportation, West Building, Ground Floor, Rm. W12-140, 1200 New Jersey Avenue, SE., Washington, DC 20590.

- **Hand Delivery or Courier:** West Building Ground Floor, Room W12-140, 1200 New Jersey Avenue, SE., between 9 a.m. and 5 p.m. Eastern Time, Monday through Friday, except Federal holidays.

- **Fax:** (202) 493-2251.

If you are submitting comments electronically as a PDF (Adobe) file, we ask that the documents submitted be scanned using an Optical Character Recognition (OCR) process, thus allowing the agency to search and copy certain portions of your submissions.<sup>4</sup>

Please note that pursuant to the Data Quality Act, in order for substantive data to be relied upon and used by the agency, it must meet the information quality standards set forth in the Office of Management and Budget (OMB) and DOT Data Quality Act guidelines. Accordingly, we encourage you to consult the guidelines in preparing your comments. OMB's guidelines may be accessed at <http://www.whitehouse.gov/omb/fedreg/reproducible.html>. DOT's guidelines may be accessed at <http://dmses.dot.gov/submit/DataQualityGuidelines.pdf>.

*How can I be sure that my comments were received?*

If you submit your comments by mail and wish Docket Management to notify you upon its receipt of your comments, enclose a self-addressed, stamped postcard in the envelope containing your comments. Upon receiving your comments, Docket Management will return the postcard by mail.

*How do I submit confidential business information?*

If you wish to submit any information under a claim of confidentiality, you should submit three copies of your complete submission, including the information you claim to be confidential business information, to the Chief Counsel, NHTSA, at the address given above under **FOR FURTHER INFORMATION CONTACT**. When you send a comment containing information claimed to be confidential business information, you should include a cover letter setting forth the information specified in our confidential business information regulation.<sup>5</sup>

In addition, you should submit a copy, from which you have deleted the

<sup>4</sup> Optical character recognition (OCR) is the process of converting an image of text, such as a scanned paper document or electronic fax file, into computer-editable text.

<sup>5</sup> See 49 CFR part 512.

claimed confidential business information, to the Docket by one of the methods set forth above.

*Will the agency consider late comments?*

We will consider all comments received before the close of business on the comment closing date indicated above under **DATES**. To the extent possible, we will also consider comments received after that date. Therefore, if interested persons believe that any new information the agency places in the docket affects their comments, they may submit comments after the closing date concerning how the agency should consider that information for the final rule.

If a comment is received too late for us to consider in developing a final rule (assuming that one is issued), we will consider that comment as an informal suggestion for future rulemaking action.

*How can I read the comments submitted by other people?*

You may read the materials placed in the docket for this document (e.g., the comments submitted in response to this document by other interested persons) at any time by going to <http://www.regulations.gov>. Follow the online instructions for accessing the dockets. You may also read the materials at the Docket Management Facility by going to the street address given above under **ADDRESSES**. The Docket Management Facility is open between 9 a.m. and 5 p.m. Eastern Time, Monday through Friday, except Federal holidays.

## V. Regulatory Notices and Analyses

### A. Executive Order 12866, Executive Order 13563, and DOT Regulatory Policies and Procedures

NHTSA has considered the impact of this rulemaking action under Executive Order 12866, Executive Order 13563, and the Department of Transportation's regulatory policies and procedures. This rulemaking document was not reviewed by the Office of Management and Budget under E.O. 12866, "Regulatory Planning and Review." It is not considered to be significant under E.O. 12866 or the Department's regulatory policies and procedures.

### B. National Environmental Policy Act

We have reviewed this proposal for the purposes of the National Environmental Policy Act and determined that it would not have a significant impact on the quality of the human environment.

### C. Regulatory Flexibility Act

Pursuant to the Regulatory Flexibility Act (5 U.S.C. 601 *et seq.*, as amended by the Small Business Regulatory Enforcement Fairness Act (SBREFA) of 1996), whenever an agency is required to publish a notice of rulemaking for any proposed or final rule, it must prepare and make available for public comment a regulatory flexibility analysis that describes the effect of the rule on small entities (*i.e.*, small businesses, small organizations, and small governmental jurisdictions). The Small Business Administration's regulations at 13 CFR part 121 define a small business, in part, as a business entity "which operates primarily within the United States." 13 CFR 121.105(a). No regulatory flexibility analysis is required if the head of an agency certifies the rule will not have a significant economic impact on a substantial number of small entities.

NHTSA has considered the effects of the proposed rule under the Regulatory Flexibility Act. I certify that this proposed rule would not have a significant economic impact on a substantial number of small entities. This proposal restores the green and blue color boundaries contained in the currently applicable version of FMVSS No. 108 to the administrative rewrite of FMVSS No. 108 which has not yet taken effect. Accordingly, we do not anticipate that this proposal would have a significant economic impact on a substantial number of small entities.

### D. Executive Order 13132 (Federalism)

NHTSA has examined today's final rule pursuant to Executive Order 13132 (64 FR 43255, August 10, 1999) and concluded that no additional consultation with States, local governments or their representatives is mandated beyond the rulemaking process. The agency has concluded that the rulemaking would not have sufficient federalism implications to warrant consultation with State and local officials or the preparation of a federalism summary impact statement. The final rule would not have "substantial direct effects on the States, on the relationship between the national government and the States, or on the distribution of power and responsibilities among the various levels of government."

### E. Executive Order 12988 (Civil Justice Reform)

Pursuant to Executive Order 12988, "Civil Justice Reform,"<sup>6</sup> NHTSA has

<sup>6</sup> 61 FR 4729 (Feb. 7, 1996).

considered whether this rulemaking would have any retroactive effect. This proposed rule does not have any retroactive effect.

#### F. Unfunded Mandates Reform Act

Section 202 of the Unfunded Mandates Reform Act of 1995 (UMRA) requires Federal agencies to prepare a written assessment of the costs, benefits, and other effects of a proposed or final rule that includes a Federal mandate likely to result in the expenditure by State, local, or tribal governments, in the aggregate, or by the private sector, of more than \$100 million in any one year (adjusted for inflation with base year of 1995).

Before promulgating a rule for which a written statement is needed, section 205 of the UMRA generally requires NHTSA to identify and consider a reasonable number of regulatory alternatives and adopt the least costly, most cost-effective, or least burdensome alternative that achieves the objectives of the rule. The provisions of section 205 do not apply when they are inconsistent with applicable law. Moreover, section 205 allows NHTSA to adopt an alternative other than the least costly, most cost-effective, or least burdensome alternative if the agency publishes with the final rule an explanation why that alternative was not adopted.

This proposed rule is not anticipated to result in the expenditure by state, local, or tribal governments, in the aggregate, or by the private sector in excess of \$100 million annually. The cost impact of this proposed rule is expected to be \$0. Therefore, the agency has not prepared an economic assessment pursuant to the Unfunded Mandate Reform Act.

#### G. Paperwork Reduction Act

Under the procedures established by the Paperwork Reduction Act of 1995 (PRA), a person is not required to respond to a collection of information by a Federal agency unless the collection displays a valid OMB control number. This proposed rule does not contain any collection of information requirements requiring review under the PRA.

#### H. Executive Order 13045

Executive Order 13045<sup>7</sup> applies to any rule that: (1) Is determined to be economically significant as defined under E.O. 12866, and (2) concerns an environmental, health or safety risk that NHTSA has reason to believe may have a disproportionate effect on children. If

the regulatory action meets both criteria, we must evaluate the environmental health or safety effects of the proposed rule on children, and explain why the proposed regulation is preferable to other potentially effective and reasonably feasible alternatives considered by us.

This proposed rule does not pose such a risk for children. The primary effects of this proposal are to amend the lighting standard to restore the green and blue color boundaries.

#### I. National Technology Transfer and Advancement Act

Section 12(d) of the National Technology Transfer and Advancement Act (NTTAA) requires NHTSA to evaluate and use existing voluntary consensus standards in its regulatory activities unless doing so would be inconsistent with applicable law (e.g., the statutory provisions regarding NHTSA's vehicle safety authority) or otherwise impractical.

Voluntary consensus standards are technical standards developed or adopted by voluntary consensus standards bodies. Technical standards are defined by the NTTAA as "performance-based or design-specific technical specification and related management systems practices." They pertain to "products and processes, such as size, strength, or technical performance of a product, process or material."

Examples of organizations generally regarded as voluntary consensus standards bodies include the American Society for Testing and Materials (ASTM), the Society of Automotive Engineers (SAE), and the American National Standards Institute (ANSI). If NHTSA does not use available and potentially applicable voluntary consensus standards, we are required by the Act to provide Congress, through OMB, an explanation of the reasons for not using such standards.

This proposal would not adopt or reference any new industry or consensus standards that were not already present in FMVSS No. 108.

#### J. Executive Order 13211

Executive Order 13211<sup>8</sup> applies to any rule that: (1) Is determined to be economically significant as defined under E.O. 12866, and is likely to have a significant adverse effect on the supply, distribution, or use of energy; or (2) that is designated by the Administrator of the Office of Information and Regulatory Affairs as a significant energy action. If the

regulatory action meets either criterion, we must evaluate the adverse energy effects of the proposed rule and explain why the proposed regulation is preferable to other potentially effective and reasonably feasible alternatives considered by NHTSA.

This proposal restores the green and blue color boundaries contained in the currently applicable version of FMVSS No. 108 to the administrative rewrite of FMVSS No. 108 which has not yet taken effect. Therefore, this proposed rule will not have any adverse energy effects. Accordingly, this proposed rulemaking action is not designated as a significant energy action.

#### K. Regulation Identifier Number (RIN)

The Department of Transportation assigns a regulation identifier number (RIN) to each regulatory action listed in the Unified Agenda of Federal Regulations. The Regulatory Information Service Center publishes the Unified Agenda in April and October of each year. You may use the RIN contained in the heading at the beginning of this document to find this action in the Unified Agenda.

#### L. Plain Language

Executive Order 12866 requires each agency to write all rules in plain language. Application of the principles of plain language includes consideration of the following questions:

- Have we organized the material to suit the public's needs?
- Are the requirements in the rule clearly stated?
- Does the rule contain technical language or jargon that isn't clear?
- Would a different format (grouping and order of sections, use of headings, paragraphing) make the rule easier to understand?
- Would more (but shorter) sections be better?
- Could we improve clarity by adding tables, lists, or diagrams?
- What else could we do to make the rule easier to understand?

If you have any responses to these questions, please include them in your comments on this proposal.

#### M. Privacy Act

Anyone is able to search the electronic form of all comments received into any of our dockets by the name of the individual submitting the comment (or signing the comment, if submitted on behalf of an organization, business, labor union, *etc.*). You may review DOT's complete Privacy Act statement in the **Federal Register** published on April 11, 2000 (Volume 65, Number 70; Pages 19477–78) or you

<sup>7</sup> 62 FR 19885 (Apr. 23, 1997).

<sup>8</sup> 66 FR 28355 (May 18, 2001).

may visit <http://www.dot.gov/privacy.html>.

In consideration of the foregoing, NHTSA proposes to amend 49 CFR part 571 as set forth below.

## PART 571—FEDERAL MOTOR VEHICLE SAFETY STANDARDS

1. The authority citation for part 571 continues to read as follows:

**Authority:** 49 U.S.C. 322, 30111, 30115, 30117, 30166; delegation of authority at 49 CFR 1.50.

### § 571.108 [Amended]

Section 571.108 is amended effective December 1, 2012 by adding paragraphs S14.4.1.4.2.4, S14.1.4.2.5, and S14.4.1.4.2.6 to read as follows:

\* \* \* \* \*

S14.4.1.4.2.4 Green. The color of light emitted must fall within the following boundaries:

$y = 0.73 - 0.73x$  (yellow boundary);  
 $y = 0.50 - 0.50x$  (blue boundary);  
 $x = 0.63y - 0.04$  (white boundary).

S14.4.1.4.2.5 Restricted Blue. The color of light emitted must fall within the following boundaries:

$y = 0.07 + 0.81x$  (green boundary);

$x = 0.40 - y$  (white boundary);

$x = 0.13 + 0.60y$  (violet boundary).

S14.4.1.4.2.6 Signal Blue. The color of light emitted must fall within the following boundaries:

$y = 0.32$  (green boundary);  
 $x = 0.40 - y$  (white boundary);  
 $x = 0.16$  (white boundary);  
 $x = 0.13 + 0.60y$  (violet boundary).

\* \* \* \* \*

Issued on: July 7, 2011.

**Christopher J. Bonanti,**  
*Associate Administrator for Rulemaking.*  
[FR Doc. 2011-17658 Filed 7-12-11; 8:45 am]

**BILLING CODE 4910-59-P**



October 22, 2013

The Honorable David L. Strickland  
Administrator  
National Highway Traffic Safety Administration  
1200 New Jersey Avenue S.E., West Building  
Washington D.C. 20590-0001

RE: Notice of update of SAE J576 to include specification for Diffusion Polymers for automotive lighting applications

Dear Administrator Strickland:

**The purpose of this letter is to provide notification of an update to SAE J576-*Plastic Material or Materials for Use in Optical Parts Such as Lenses and Reflex Reflectors of Motor Vehicle Lighting Devices*, effective February 2010. This updated version of J576 includes a method to evaluate "degradation in performance caused by weathering exposure of diffusion material(s) that cannot be measured by current test methods."**

The changes in SAE J576 (FEB 2010) provide for the use of controlled light scattering plastic materials, herein referred to as Diffusing Plastic Materials. Diffusing Plastic Materials intentionally scatter transmitted light to specific intended levels as defined in SAE J576 (FEB 2010) as having an initial unexposed haze value greater than 30% when measured in accordance with ASTM D1003. The ASTM D1003 scope does not allow for materials with measured values greater than 30%. Diffusing Plastic Materials cannot be evaluated for durability using the conventional "increase of haze" methodology since measurement of haze of Diffusing Plastic Materials is not within the scope of ASTM D1003. This new evaluation methodology is limited to Diffusing Plastic Materials only and requires a more stringent maintenance of luminous transmittance. All other existing exposure, testing and requirements remain unchanged for all materials. No other changes have been made or allowed in the February 2010 revision for transparent plastic materials. Definitions have been incorporated as necessary to define this Diffusing Plastic Materials.

SAE and the SAE Lighting Systems Group believe that this revised document strives to maintain the relevance of standards within the context of changing technologies in the automotive lighting field that could not be anticipated or addressed at the time of the publication of the existing text (SAE J576 JUL91). SAE and the SAE Lighting Systems Group further believe that if and when NHTSA amends the current FMVSS lighting standard, referencing SAE J576 (FEB 2010) would benefit the safety of the public as well as that of the automotive industry.

Sincerely,



Jack Pokrzywa  
Business Unit Leader  
Global Ground Vehicle Standards

cc: Mr. Timothy P. Mellon, Director, Government Affairs, SAE International  
Mr. Bart P. Terburg, Chairman, SAE Lighting Systems Group



U.S. Department  
of Transportation

**National Highway  
Traffic Safety  
Administration**

NOV 6 2009

1200 New Jersey Avenue SE,  
Washington, DC 20590

Mr. Jim Wilson  
Marketing Director, Lighting  
Sabic Innovative Plastics  
Two Towne Square  
Southfield, MI 48076

Dear Mr. Wilson:

This responds to your letter regarding requirements for inner lenses in Federal Motor Vehicle Safety Standard (FMVSS) No. 108, Lamps, Reflective Devices, and Associated Equipment. Specifically, you asked whether inner lenses are subject to certain performance requirements of the version of FMVSS No. 108 that are scheduled to take effect on December 1, 2009. The answer is that inner lenses are required to meet the haze test requirements, similar to the way they are in the currently applicable version of FMVSS No. 108.

By way of background, the National Highway Traffic Safety Administration (NHTSA) is authorized by the National Traffic and Motor Vehicle Safety Act (Safety Act) to issue FMVSSs that set performance requirements for new motor vehicles and new items of motor vehicle equipment (see 49 U.S.C. Chapter 301). NHTSA does not provide approvals of motor vehicles or motor vehicle equipment. Instead, manufacturers are required to self-certify that their products conform to all applicable safety standards that are in effect on the date of manufacture. NHTSA selects a sampling of new vehicles and equipment each year to determine their compliance with applicable FMVSSs. If our testing or examination reveals an apparent noncompliance, we may require the manufacturer to remedy the noncompliance, and may initiate an enforcement proceeding if necessary to ensure that the manufacturer takes appropriate action.

In your letter, you state you seek confirmation that FMVSS No. 108 does not require plastic materials used for inner lenses to meet the performance requirements in S14.4.2.2.4 when they are covered by outer material meeting the requirements of that section and not exposed directly to sunlight. Neither the currently applicable version of FMVSS No. 108, nor the version of the standard that becomes effective on December 1, 2009 (hereinafter, "the rewrite"), supports that position.

For reference, paragraph S5.1.2 of FMVSS No. 108 reads as follows:

S5.1.2 Plastic materials used for optical parts such as lenses and reflectors shall conform to SAE Recommended Practice J576 JUL91, except that:

(a) Plastic lenses (other than those incorporating reflex reflectors) used for inner lenses or those covered by another material and not exposed directly to sunlight *shall meet the requirements of paragraphs 3.3 and 4.2 of SAE J576 JUL91 when covered by the outer lens or other material; [emphasis added]*<sup>1</sup> . . . .

We interpret this requirement as follows. The requirement in S5.1.2 which states that plastic materials shall conform to SAE J576 JUL91 is the general requirement. The subparagraphs ((a) through (g)), are exceptions to this requirement. Therefore, the exception described in subparagraph (a) requires plastic lenses used for inner lenses to meet the specifications of paragraphs 3.3 and 4.2 of SAE J576 JUL91 *while covered by the outer lens*. This is instead of being required to meet these specifications while directly exposed to sunlight.<sup>2</sup> The inner lenses are not, as you suggest, fully excluded from the general test requirements in S5.1.2.

We believe that the relevant paragraph S14.4.2.2.4 in the rewrite is substantively identical. For reference, that paragraph reads as follows:

S14.4.2.2.4 *Performance requirements.* Plastic lenses, other than those incorporating reflex reflectors, used for inner lenses or those covered by another material and not exposed directly to sunlight must meet the optical material test requirements when covered by the outer lens or other material.

We interpret this paragraph to establish the same requirements as paragraph S5.1.2 and S5.1.2(a) in the current standard. With regard to plastic used for inner lenses, and not exposed directly to sunlight, they must “meet the optical material test requirements” when covered by the outer lens. This is the same as is currently required by FMVSS No. 108.

You also provide an analysis as to why you believe that inner lenses are not required to be certified to the specifications of S5.1.2. We respond to that analysis below.

In your letter, you state that in a 1970 final rule (35 FR 16840, October 31, 1970), NHTSA “made clear that inner lenses would be considered to be protected when covered by an outer lens and not directly exposed to sunlight.” We have reviewed the final rule at

---

<sup>1</sup> For reference, paragraphs 3.3 and 4.2 of SAE Recommended Practice J576, “Plastic Materials for Use in Optical Parts such as Lenses and Reflex Reflectors of Motor Vehicle Lighting Devices,” revised July 1991, relate to the “Outdoor Exposure Tests” and the “After Outdoor Exposure” requirements, respectively. SAE J576 has been incorporated by reference into FMVSS No. 108.

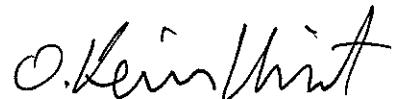
<sup>2</sup> The language in paragraph 3.3 of SAE J576 JUL91 does not specify that protected inner lenses can be covered by the outer lens during the outdoor exposure tests. It specifies a shorter, but otherwise similar, outdoor exposure test than the one for exposed outer lenses.

issue and have not found a relevant difference between that version and the current version. It too states that “[p]lastic materials used as inner lenses... and not exposed directly to sunlight shall meet the requirements of paragraphs 3.4 and 4.2 of SAE J576b when covered by the outer lens or other material.”<sup>3</sup>

Finally, we note you argued that “the fact that inner lenses are ‘protected’ is critical when applying the SAE Recommended Practice upon which the standard is based.” We agree that the lenses you describe in this letter would be considered “protected.” However, merely because a lens is protected does not mean it is not subject to a weathering test. Instead, according to the SAE Recommended Practice referenced in FMVSS No. 108 (SAE J576 JUL91), protected lenses are subject to test requirements – albeit less stringent requirements than “exposed” lenses (a 6-month weathering period, instead of 3 years).

If you have any further questions, please contact Ari Scott of my staff at (202) 366-2992.

Sincerely,

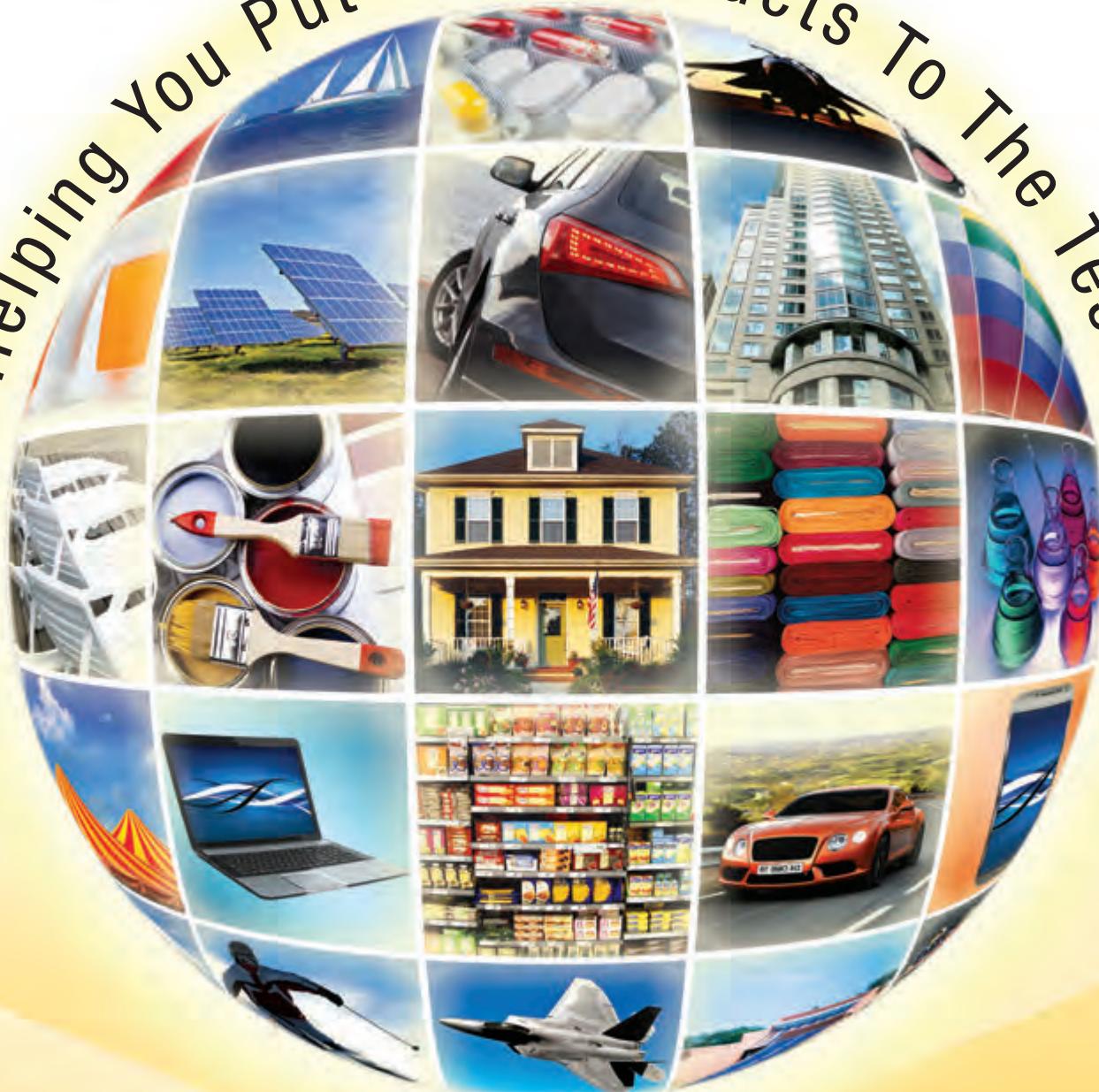


O. Kevin Vincent  
Chief Counsel

---

<sup>3</sup> 70 FR 16843.

Helping You Put Your Products To The Test



THE GLOBAL LEADER IN  
PRODUCT DURABILITY, PERFORMANCE &  
WEATHERING TESTING INSTRUMENTS & SERVICES

# Instruments

## Accelerated Weathering ♦ Corrosion ♦ Flammability ♦ Solar Environmental ♦ Technical Lighting

### Ci Series Weather-Ometers



Atlas' flagship accelerated weathering instruments offer superior performance, innovative features, and large capacity.

- ◆ Water-cooled xenon arc lamps and advanced filter technology deliver the best simulation of natural sunlight
- ◆ Best-in-class uniformity for irradiance, temperature, relative humidity and spray
- ◆ Intuitive touch screen controls
- ◆ Custom testing capabilities

### Xenotest® Instruments



These premium air-cooled accelerated weathering instruments offer an array of options to meet virtually all global weathering and lightfastness testing requirements.

- ◆ Designed with state-of-the-art controls
- ◆ On-rack radio-controlled sensor technology for superior monitoring of light and temperature
- ◆ High water and power efficiency

### Corrosion Cabinets



The most sophisticated and versatile corrosion and salt fog cabinets available. Capable of replicating automatic cycling between several environmental conditions to reduce the need to move or otherwise handle test specimens.

- ◆ Design maximizes testing volume
- ◆ Large solution reservoir
- ◆ Optional features allow for simulation of several environmental conditions

### Solar Simulation Systems



Atlas Custom Systems designs and builds custom solar simulation systems such as walk-in chambers or full-scale test facilities. These full scale test facilities use a series of highly coordinated metal halide lights to provide uniform radiant energy to meet the demanding testing needs of many industries.

### SUNTEST® Family



The most widely used flatbed xenon test chambers available in tabletop or free standing models to meet lower testing capacity needs. Features include:

- ◆ Optical light filters to simulate indoor/outdoor sunlight
- ◆ A variety of accessories ideal for testing realistic end-use conditions
- ◆ Best-in-class flatbed irradiance and temperature uniformity

### UVTest



An economical fluorescent/UV weathering test instrument for product screening at lower operating costs.

- ◆ Simple touch screen operation and control in several languages
- ◆ Patented irradiance calibration safety access ports
- ◆ Remote Ethernet data acquisition application
- ◆ Recirculating spray water option

### Flammability Chambers



Atlas flammability chambers offer unmatched accuracy, repeatability and safety when determining the burn rates and resistance of various materials.

- ◆ All chambers are easy to install and operate
- ◆ Specimen holders available to accommodate a variety of material types
- ◆ Chambers are available for appliance, aircraft and automotive applications

### Solar Environmental Chambers



A group of integrated, easy-to-use test chambers for various solar and environmental applications. These instruments combine environmental simulation with metal halide lighting technology and are ideal for testing medium to large sized automotive, plastics, electronics and 3D components, finished products as well as PV modules.

### Technical Lighting Systems



Atlas/KHS technical lighting systems are designed for high-speed photography and video. These systems are ideal for crash testing and other safety experiments, custom designed to match the complex illumination requirements of various test configurations. Available with conventional HMI light sources or the latest LED technology, these lighting systems offer an array of solutions for analytical testing of high speed events.

**Our mission is to help our customers worldwide provide the most reliable and durable product solutions through our combined experience and expertise in weathering instruments and testing, custom capabilities, consulting and global support.**

## Services

### Natural & Accelerated Weathering Testing ♦ Evaluations ♦ Consulting ♦ Technical Support ♦ Client Education

#### Natural Weathering Services



Atlas offers outdoor weathering sites worldwide to ensure factors from a variety of climates can be tested.

- ♦ Static Exposure Testing
- ♦ Sun Tracking Exposure Testing
- ♦ EMMAQUA® Accelerated Outdoor Testing
- ♦ Ultra-Accelerated Weathering Testing
- ♦ Automotive Exposure Testing (Samples, Components, Complete Vehicles)

#### Accelerated Laboratory Weathering Services



Atlas Weathering Services Group operates one of the largest networks of ISO/IEC 17025 accredited accelerated weathering testing laboratories in the world. Our indoor exposure labs offer artificial accelerated weathering tests and a variety of other environmental test programs, all designed to accurately simulate true end-use conditions and meet global weathering standards.

#### Evaluation Services



Atlas offers a wide range of evaluation and measurement services for your specimens during and after the weathering process.

- ♦ Instrumental Color/Gloss Measurements
- ♦ Visual Evaluations
- ♦ Photography/IR Imaging
- ♦ Emittance
- ♦ Spectral Transmittance/Reflectance
- ♦ Solar Reflectance Index
- ♦ Additional Optical Property Measurements

#### Consulting Solutions



Atlas Consulting Solutions offers design and implementation of environmental durability testing methods, programs, and strategies. Our international group of weathering experts help you achieve your objectives through all stages of the value chain from materials to components, systems to end-use products.

#### Worldwide Technical Support



Proper maintenance is critical in order for your instrument to operate at peak performance. Atlas' AMECARE Performance Services Program ensures that your instrument will operate optimally at all times. Benefits include:

- ♦ Preventative maintenance inspections
- ♦ Scheduled ISO accredited calibrations (where available)
- ♦ Detailed service reports with professional assessment of key components

#### Client Education & Training



Atlas offers an array of resources designed to advance your weathering education and provide you with the knowledge you need to successfully meet your testing requirements. Events include:

- ♦ Seminars
- ♦ Workshops
- ♦ Webcasts
- ♦ In-House Programs
- ♦ Technical Conferences

#### Solar Industry Solutions



Atlas offers a complete portfolio of testing services to evaluate the performance, durability and reliability of solar cells, modules, complete arrays, concentrated solar power products and solar thermal collectors. Atlas also offers its proprietary ATLAS 25® long-term durability testing program for solar modules.

# Ultra-Accelerated EMMA®



# THE BENEFITS OF ULTRA-ACCELERATED TESTING

## What is the Ultra-Accelerated EMMA®?

The Ultra-Accelerated EMMA (UA-EMMA) is Atlas' latest advancement in natural exposure testing. This new outdoor testing device delivers approximately 10-12 years of equivalent radiation exposure as would be received in a standard outdoor testing rack in South Florida in a single year.

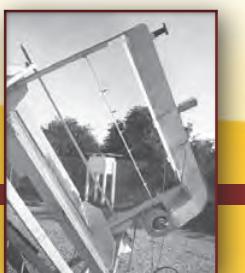
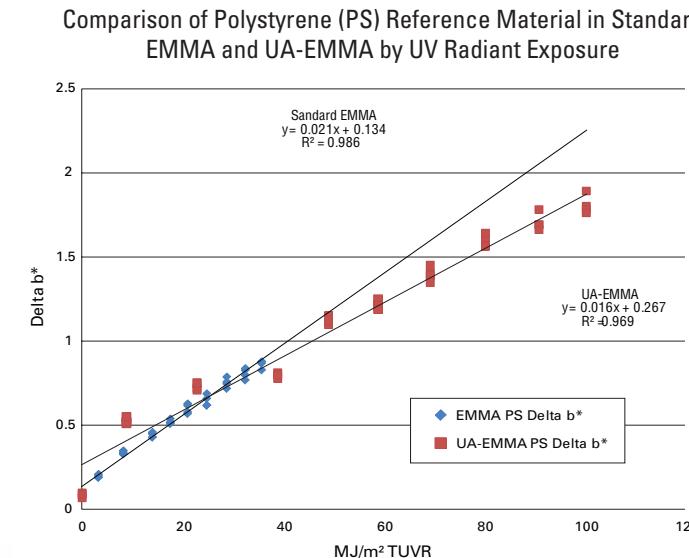
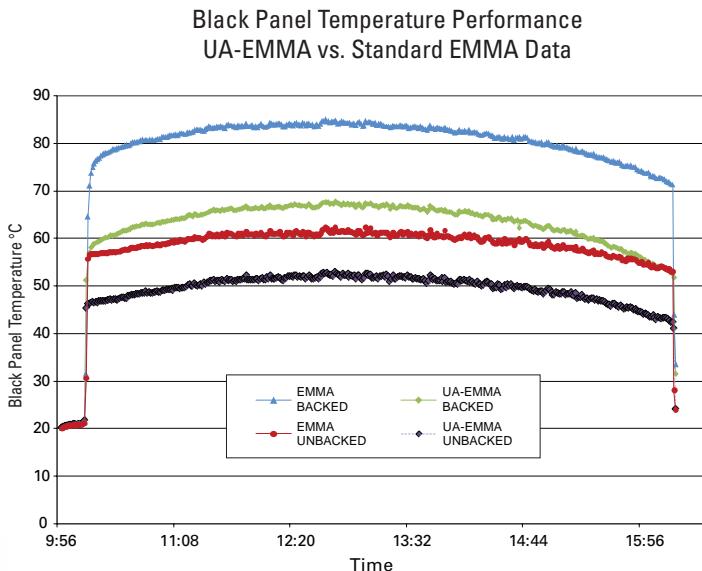
The system achieves this accelerated exposure through a patented "cool mirror" technology that has very high reflectance in the UV and near visible wavelength ranges while attenuating reflectance in the longer wavelength visible and IR portions of the solar spectrum.



## What are the Advantages?

The new UA-EMMA system allows for greatly accelerated testing while fulfilling three critical testing requirements:

- Exposes many different types of materials to ultra-high UV irradiance
- Maintains high fidelity to the natural solar UV spectrum
- Keeps specimens at acceptable exposure temperatures



1958

The first EMMA® device, constructed with a wooden frame and sheet metal skin, is patented, manufactured and placed into service.

Atlas' DSET Laboratories relocates from Phoenix to New River, Arizona. The EMMAQUA device is redesigned with a steel framework and more efficient spray delivery system.



1969



1986



EMMAQUA®, the next generation of accelerated weathering devices, is introduced. Advancements include individual cycle programming, black panel temperature control, and altazimuth solar tracking for more efficient delivery of full-spectrum solar energy.

## Ideal Materials for UA-EMMA® Testing

- Materials that require a long service life
- Transparent and glazed materials
- Temperature sensitive materials such as PVC
- Coatings applied to metal panels
- Materials that perform well in EMMA or EMMAQUA exposure testing

## EMMAQUA® Weathering Standards

The table below lists selected standards for EMMAQUA exposure. For details, refer to the individual standards. Test methods which are proprietary to individual companies and which also specify Fresnel-based exposure methods are not listed here.

EMMAQUA STANDARD	SCOPE	COUNTRY
ISO 877-3	Plastics	International
ASTM D3841	Glass-fiber reinforced polyester	USA
ASTM D4141	Coatings	USA
ASTM D4364	Plastics	USA
ASTM D5722	Coated hardboard	USA
ASTM E1596	PV modules	USA
ASTM G90	Non-metallic materials	USA
SAE J576	Optical automotive plastics	USA
SAE J1961	Automotive exterior	USA
SAE-AMS-T-22085	Preservation sealing tape	USA
JIS Z2381	General	Japan



2004

The MQ3K is launched, utilizing state-of-the-art technology in computer-controlled cycle programming, more accurate altazimuth solar tracking, one-touch start/stop, error sensing feedback and the most-specular mirrors available.



1999



Atlas introduces four patented suites of Temperature-Controlled EMMAQUA. (Static, Night, Dynamic Temperature and Variable Irradiance Control). This breakthrough allows for the testing of materials that are sensitive to thermal buildup.

2014



## Applications

- Adhesives
- Agricultural Films
- Automotive Exteriors
- Building Materials
- Elastomers
- Glass (Architectural & Automotive)
- Packaging
- Paints & Coatings
- Plastics
- Roofing
- Sealants





## Global Support, Weathering Exposure Sites & Laboratories

### ■ Corporate Offices

Chicago, Illinois USA ■ Linsengericht, Germany ■ Shanghai, China ■ São Paulo, Brazil  
Élancourt, France ■ Mörfelden-Walldorf, Germany ■ Bangalore, India ■ Leicester, United Kingdom

### ● Outdoor Exposure Sites & Laboratories

Miami, Florida USA • Phoenix, Arizona USA • Sanary, France • Chicago, Illinois USA • Duisburg, Germany • Leicester, United Kingdom  
Hoek van Holland, The Netherlands • Chennai, India • Prescott, Arizona USA • Loveland, Colorado USA • Medina, Ohio USA  
Keys, Florida USA • Jacksonville, Florida USA • Alberta, Michigan USA • Hainan, China • Guangzhou, China  
Seosan, Korea • Miyakojima, Okinawa, Japan • Choshi, Japan • Kirishima, Japan  
Singapore • Melbourne, Australia • Townsville, Australia • Novorossiysk, Russia  
Gelendzhik, Russia • Moscow, Russia

### ▲ Local Sales & Service Support

To contact your local Atlas Sales representative please visit <http://atlas-mts.com/contact/local-representatives/>

For general inquiries please contact us at [atlas.info@ametek.com](mailto:atlas.info@ametek.com)

[www.atlas-mts.com](http://www.atlas-mts.com)



# Real Weathering Test Solutions

*DEPLOYING PRECISION AND SPEED FOR REAL-WORLD RESULTS*

**AZ TEST**  
*arizona desert testing llc*



# Welcome

to Arizona Desert Testing, LLC (AZTEST),  
where capability, climate and client service  
deliver **rapid** and **accurate** weathering test results.

From accelerated to natural, exterior to interior, our range of weathering solutions provide data-driven and empirical findings to evaluate product and material performance.

It is a fact that time and the elements take their toll on products;  
ensure yours pass the test with our spectrum of weathering services.

# data generation

extreme conditions : ideal environment

# precise monitoring

# scientific method



ANALYZING  
PRODUCT PERFORMANCE  
OVER TIME IS KEY  
TO ITS SUCCESS  
—  
ACCELERATE YOUR RESULTS  
WITH AZTEST SERVICES

The Arizona desert is an ideal environment for weathering studies. Blistering heat, extreme aridity and near-constant sunshine combine to create a virtually unmatched outdoor laboratory for benchmarking product durability under harsh conditions.

## CONTENTS

### ACUVEX®

exterior materials  
accelerated weathering ..... 2  
proprietary testing services that speed the effects of exposure

### AZTEST® ENCLOSURES

for automotive interior materials ..... 6  
testing to gauge interior product reactions to various heat,  
humidity, and light conditions

### NATURAL OUTDOOR WEATHERING

testing that measures the effect  
of climatic forces ..... 10

### AZTEST

complete service suite ..... 14

### AZTEST

online access and accreditations ..... 15

### HOW TO ORDER

16

high irradiance : accelerated weathering

ACUVEK

**ACUVEK®**

for exterior materials

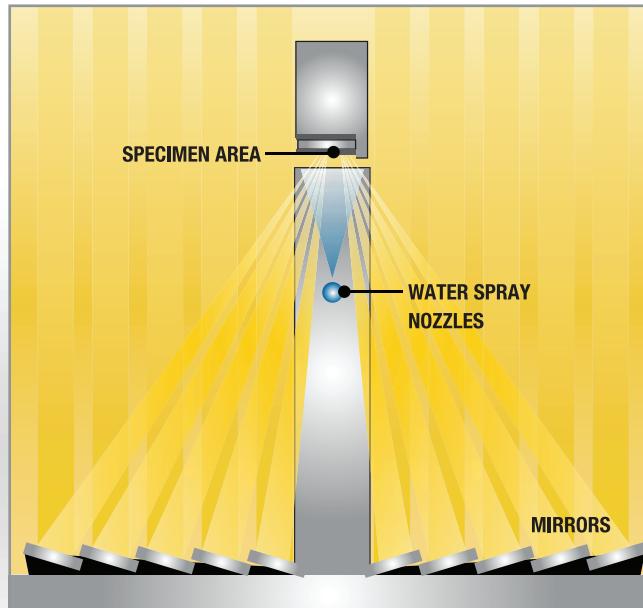


AZTEST's proprietary ACUVEK® for Exterior Materials—Accurate Controlled Ultra Violet Exposure—is an engineered solution that accelerates the effects of material weathering. Its innovative design concentrates sunlight for maximum intensity and measures the related effects on materials.

#### HOW ACUVEK WORKS

Each ACUVEK tracker contains 10 specular—highly reflective—mirrors that focus sunlight onto an air-cooled specimen area as required by ASTM G90—**Standard Practice for Performing Accelerated Outdoor Weathering Using Concentrated Natural Sunlight**. Specimens face the mirrors and are mounted upside down onto a specimen target area. Tracker units consist of two ACUVEK test machines mounted on a single tracker, which moves in azimuth (rotation) and elevation to keep the specimen area in focus. Temperatures are maintained by a fan blowing ambient air over the specimen surfaces.

Because of AZTEST's technology and the desert climate, ACUVEK specimens receive about five times more ultraviolet radiation in a year as compared to a southern Florida outdoor exposure.



# maximum intensity



## HOW ACUDEX® TESTS WATER EFFECTS

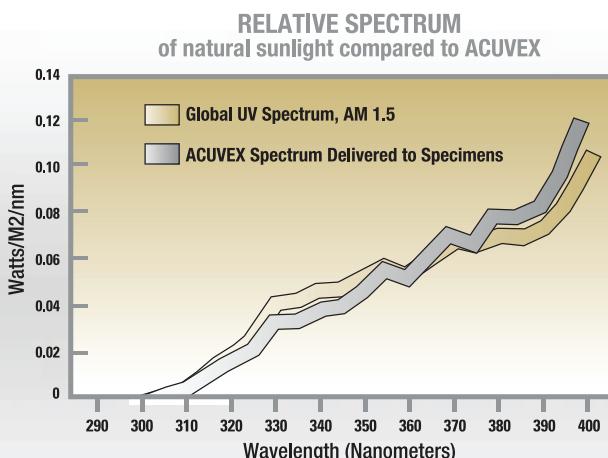
High-purity water sprays are used to simulate the effects of more humid climates like Florida. The water must contain less than 1.0 ppm TDS (total dissolved solids) and less than 0.2 ppm silica to comply with ASTM G90. ACUDEX spray cycles are shown below:

SPRAY CYCLE	DESCRIPTION
CYCLE 1*	8-minute water sprays every hour during the day with three 8-minute water sprays at night
CYCLE 2*	No water sprays
CYCLE 3*	3-minute water sprays every 15 minutes at night
AZTEST Extended	8-minute water sprays every hour during the day with 3-minute water sprays every 15 minutes at night

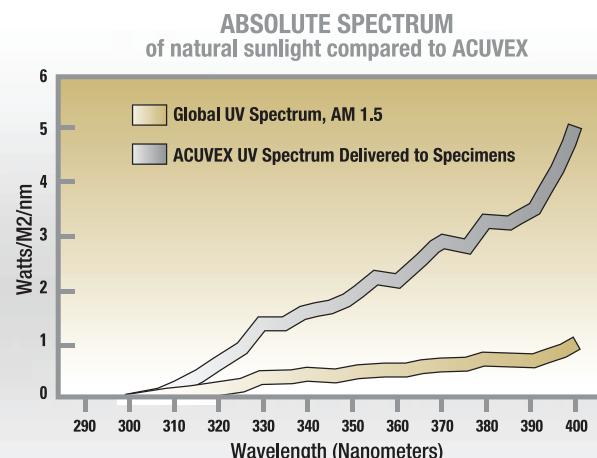
\*As listed in ASTM G90

## ACUDEX NATURAL SUNLIGHT

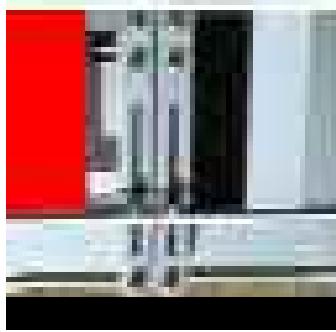
The graph depicts the relative spectrum of natural sunlight compared to ACUDEX. When contrasted with other accelerated weathering test methods, ACUDEX—which complies with ASTM G90—provides the closest match to natural sunlight in ultraviolet terms.



This graph portrays the absolute spectrum of natural sunlight compared to ACUDEX. With the ACUDEX unit, radiation intensity at the specimen surface is much greater than with natural sunlight exposure—providing faster tests.



# continuous monitoring



## HOW ACUDEX® CONTROLS AND CAPTURES DATA

Each ACUDEX tracker in the exposure field contains a dedicated onboard computer to control all operation phases, powered by a DC power supply with battery backup. Totally automatic, trackers safely shut down

during power outages until power returns. Each tracker's computer receives input from solar cells and turns on motors to automatically keep

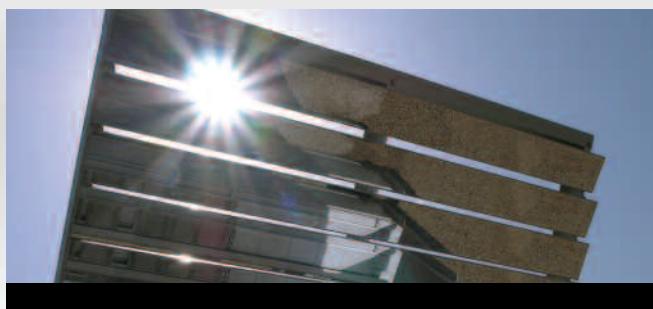
specimens in focus during the day. Other automatic functions include controlling water sprays, switching tracking on and off, and continuously monitoring machine operation.

At AZTEST, our ACUDEX trackers, field weather station, and office computers are connected via a dedicated network. Emergency conditions are reported to office computers, facilitating fast repairs to minimize downtime. Conditions recorded at each test machine are archived to provide a history of exposure conditions. Each ACUDEX tracker has a black and white panel thermometer (as shown at left) mounted in the specimen area alongside test specimens. These are used to monitor machine operations and record exposure-test history.

## HOW ACUDEX SUPPORTS DIVERSE TESTING REQUIREMENTS

Specimens generally are flat with a maximum dimension of 15 cm (6 in), along one edge. A typical specimen size is 7.5 x 13 cm (3 x 5 in). However, many sizes can be accommodated as long as one dimension does not exceed 15 cm (6 in). Specimens larger than 15 cm (6 in) can often be accommodated with special mounting.

Specimen thickness is usually 3 mm (1/8 in) or less, but thicker specimens can be accommodated with special mounting. Specimens are mounted unbacked, which allows both front and back surfaces to be cooled; however, backed mounting can be used to provide higher specimen temperatures.



## HOW TO ESTIMATE TEST TIME AND COST

Each product's testing is as unique as its profile—to best estimate cost and duration of a specific ACUDEX test exposure, go to:

[www.aztest.com/acu-cal](http://www.aztest.com/acu-cal)

This online calculator will provide a close assessment of your requirements as shown below:

**AZTEST**  
arizona desert testing llc

[Site Map](#)

[Home](#) [Weathering](#) [Services](#) [Company](#) [Download](#) [Login](#)

**Online ACU-CAL**

Month Shipped <input type="button" value="June"/>	Est. Start <input type="text" value="Jul 1, 2009"/>
Water Sprays? <input checked="" type="radio"/> with <input type="radio"/> without	Test Method <input type="text" value="ASTM G90 Cycle 1/3 (sprays)"/>
Duration <input type="text" value="360"/> UV MJ/m <sup>2</sup>	Duration <input type="text" value="360 UV MJ/m&lt;sup&gt;2&lt;/sup&gt;"/>
Measure <input checked="" type="radio"/> Specimens <input type="radio"/> Lineal	Est. # Days <input type="text" value="83"/>
# Specimens <input type="text" value="15"/>	Dimensions <input type="text" value="13 by 7.5 cm"/>
Dimensions <input type="text" value="13 by 7.5 cm"/>	Lineal Length <input type="text" value="112.5 cm"/>
Thickness cannot exceed 0.5in (1.25cm)	
<input type="button" value="Estimate"/>	
<small>*The cost shown does not include shipping, inspections, measurements, or cyclic exposure tests. Computed using ACU-CAL Web Version on August 4, 2008 2:53:13 PM MST.</small>	

# tracking specimen monitoring

## ASTM D5722/ SOAK-FREEZE-THAW TESTING

To test pre-finished hardboard and simulate Midwestern US climates, ASTM Committee D01.52 developed test procedure ASTM D5722, "Performing Accelerated Outdoor Weathering of Factory-Coated Embossed Hardboard Using Concentrated Natural Sunlight and a Soak-Freeze-Thaw Procedure."



Testing subjects samples to a series of daily soak-freeze-thaw cycles that include:

1. Daily exposure using ASTM G90 Cycle 1
2. A one-hour soak using de-ionized water
3. A 12-hour freeze at or near -18° C (0° F)
4. A one-hour thaw under ambient conditions

The cycle pattern was chosen because of its good correlation to field failures in climates with freeze-thaw cycles.

### TEST STANDARDS

—  
ACUVEX COMPLIES WITH  
THE FOLLOWING NATIONAL  
AND INTERNATIONAL TEST  
STANDARDS:

ASTM G90  
ASTM D4364  
ASTM D5722  
ASTM D4141  
SAE J1961  
ISO 877

Contact AZTEST Customer Service at  
[wsales@aztest.com](mailto:wsales@aztest.com) for more information  
on how AZTEST can meet  
your specific test requirements.

accelerated weathering : real-world accuracy



## AZTEST® Enclosures

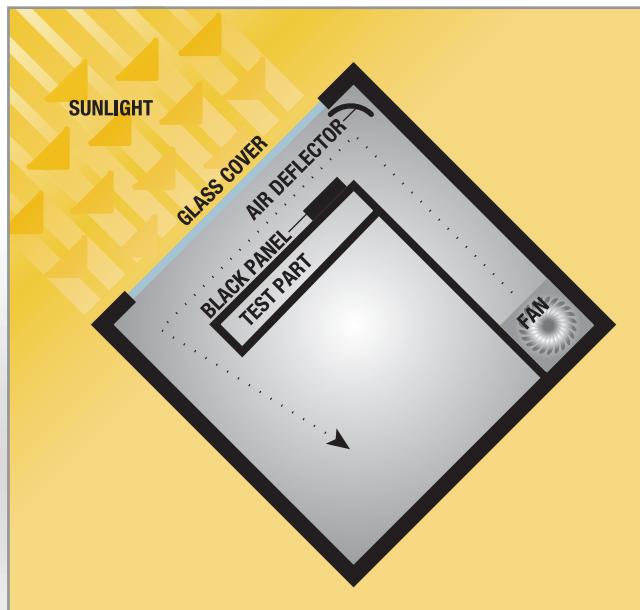
for automotive interior parts and materials

AZTEST Enclosures for Automotive Interior Materials provide vital data and real-world results for interior weathering performance. Automotive interior materials can reach soaring temperatures—exceeding 110° C (230° F) on a summer day in Arizona. Heat and the altered light spectrum from window glass, significantly affects interiors. Add in time, and the effects are both measurable and dramatic.

AZTEST's accelerated weathering test cabinets simulate vehicle interiors and are adjusted to create specific conditions to analyze product performance. AZTEST offers approximately 300 test cabinets ideally suited for evaluating the weatherability of automotive interior materials. In addition, AZTEST is the solar-exposure laboratory for GM interior validation testing and meets automotive standards that include GMW3417, GM2617M, and FORD DVM0020.

### HOW AZTEST ENCLOSURES WORK

Enclosures are sealed, under-glass test fixtures designed with temperature-limiting fans to control the maximum black panel temperature. Black-panel temperature is regulated by a black sensor, which continuously monitors temperatures. As sunlight enters the enclosure, the temperatures of both the cabinet and specimens rise. If the preset temperature is exceeded, recirculating fans automatically cool the interior. Temperatures generally are set in a range from 85° C to 110° C.



# automotive interiors

## HOW AZTEST® ENCLOSURES WORK—continued

Standard test cabinets placed on sun-tracking mounts follow the sun in azimuth (rotation) to accelerate the weathering process. Enclosures generally are set at a fixed tilt angle (usually 51 degrees from the horizontal) and tracked as they follow the sun in azimuth. This approach provides more solar radiation and faster tests compared to fixed-angle exposures. Plus, azimuth tracking reduces test times without compromising test accuracy—representing a fast and economical alternative to xenon-arc weathering tests.

## TEMPERATURE-NORMALIZED RADIATION

AZTEST deploys a unique methodology to normalize solar radiant exposure based on temperature. As the sensors measure internal temperatures, TNR (Temperature Normalized Radiation) is calculated with the following equation:

$$TNR = \sum_{\text{start}}^{\text{end}} R^* e^{(13.643 - [5000/(T+273.15)])}$$

This technique minimizes differences for tests run at different times of the year. For a detailed description of this equation, go to [www.aztest.com](http://www.aztest.com).



## HOW AZTEST ENCLOSURES SUPPORT DIVERSE TESTING REQUIREMENTS

Two types of specimens are evaluated in the test enclosures—small, flat automotive interior trim specimens and full-size automotive interior parts, including instrument panels, door panels, fabrics, leather, seat cushions, package trays, seat belts, and steering wheels.

All specimens are mounted to within 50 to 100 mm (2 in to 4 in) from the glass cover. To test in accordance with GMW 3417 and GM9538P, the glass covers are either clear tempered or clear laminated, depending on the test component's location in the vehicle.

# automatic sensors

## ADVANCED FEATURES

Every enclosure in the test field is monitored by dedicated onboard computers that control all phases of operation. Each is powered by a DC power supply. Totally automatic, enclosures safely shut down during power outages until power returns. Each enclosure computer receives input from solar cells and turns on motors to automatically keep specimens in focus during the day. Other automatic functions include maintaining black-panel temperatures, switching tracking on and off, and continuously monitoring machine operation.

The AZTEST® enclosures, field weather station, and office computers are connected via a dedicated network. Emergency conditions are reported to office computers, facilitating fast repairs to minimize downtime. Conditions recorded at each test machine are archived to provide a history of exposure conditions.



## HOW TO MEET AUTOMOTIVE VALIDATION STANDARDS

AZTEST is the Solar Exposure Laboratory for performing testing in accordance with GMW 3417 and GM 9538P. For these applications, test enclosures are configured as follows:

- Follow-the-sun operation in azimuth with a fixed altitude tilt angle of 51°
- Circulating fans that switch on when black panel temperature reaches 85°C, 93°C, 102°C, or 110°C, depending on the parts type and location in a vehicle
- Exposure timing based on TNR Langleys (Temperature Normalized Radiation)
- Clear laminated or clear tempered glass cover

## TYPICAL TEST TIMES FOR SELECTED INTERIOR PARTS (based on GM 2617M)



PART	REQUIREMENT	TYPICAL TEST DURATION
Instrument Panel	100,000 TNR Langleys at 102°C	4.5 to 7 months
Door Panel Upper / Armrest	50,000 TNR Langleys at 85°C	4 to 6 months
Door Panel Vertical	5,000 TNR Langleys at 85°C	less than one month
Console (horizontal portion)	30,000 TNR Langleys at 93°C	2 to 3 months
Overhead Parts	10,000 TNR Langleys at 85°C	1 to 1.5 months

# accuracy real world results



## ACCELERATED AZTEST MIRRORED ENCLOSURES

AZTEST® offers Mirrored Enclosures for further acceleration. Developed by personnel at GM's Desert Proving Grounds, mirrored enclosures offer significantly faster acceleration over standard enclosures.

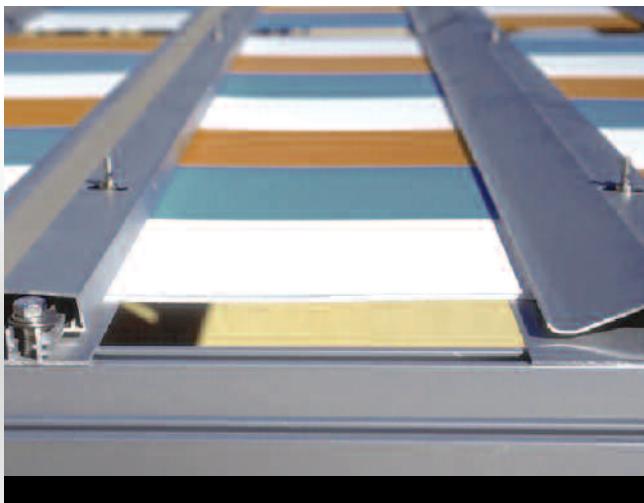
This technique allows specimens to accumulate TNR Langleys or MJ/m<sup>2</sup> nearly two times faster than normal azimuth tracking enclosures. Because of the additional light energy provided to specimens, these enclosures typically are operated only at black-panel temperatures greater than or equal to 102°C. Results on these enclosures are generally accepted by GM for hard plastics.

Contact AZTEST Customer Service at  
[wsales@aztest.com](mailto:wsales@aztest.com) for more information  
on how AZTEST can meet  
your specific test requirements.



## Natural Outdoor Weathering

AZTEST's desert location offers excellent opportunities for natural weathering evaluations. Extremely hot and dry, the Arizona environment is the standard climatic measurement for any outdoor weathering needs. Natural weathering is the only true benchmark for weathering tests. Although very good, accelerated tests can never exactly simulate reactions to real outdoor settings with their inherent climatic changes. Natural weathering not only tests environmental effects, but also respects environmental integrity—using far less electricity than artificial weathering.



### NATURAL WEATHERING STANDARDS

Our testing procedures meet numerous requirements for outdoor weathering, including these industry standards: ASTM G7, G24, D 1435, D 4141, SAE J576, SAE J1976, GM 9163P, GMW 14873, Ford B1-160, and ISO 877. Outdoor exposure tests are typically performed on aluminum exposure racks capable of handling specimens of various dimensions.

# outdoor weathering

## TYPES OF NATURAL WEATHERING

### Direct Weathering

Direct weathering exposes specimens directly to the elements. Specimens are mounted on aluminum exposure racks capable of handling various dimensions and evaluated per industry standards. Factors that affect exposure findings include specimen backing, orientation and test duration.



### Under Glass Weathering

Under glass weathering specimens are mounted under or behind glass. Specimens usually are samples of test materials used inside a building or automobile. Test materials are exposed in cabinets, which protects them from rainfall while letting sunlight pass through a sheet of glass. The glass filters the sunlight, removing (at a minimum) shorter ultraviolet wavelengths in solar radiation. Enclosures are either well-ventilated or sealed, depending on customer requirements. Some of the factors that affect exposure findings include glass type, specimen backing, orientation, and test duration.



### Backing

Backing has a direct effect upon material temperature. The common backing types are:

BACKING TYPE	TYPICAL USE
UNBACKED	Coil coatings, sign material, automotive
BACKED	Siding, roofing, building products, automotive
EXPANDED METAL	Automotive
BLACK BOX	Automotive



# backing under glass direct exposure

## EXPOSURE ANGLES

Specimens can be exposed at any angle facing south. The following table lists the most common exposure angles used in weathering tests:

ANGLE*	TYPICAL APPLICATION
5°	Most automotive specifications
34°	Same as site latitude: generally the most accumulated radiant exposure in a typical year among the common exposure angles
45°	Most popular exposure angle
90°	Siding and other materials used at vertical orientation
Variable 14° – 34° – 54°	Maximizes radiant exposure with four angle changes per year with an overall increase over 34° of about 15 %

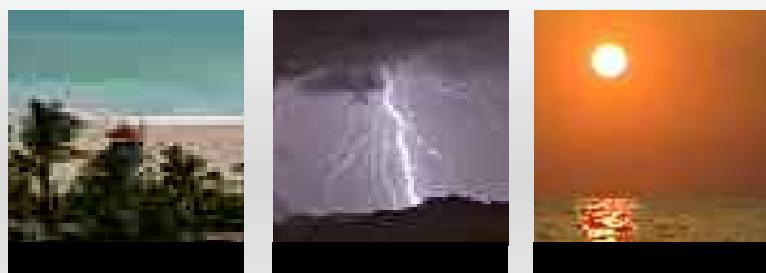
\* Measured from the horizontal, facing south

## EXPOSURE DURATION

The duration of weathering is based on elapsed time (days, weeks, months, or years), or based on accumulated radiant exposure—either total (all wavelengths) or ultraviolet. Periodic inspections, measurements and/or returns are recommended.

## FLORIDA WEATHERING

AZTEST can arrange for exposure tests in Florida and other locations. Contact [wsales@aztest](mailto:wsales@aztest.com) for more information.



## SAE J 576 TESTING

AZTEST provides SAE J576 compliant testing services to meet automotive plastic lens material requirements as required by the Federal Motor Vehicle Safety Standard No. 571.108.

SAE J576 also allows accelerated testing in accordance with ASTM D 4364. This standard is based on ASTM Standard G 90, "Standard Practice for Performing Accelerated Outdoor Weathering of Nonmetallic Materials Using Concentrated Natural Sunlight."

Accelerated and Natural Arizona and Florida Weathering tests are available, including all the required instrumental measurement and visual evaluations.

Federal Motor Vehicle Safety Standard No. 571.108, Lamps, Reflective Devices, and Associated Equipment requires the following tests:



TEST	REQUIREMENT
Material Thickness	Required thickness 1.6 mm, 2.3 mm, 3.2 mm, 6.4 mm
Heat Test	2 hours in circulating oven at $79 \pm 3^\circ C$
Outdoor Weathering	3 years Arizona and Florida — SAE J576
Haze	After weathering, haze cannot exceed 30% as measured by ASTM D1003 for plastic materials used for outer lenses; 7% for plastic materials used as reflex reflectors or for lenses used in front of reflex reflectors.
Luminous Transmittance	After weathering, the luminous transmittance measured in accordance with ASTM E308 shall not have changed more than 25% compared to unexposed measurements.
Color	Must meet SAE J578 color specification before and after weathering
Visual Evaluations	After weathering, must not have color bleeding, delamination, crazing, or cracking. Materials used for reflex reflectors and for materials used in front of reflex materials must not have surface deterioration or dimensional changes.
Minimum number of specimens per material, coating and color type	20 specimens (Five of each thickness).

As an A2LA and AMECA accredited lab, AZTEST can perform all weathering tests required by AMECA and SAE specifications related to automotive lighting lens materials.

diverse : flexible : custom



## AZTEST

### complete service suite

Recognizing the diversity of customer testing goals, AZTEST is pleased to offer testing and evaluation services that span numerous color measurement requirements, visual inspection data, and special project objectives.

#### COLOR AND GLOSS MEASUREMENTS

AZTEST performs color measurements using a Hunterlab Ultrascan XE spectrophotometer. This instrument features:

- Dual beam optics
- Integrating sphere
- Pulsed Xenon light source
- Capability to measure transparent, translucent, and opaque materials
- Small area (6 mm - 1/4 inch) optional view area
- Improved accuracy and repeatability
- Integrated color measurement software

Typically, color measurements are first performed prior to exposure and then re-assessed after weathering exposure to determine color change. AZTEST can perform color measurements with any common illuminant scale and observer, as well as report measurements using standard scales, including XYZ, CIE Lab, and Hunter Lab. Color measurements also can be performed using portable X-Rite spectrophotometers.

In addition, AZTEST performs gloss measurements using Byk-Gardner and Hunterlab gloss meters with available geometries of 20°, 60° and 85°.

#### INSPECTIONS

AZTEST visual inspections are performed in accordance with ASTM and ISO standards. The following criteria (if appropriate) can be included in inspection reports:

• General Appearance	• Erosion
• Checking/Cracking	• Dirt Retention
• Chalking (ASTM and ISO)	• Flaking/Scaling
• Blistering	

Digital photography is available as part of AZTEST inspection services.

#### SPECIAL PROJECTS

AZTEST is well-versed in conducting special projects that include the following:

- Temperature measurements
- Custom facility design such as:
  - Test Cabinets
  - Solar Simulators
  - Accelerated Weathering Facilities
  - Conventional Test Racks
- Driving evaluations
- Software development

real-time results

24x7 customer



## Internet Data Access

AZTEST clients have the option of password-protected Internet access to their test data through our secure Web site. Clients can perform the following operations:

- Get current "real-time" program status
- View results from color gloss and visual inspection evaluations
- View scanned documents
- View digital start and end of test photographs
- Reset passwords

Client confidentiality of data is protected through our SSL (secure socket layer) Web site and password-protected system.



## ISO 17025 Accreditation

Testing Certificate # 1507.01

AZTEST's Wittmann location is fully accredited by A2LA (American Association for Laboratory Accreditation) to ISO Guide 17025 (Certificate # 1507.01). For a copy of our A2LA Scope of Accreditation, go to [www.aztest.com](http://www.aztest.com). AZTEST also is accredited by AMECA, the Automotive Manufacturers Equipment Compliance Agency for testing automotive lighting to FMVSS 571.108 and SAE J576 .

convenient : quick : secure

## How To Order

Contact AZTEST Customer Service at [wsales@aztest.com](mailto:wsales@aztest.com) for more information on how AZTEST can meet your specific test requirements. The sales team will provide guidance on how to create a test, ship your samples and set parameters to evaluate products.

### TO CREATE AN ORDER:

- Go to [www.aztest.com](http://www.aztest.com)
- Click on "Download" at the top of the home page
- Select "Order Forms" from the drop down menu
- Select order form format
- Complete and submit to [wsales@aztest.com](mailto:wsales@aztest.com)

### GUIDELINES FOR ORDERING, PACKING AND SHIPPING\*:

#### **From US locations—**

- Carefully package test samples for shipment
- Non-fabric specimens should be wrapped in a soft paper product (we recommend Kimtech Kimwipes Delicate Task Wipers)
- Do not use newspaper
- Wrap entire package in bubble wrap and secure with tape
- Place package in sturdy box or container and fill gaps with packing material

#### **From international locations—**

- Follow US location packaging instructions above
- Complete a Commercial Invoice to accompany samples
- Assign a \$1.00 value on shipping documents (we recommend sample description as follows: "Test Samples. No Commercial Value")

### SEND PACKAGED SPECIMENS, ORDER FORM (OPTIONAL) AND PURCHASE ORDER TO:

**Arizona Desert Testing LLC**  
21212 West Patton Road  
Wittmann, Arizona 85361  
USA

### To contact AZTEST:

call: +1-623-388-9500  
fax: +1-623-388-9007  
e-mail: [wsales@aztest.com](mailto:wsales@aztest.com)  
visit: [www.aztest.com](http://www.aztest.com)  
write: 21212 West Patton Road  
Wittmann, Arizona 85361  
USA

\*INSTRUCTIONS ALSO AVAILABLE AT [www.AZTEST.com](http://www.AZTEST.com)



AZTEST  
*arizona desert testing llc*

arizona desert testing



21212 West Patton Road  
Wittmann, Arizona 85361  
USA

+1-623-388-9500  
+1-623-388-9007 fax  
[wsales@aztest.com](mailto:wsales@aztest.com)

[www.aztest.com](http://www.aztest.com)



# Q-Lab Test Services

---

- ▶ Florida & Arizona Outdoor Exposures
- ▶ Accelerated Laboratory Testing
- ▶ Evaluations



# Weathering & Outdoor Climatic Testing

---

If you're concerned about your product's appearance or functional performance in the outdoor environment, you're not alone. Sunlight, heat, and moisture cause billions of dollars in product damage every year. A proper weathering testing program can help you anticipate and prevent a variety of potential product failures, meet durability specifications, and preserve your reputation for quality.

**Will your product last outdoors? Don't guess when you can test!**



## WHY TEST?

### **Reliable weathering and corrosion data can help you:**

- > Avoid unexpected product failures
- > Make the best material selection decisions
- > Validate new or less-expensive materials or additives
- > Improve your competitive advantage
- > Warranty your product's lifetime with confidence

Natural outdoor weathering and corrosion testing give the most realistic prediction of product performance. Accelerated testing, available both outdoors and in the laboratory, gives faster results but with some uncertainty about its accuracy. Many companies combine both approaches to ensure reliable results in the shortest time possible.

## WHY CHOOSE Q-LAB?

### **Experienced and Reliable**

Q-Lab provides the highest-quality weathering testing services. Our first natural weathering site opened in 1959. Today, our scientists and engineers participate and offer leadership in ISO, ASTM, IEC, GB, and numerous other professional organizations in creating standardized test methods and procedures.

### **Instant Credibility**

When Q-Lab does your testing, the results have instant credibility with your customers and colleagues. Q-Lab conducts all exposure tests and evaluations in accordance with appropriate test methods from ASTM, ISO, BSI, DIN, JIS, SAE, GB, and other recognized organizations and is accredited by AMECA and AAMA.

### **Cost-Effective**

Q-Lab's state-of-the-art test services are available at a surprisingly affordable price. In many cases, it is less costly to test with Q-Lab than to set up and run tests yourself.

### **Best Test Sites, Best Technology**

South Florida and Arizona, where Q-Lab does most of its outdoor testing, have been recognized for over a century as harsh climates for product testing. If your products perform well in these benchmark locations, they will perform well just about anywhere. Q-Lab uses the most trusted accelerated weathering and corrosion technologies, used by thousands of companies in dozens of industries.

# Natural Outdoor Testing

**Location is everything.** About one hundred years ago, companies in the paint and automotive industries realized that environmental conditions in South Florida and the Arizona desert were the harshest on their products. Several companies operated their own test sites in these locations, and they used what they learned to make their products durable enough to ensure generations of satisfied customers. Today, much of this testing has been consolidated at Q-Lab's sites in Florida and Arizona. Companies around the globe trust Q-Lab to perform their outdoor product testing.

## FLORIDA

The subtropical climate of the Miami area has the perfect year-round combination of abundant sunlight, warm temperatures, and plentiful water. Sunshine during the summer months in Miami is quite similar to that of northern temperate regions. However, in the winter the difference is dramatic. The key point is that it is the same sun—just more of it, and for a longer duration each year. The same holds true for temperature, rainfall, dew, and humidity.

The result of this perfect combination of environmental factors is that exposures at Q-Lab Florida are accelerated compared to temperate climates. One year of Florida sunshine can produce the same weathering effects on materials as several years of weathering in most major markets around the world. Specimens that can withstand the sunlight, heat, and water in south Florida can be expected to be durable in most locations around the world.

### SOUTH FLORIDA IS PERFECT FOR TESTING:

- > Sunlight (UV) stability
- > Moisture sensitivity
- > Mildew/mold resistance
- > Surface erosion
- > High-temperature resistance
- > Thermal shock response
- > Corrosion behavior
- > Moisture ingress
- > Acid rain resistance

### THE GLOBAL BENCHMARK

Q-Lab Florida has more specimens on test than any other outdoor weathering facility in the world.





### DESERT TESTING

Arizona features even hotter temperatures and higher levels of sunlight than Florida.

## ARIZONA

Arizona's desert climate is characterized by intense sunlight, very high temperatures, minimal rainfall, and very low humidity. Arizona desert exposures provide a different – in some ways harsher – exposure environment than Florida subtropical tests. Compared with Florida, Arizona is much hotter and receives about 15-20% more annual total solar and UV energy. Arizona experiences large day to night temperature variations, about 17 °C (31 °F) on average. Arizona receives little annual rainfall and has low atmospheric moisture overall. Specimens tested in the Arizona desert can be expected to have superior resistance to sunshine and elevated temperatures.

### ARIZONA DESERT IS PERFECT FOR TESTING:

- > Sunlight (UV) stability
- > Heat aging effects
- > Thermal expansion stress resistance
- > Heat deflection and distortion
- > Material durability in low humidity environments

## OHIO

Northeast Ohio has a Northern Temperate climate, meaning it experiences four true seasons during the year. Outdoor specimens are subject to a range of exposures to UV light, temperature, and water, including regular freeze/thaw cycles during the winter.

Although Northeast Ohio testing will generally not attain the acceleration of natural outdoor testing in Florida or Arizona, it does deliver conditions experienced by much of the population of the United States and the rest of the world.

Some industries include a benchmark Northern Temperate climate in their certification programs, in addition to Florida and Arizona, to ensure a fully comprehensive program for natural weathering. Ohio is ideal for meeting these requirements.



# Accelerated Laboratory Testing

---

Q-Lab offers a full range of accelerated laboratory weathering and corrosion testing services at our fully-equipped facilities in Florida and Germany. Q-Lab can perform most testing that utilizes xenon arc, fluorescent UV, salt spray, or cyclic corrosion chambers. Contract testing at Q-Lab is an ideal solution for companies that:

- > Have a short-term need for testing but aren't ready to invest in facilities and equipment
- > Need additional testing capacity that the in-house lab can't accommodate
- > Have a special project with a new test cycle that can't be performed in-house
- > Need third-party verification of test results

## STANDARD & CUSTOM EXPOSURES

Tests and evaluations are performed to appropriate ASTM, ISO, EN, DIN, JIS, SAE, GB, AATCC, or other standard procedures.

Visit **Q-Lab.com/standards** or contact Q-Lab to discuss a particular standard.

We can also perform custom exposures to meet your individual testing needs. **More on page 13.**

## TWO LABS, ONE STANDARD OF QUALITY

- > Homestead, Florida USA
- > Saarbrücken, Germany

Both locations follow the ISO 17025 accredited Quality System, ensuring the best care for your projects.



**Homestead, Florida USA**



**Saarbrücken, Germany**



### RAPID RESULTS

Xenon arc test chambers are used to test colorants in paints and plastics.

## TYPES OF ACCELERATED TESTS



### XENON ARC WEATHERING

For weathering tests that require full sunlight simulation, the **Q-SUN** xenon arc weathering chamber can perform a variety of methods from the automotive, textile, building material, paint, plastics, personal care, or other industries. Xenon arc instruments are usually the best choice for applications where color change is the primary failure mode of concern.



### FLUORESCENT UV WEATHERING

When changes to physical properties of polymeric materials are the concern, the **QUV** accelerated weathering tester is an effective tool for comparative testing. Fluorescent UV lamps match the most damaging portion of the sunlight spectrum (UVA and UVB), reproduce degradation from germidical treatments (UVC), or simulate indoor environments (Cool White).



### SALT SPRAY/ CYCLIC CORROSION

**Q-FOG** cyclic corrosion chambers can perform any test from simple salt spray to tests with precise control of RH and moisture transitions, which is required by most OEM automotive standards. In addition, certain models can also perform demanding modern test protocols like CASS and JASO M609.

# Q-TRAC Natural Sunlight Concentrator Testing

**Faster test, natural environment.** Accelerated outdoor materials testing using a Q-TRAC natural sunlight concentrator delivers the benefits of testing in a natural outdoor environment while at the same time amplifying the sunlight and heat delivered to specimens. This testing is especially useful for highly-durable materials with long expected lifetimes.

## SUPER-FAST RESULTS FROM NATURAL SUNLIGHT

The Q-TRAC delivers the same amount of damaging ultraviolet energy in just one year as specimens would experience in five years of Florida sunlight. Like other accelerated tests, sunlight concentrator testing allows products to be brought to market faster, but the Q-TRAC uses natural sunlight to reduce further the risk of generating erroneous test results. In this way, the Q-TRAC delivers dual benefits – the realism of natural exposures and the speed of accelerated laboratory tests.

## Q-TRAC IS PERFECT FOR TESTING:

- > Roofing
- > Coil coatings
- > Fluoropolymers
- > Geosynthetics
- > Powder coatings
- > Building materials
- > Industrial coatings
- > Hardboard coatings

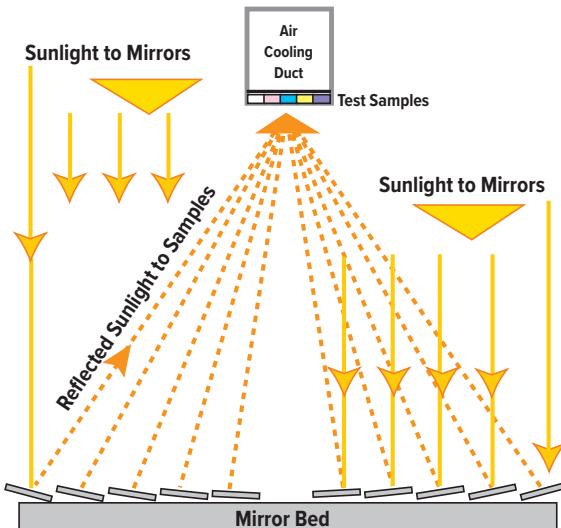
### ONLY IN ARIZONA

Q-TRAC testing requires a high proportion of direct beam sunlight and low cloud cover that exists only in very dry environments.



## ENHANCED SUNLIGHT WITH CONCENTRATING MIRRORS

The Q-TRAC system uses an array of 10 flat mirrors to reflect and concentrate natural sunlight onto the test specimens. It further maximizes the exposure by automatically tracking the sun throughout the day in both azimuth (horizontal) and elevation (vertical).



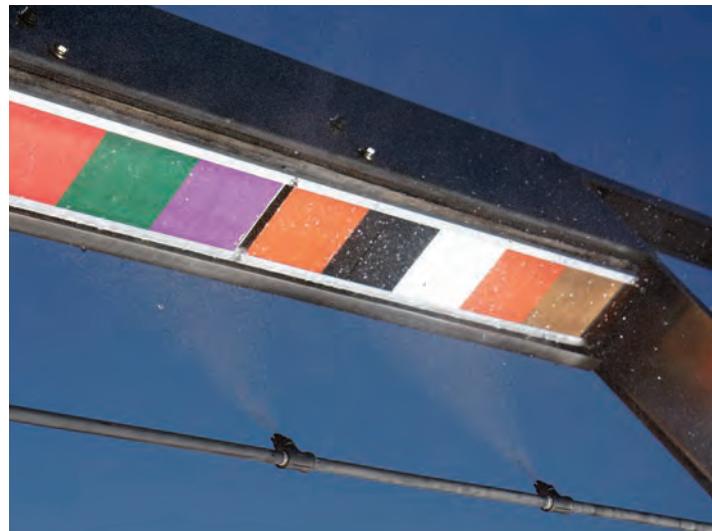
## Q-TRAC WATER SPRAY & SPECIAL APPLICATIONS

Water spray during the night time can simulate the time of wetness experienced in Florida, and during the day it can simulate thermal shock associated with rain bursts. During night-time wetting, specimens are oriented facing upward to give increased wetness and realism compared to original natural sunlight concentrator testing. Q-Lab also offers temperature-controlled Q-TRAC testing for more heat-sensitive specimens.

Several standardized cycles—including desert, freeze/thaw, and spray are available to test different materials and end-use application.

Standards include:

- > ASTM G90
- > ASTM D4141
- > ASTM D4364
- > ASTM D5105
- > ASTM D5722
- > SAE J1961
- > SAE J576
- > ISO 877-3
- > AAMA 623, 624 and 625



# Automotive Interior Testing

**Accelerated testing to simulate behind-glass environments.** Interior components in automobiles and other behind-glass environments can experience higher temperatures than materials in service outdoors. AIM box testing delivers high temperatures in combination with natural sunlight behind window glass for fast, realistic testing.

## AIM BOX

An Automotive Interior Materials (AIM) box is an under-glass enclosure that simulates the sunlight and heat found inside an automobile. Although this technology was developed for the automotive industry, it can be very effective for many applications where glass-filtered sunlight and heat are important stressors, such as building window assemblies and electrical enclosures.

Key test standards for AIM box testing include GMW 14873, GMW 16717, GMW 3417, GM 2617M, GM 3619M, GM 7454M, GM 7455M, GM 9538P, Ford DVM 0020, and ASTM G201.

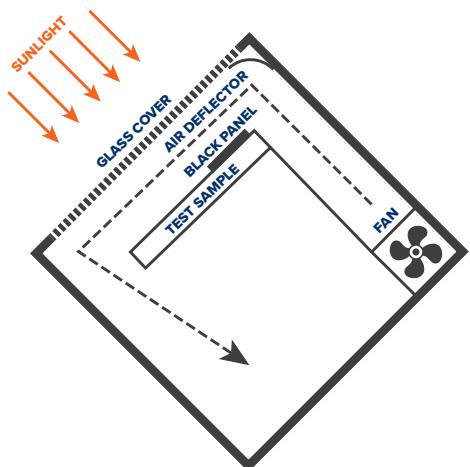
## DEGRADATION MODES PRODUCED IN AIM BOX TESTING:

- > Color change
- > Cracking
- > Peeling
- > Oxidation
- > Heat deflection
- > Tackiness

## REALISTIC SIMULATION

Testing automotive interiors can be different from testing other materials because air temperatures inside a vehicle can far exceed the temperature outside it. Materials can reach 100 °C or more in warmer climates. Furthermore, the light that reaches internal components is filtered by automotive glass, making it different from natural outdoor sunlight.

The AIM box uses tempered glass - clear or laminated - to simulate the sunlight spectrum experienced inside a car. In addition, a black panel thermometer continuously monitors the environment inside the box. A cooling fan and curtain are used to ensure that specimens are maintained at precise and realistic temperatures.





### HIGH TEMPERATURE TESTING

Automotive instrument and dashboard panels are commonly tested in AIM boxes.

## ACCELERATION

The AIM box in Arizona can perform precision azimuth tracking of the sun throughout the day. This boosts the total amount of solar radiation reaching the specimens for faster results without sacrificing accuracy.

## TRUE AIM BOX

To increase the total amount of solar radiation exposure, Q-Lab's proprietary new TRUE (Tracking Reflecting Ultra Exposure) AIM box uses highly reflective mirrors and dual-axis tracking (azimuth and elevation) to focus more sunlight into the box interior. This technique approximately doubles the total sunlight received every day.



# Standard Outdoor Exposures

---

**True benchmarking via standardized testing.** Natural outdoor testing according to international test standards gives improved consistency of results from test to test. Having a library of outdoor test data according to recognized test standards gives the best estimate for a product's service life and serves as an excellent basis for comparison to accelerated laboratory testing.

## DIRECT EXPOSURE (ASTM G7, ASTM D1435)

Specimens can be securely mounted at a variety of angles for direct exposure to the sun. Various backing techniques are available to simulate the thermal environment of the specimen's intended service application. Plywood backing raises temperatures, while open- or mesh-backed specimens receive maximum natural air flow for cooler temperatures.



## UNDER GLASS (ASTM G24, ISO 877-2)

These exposures are used to test interior-use materials, such as textiles and printing inks. Specimens are behind 3 mm window glass which will filter out short-wavelength (UVB) light. Exposures are typically at a 45° or 5° angle from horizontal.



## BLACK BOX (ASTM D4141, GMW 14873)

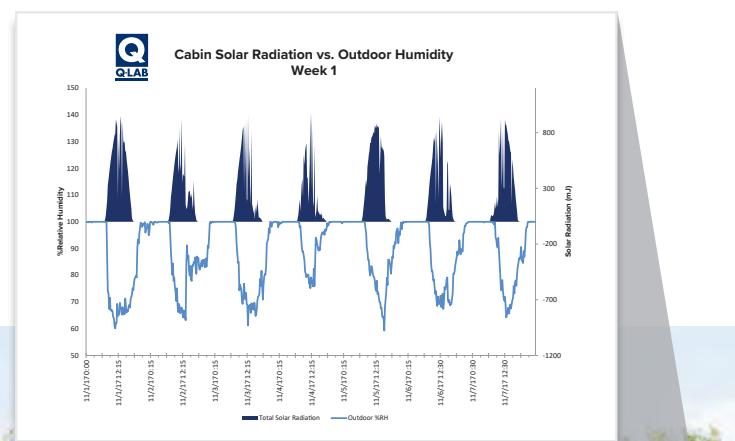
These tests reproduce conditions found on the horizontal surfaces of a vehicle, including higher temperatures and longer wet times. Under glass black box exposures are used to test automotive interior materials or other applications that experience similar conditions.



*Other standard outdoor exposure test methods are available, including salt-accelerated, outdoor acid etch, and mildew-enhanced weathering.*

# Custom Tests & Special Projects

If you need a specialized test for a component, assembly, or complete product, Q-Lab can customize a test program to identify any problem areas quickly. Do you need to measure the temperature profile of multiple areas of your product throughout the day? Or design a test that accurately simulates your product's end use? Whatever your need, our experts can design a customized test solution to fit your budget.



Outdoor weathering testing in a replicated end use environment, like the shed shown above, can demonstrate interactions between components and give a more realistic representation of outdoor product durability.

## DETAILED DATA ACQUISITION

Q-Lab can instrument your product to capture the data most important to you, and we always take care to protect confidentiality.

# Evaluations & Physical Testing

---

Exposing your products or materials is only half of the equation. Measuring how they degrade over time is the other half. Q-Lab's engineers and technicians are worldwide experts at identifying and quantifying how your materials change when exposed to weathering or corrosion tests. We have many tools at our disposal to tell you nearly everything you need to know about your product's performance.

## VISUAL EVALUATIONS

Visual evaluations detail all defects observed, such as cracking/checking, blistering, chalking, dirt retention, flaking, mildew growth, surface rust, or color change, according to standardized rating scales.

Q-Lab technicians are highly trained and experienced experts in the field of evaluation techniques and reporting scales. Many are actively involved in the organizations that create and maintain the standards relied upon by labs around the world.

## COLOR & GLOSS MEASUREMENTS

Instrumental measurements of appearance and surface characteristics include gloss, distinctness of image, and color. These are used in place of or in addition to visual ratings, and are required by many standards. The science of color and appearance measurement can be very complex, and Q-Lab's experts can guide you through your options to ensure you get the correct data for your needs.





## VISUAL EVALUATIONS

All visual ratings are made under standard lighting conditions to provide accurate, repeatable results.

## MECHANICAL TESTS

Mechanical tests on physical properties are necessary for many products and materials. They include:

- > Drop impact
- > Pencil hardness
- > Tape adhesion
- > Mandrel bend & elongation
- > Tensile strength & elongation
- > Shear & peel adhesion
- > Gravelometer stone chip impact
- > Taber abrasion

## PHOTOGRAPHY & SPECIAL HANDLING

A complete test program often includes other special services or handling. Common services include washing, polishing, scribing, and specimen weighing. Q-Lab can also photograph weathering and corrosion changes, which requires special lighting skills and equipment.



## OUR GLOBAL NETWORK

We are committed to provide world-class technical, sales, and repair support in each of the over 60 countries in which we operate. Visit [Q-Lab.com/support](https://Q-Lab.com/support) for contact information specific to your location and inquiry type.

### GLOBAL HEADQUARTERS

WESTLAKE, OH USA  
info@q-lab.com  
+1-440-835-8700

### Q-LAB EUROPE, LTD.

BOLTON, ENGLAND  
info.eu@q-lab.com  
+44-1204-861616

### Q-LAB DEUTSCHLAND GMBH

SAARBRÜCKEN, GERMANY  
info.de@q-lab.com  
+49-681-857470

### Q-LAB CHINA

SHANGHAI, CHINA  
info.cn@q-lab.com  
+86-21-5879-7970

### Q-LAB FLORIDA

HOMESTEAD, FL USA  
testing@q-lab.com  
+1-305-245-5600

### Q-LAB ARIZONA

BUCKEYE, AZ USA  
testing@q-lab.com  
+1-623-386-5140